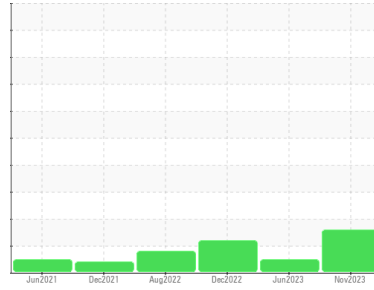




# PROBLEM SUMMARY

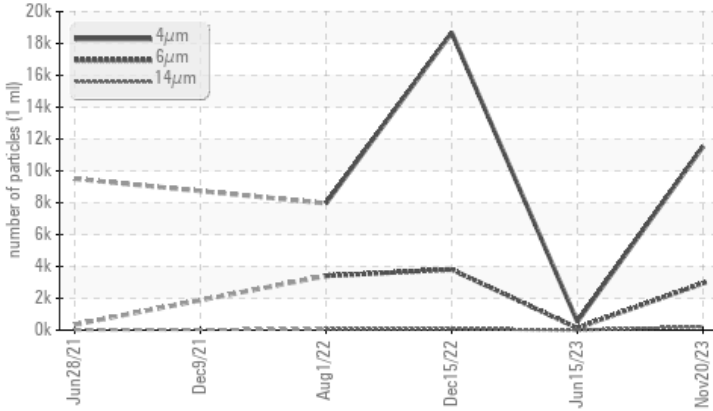
Sample Rating Trend



Machine Id  
**KAESER AS 30 7458098 (S/N 1614)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 2943	133	▲ 3806
Particles >14µm	ASTM D7647	>80	▲ 208	8	▲ 85
Particles >21µm	ASTM D7647	>20	▲ 48	2	14
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	16/14/10	▲ 21/19/14

Customer Id: FIBGRA  
 Sample No.: KCP27095  
 Lab Number: 06027755  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 15 Jun 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Dec 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 01 Aug 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

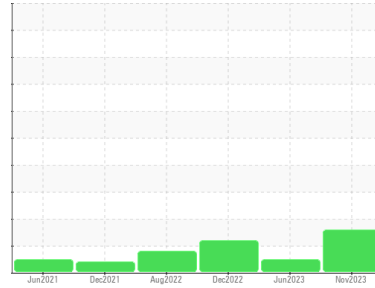
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER AS 30 7458098 (S/N 1614)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCP27095</b>	KC120624	KC106908
Sample Date	Client Info		<b>20 Nov 2023</b>	15 Jun 2023	15 Dec 2022
Machine Age	hrs	Client Info	<b>12387</b>	10293	8330
Oil Age	hrs	Client Info	<b>2093</b>	0	0
Oil Changed	Client Info		<b>Not Chngd</b>	N/A	Not Chngd
Sample Status			<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	<1
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	1
Aluminum	ppm	ASTM D5185m >10	2	0	2
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	8	4	2
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	7	0	63
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 90	33	12	68
Calcium	ppm	ASTM D5185m 2	0	<1	4
Phosphorus	ppm	ASTM D5185m	31	0	6
Zinc	ppm	ASTM D5185m	3	0	5
Sulfur	ppm	ASTM D5185m	20846	19993	19447

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	<1
Sodium	ppm	ASTM D5185m	11	3	2
Potassium	ppm	ASTM D5185m >20	3	<1	2
Water	%	ASTM D6304 >0.05	0.027	0.011	0.021
ppm Water	ppm	ASTM D6304 >500	279	115.4	218.1

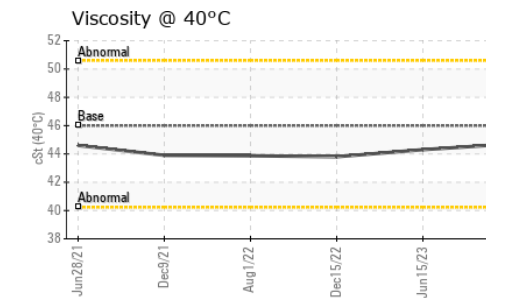
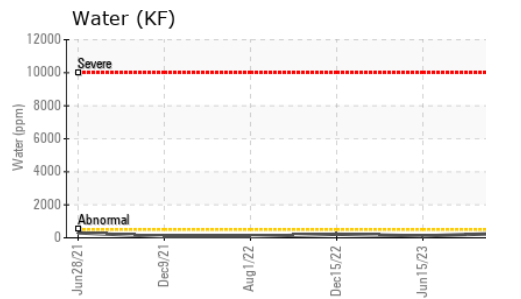
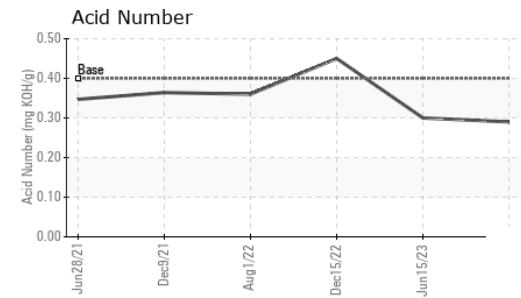
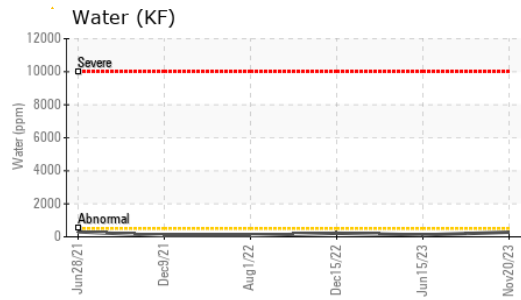
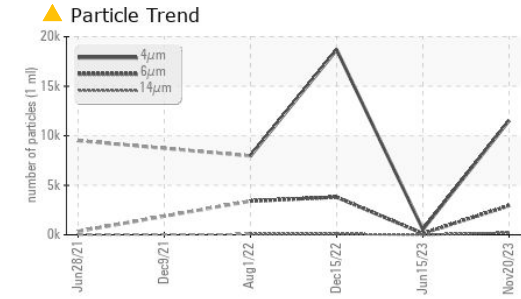
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		11532	531	18682
Particles >6µm	ASTM D7647	>1300	▲ 2943	133	▲ 3806
Particles >14µm	ASTM D7647	>80	▲ 208	8	▲ 85
Particles >21µm	ASTM D7647	>20	▲ 48	2	14
Particles >38µm	ASTM D7647	>4	2	0	1
Particles >71µm	ASTM D7647	>3	0	0	1
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	16/14/10	▲ 21/19/14

