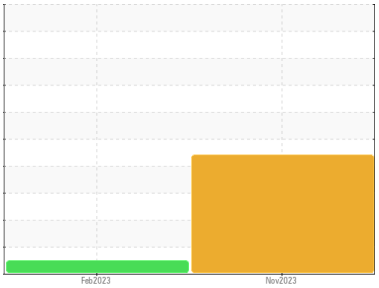
PROBLEM SUMMARY

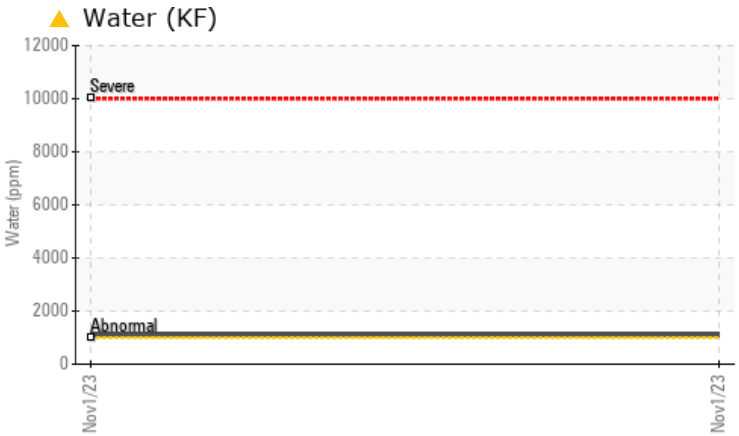
Sample Rating Trend



WATER

Machine Id
KAESER 8277302 - BOYSEN (S/N 1582)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	---
Water	%	ASTM D6304	>0.1	▲ **0.110**	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ **1100**	---	---
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	LIGHT	---
Emulsified Water	scalar	*Visual	>0.1	▲ **0.2%**	NEG	---
Free Water	scalar	*Visual		▲ **1.0**	NEG	---

Customer Id: PALFOU
Sample No.: WC0845269
Lab Number: 06027841
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

23 Feb 2023 Diag: Doug Bogart

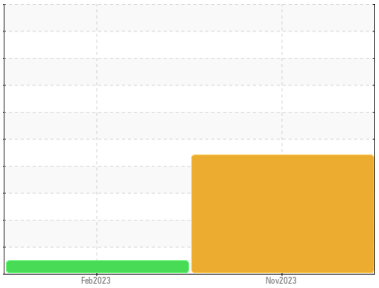
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER 8277302 - BOYSEN (S/N 1582)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of visible silt present in the sample. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Free water present.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0845269**	WC0758259	---
Sample Date		Client Info		**01 Nov 2023**	23 Feb 2023	---
Machine Age	hrs	Client Info		**6932**	0	---
Oil Age	hrs	Client Info		**1800**	0	---
Oil Changed		Client Info		**Not Changd**	N/A	---
Sample Status				**ABNORMAL**	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m		**0**	0	---
Titanium	ppm	ASTM D5185m		**0**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>25	**0**	<1	---
Lead	ppm	ASTM D5185m	>25	**0**	<1	---
Copper	ppm	ASTM D5185m	>50	**12**	4	---
Tin	ppm	ASTM D5185m	>15	**0**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

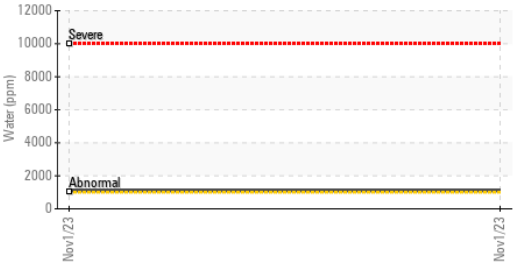
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	---
Barium	ppm	ASTM D5185m	90	**2**	43	---
Molybdenum	ppm	ASTM D5185m		**0**	0	---
Manganese	ppm	ASTM D5185m		**<1**	<1	---
Magnesium	ppm	ASTM D5185m	90	**32**	78	---
Calcium	ppm	ASTM D5185m	2	**<1**	3	---
Phosphorus	ppm	ASTM D5185m		**3**	<1	---
Zinc	ppm	ASTM D5185m		**9**	10	---
Sulfur	ppm	ASTM D5185m		**17686**	21357	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	2	---
Sodium	ppm	ASTM D5185m		**20**	24	---
Potassium	ppm	ASTM D5185m	>20	**11**	17	---
Water	%	ASTM D6304	>0.1	▲ **0.110**	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ **1100**	---	---

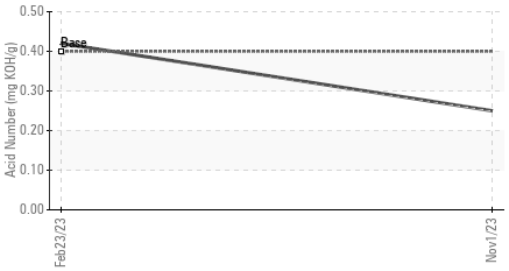
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.25**	0.42	---

OIL ANALYSIS REPORT

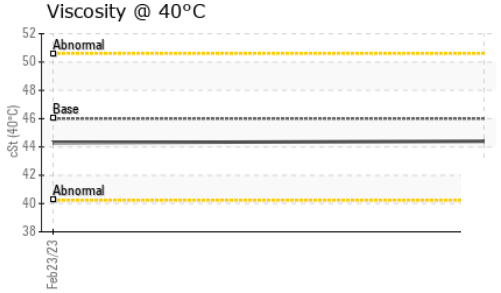
Water (KF)



Acid Number

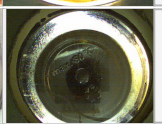


Viscosity @ 40°C



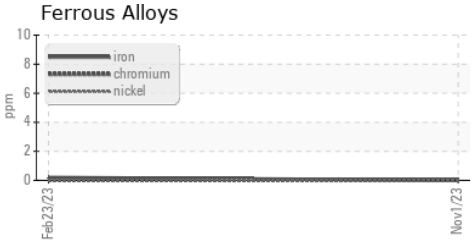
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.1	▲ **0.2%**	NEG	---
Free Water	scalar	*Visual		▲ **1.0**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.4**	44.3	---

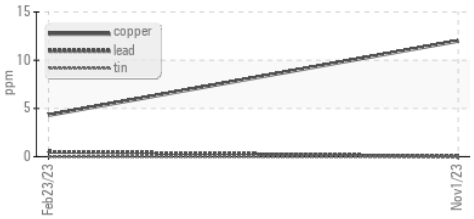
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

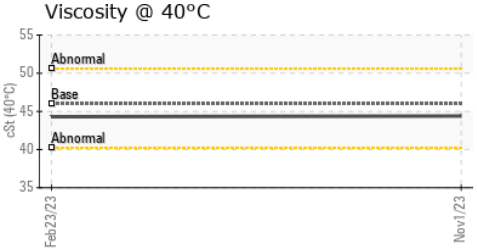
Ferrous Alloys



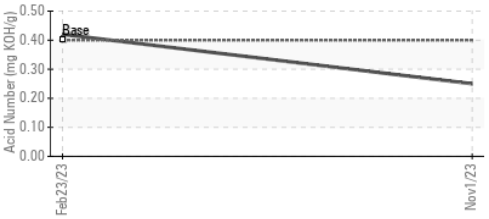
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0845269 **Received** : 07 Dec 2023
Lab Number : 06027841 **Diagnosed** : 09 Dec 2023
Unique Number : 10777632 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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