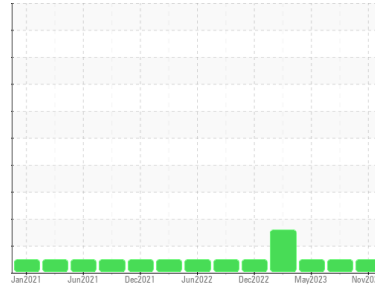




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**L3**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM31959</b>	USPM29403	USPM28419
Sample Date	Client Info		<b>29 Nov 2023</b>	18 Aug 2023	22 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >12	<b>0</b>	0	1
Copper	ppm	ASTM D5185m >30	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >9	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m 0	<b>0</b>	2	0
Phosphorus	ppm	ASTM D5185m 1800	<b>994</b>	1037	1034
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>27</b>	19	16
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	2
Water	%	ASTM D6304 >.1	<b>0.027</b>	0.036	0.050
ppm Water	ppm	ASTM D6304 >1000	<b>272</b>	367.0	507.8

## FLUID CLEANLINESS

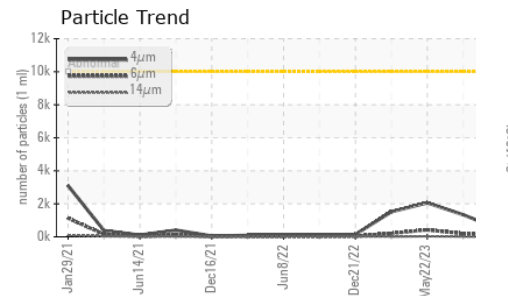
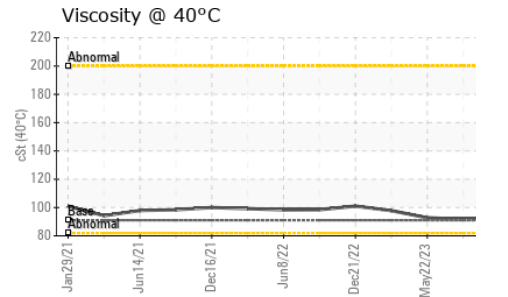
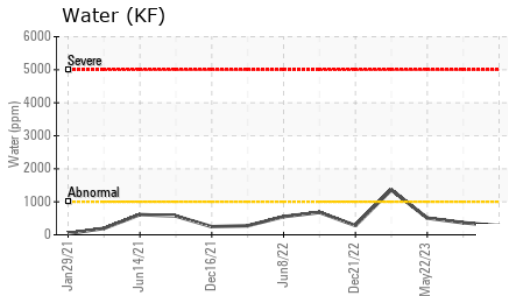
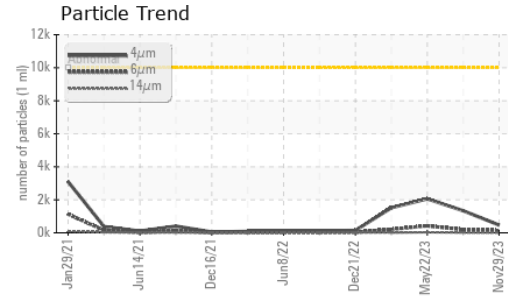
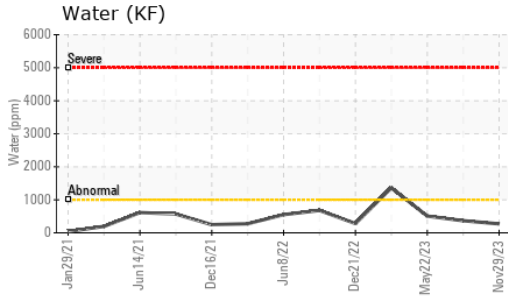
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>470</b>	1338	2060
Particles >6µm	ASTM D7647	>2500	<b>136</b>	196	423
Particles >14µm	ASTM D7647	>640	<b>11</b>	15	33
Particles >21µm	ASTM D7647	>160	<b>3</b>	4	9
Particles >38µm	ASTM D7647	>40	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>16/14/11</b>	18/15/11	18/16/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.065</b>	0.062	0.141



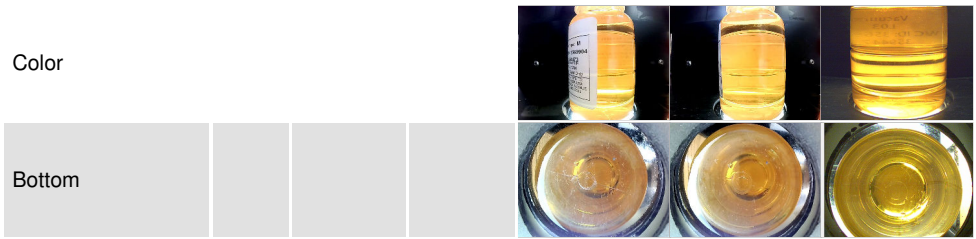
# OIL ANALYSIS REPORT



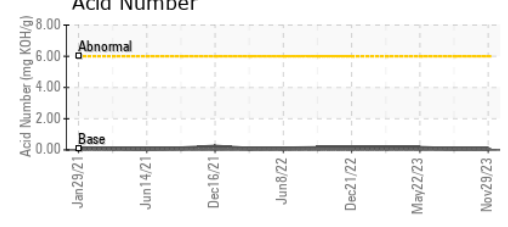
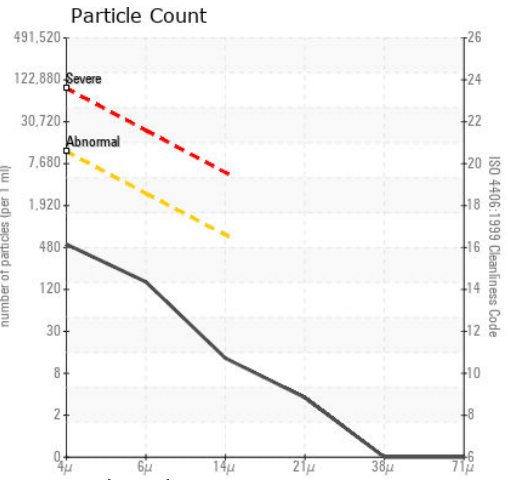
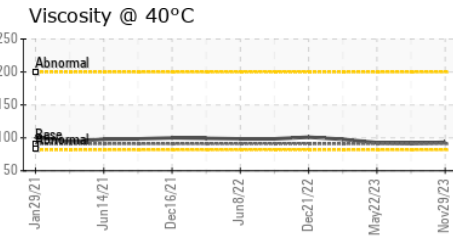
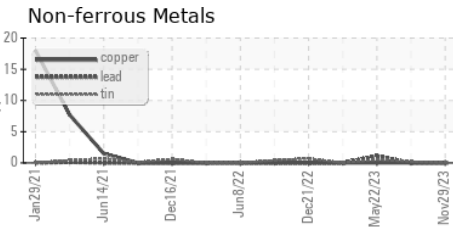
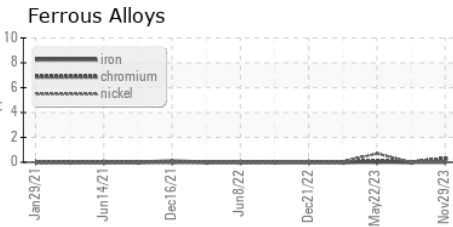
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	93.4	91.6	92.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM31959 **Received** : 07 Dec 2023  
**Lab Number** : 06027785 **Diagnosed** : 08 Dec 2023  
**Unique Number** : 10777576 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Davenport - Plant 8394**  
 9401 GRANITE DRIVE  
 DAVENPORT, IA  
 US 52802  
 Contact: JOHN KONRAD  
 john.konrad@kraftheinz.com  
 T:  
 F: (563)326-8391

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)