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.29	0.30	0.45

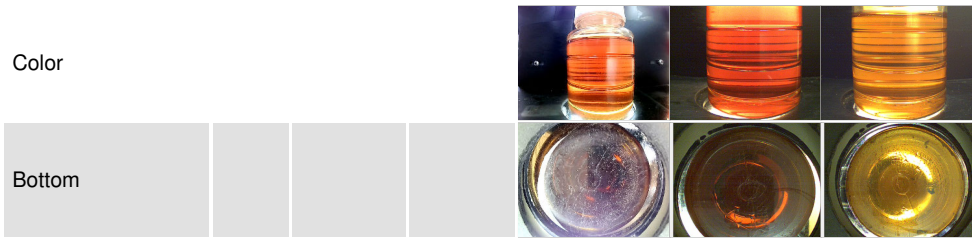
# OIL ANALYSIS REPORT



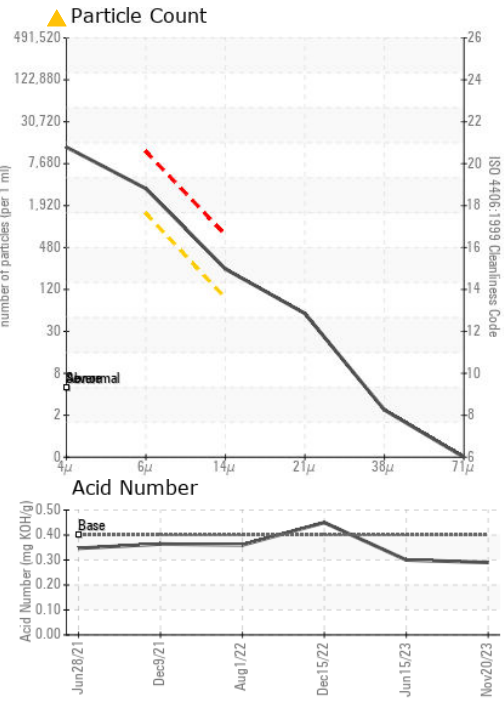
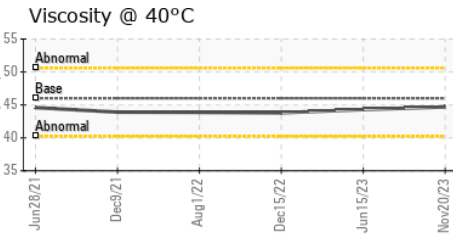
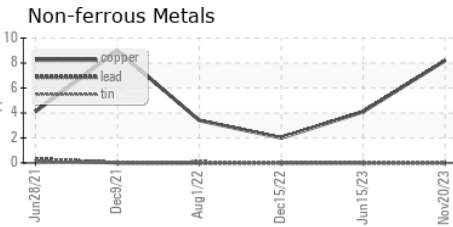
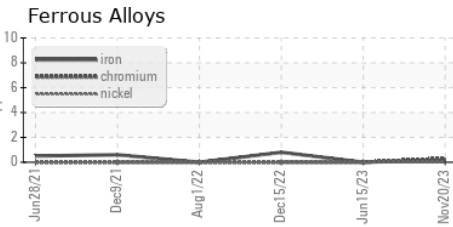
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP27095 **Received** : 07 Dec 2023  
**Lab Number** : 06027755 **Diagnosed** : 08 Dec 2023  
**Unique Number** : 10777546 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**FIBERTEX NONWOVENS**  
 GRAY COURT, SC  
 US  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: