



PROBLEM SUMMARY

Sample Rating Trend

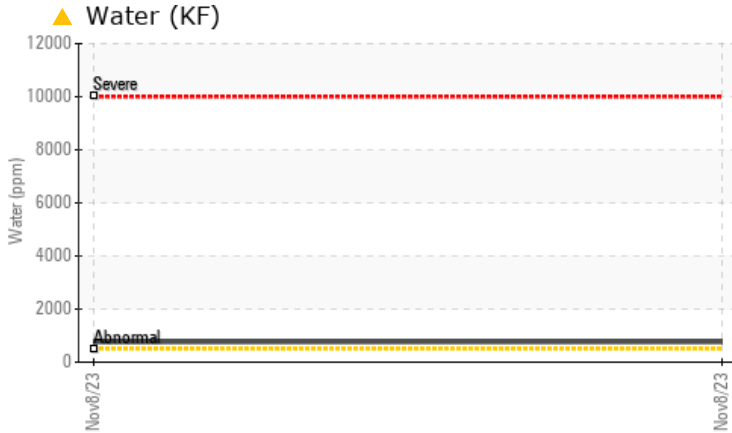


WATER



Machine Id
KAESER 1024 - MSI
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (3 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Water	%	ASTM D6304	>0.05	▲ 0.076	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 760	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---
Free Water	scalar	*Visual		● 10.0	---	---

Customer Id: PALFOU
 Sample No.: WC0863711
 Lab Number: 06027850
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

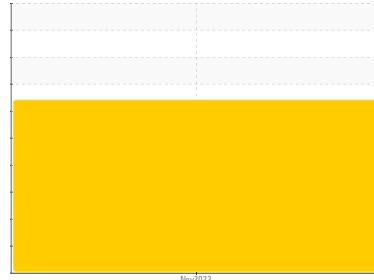
Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 1024 - MSI
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (3 GAL)

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. Excessive free water present.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0863711	---	---
Sample Date	Client Info		08 Nov 2023	---	---
Machine Age	hrs	Client Info	23374	---	---
Oil Age	hrs	Client Info	2100	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			SEVERE	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	0	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	10	---	---
Tin	ppm	ASTM D5185m >10	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m 90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 90	6	---	---
Calcium	ppm	ASTM D5185m 2	0	---	---
Phosphorus	ppm	ASTM D5185m	3	---	---
Zinc	ppm	ASTM D5185m	41	---	---
Sulfur	ppm	ASTM D5185m	17669	---	---

CONTAMINANTS

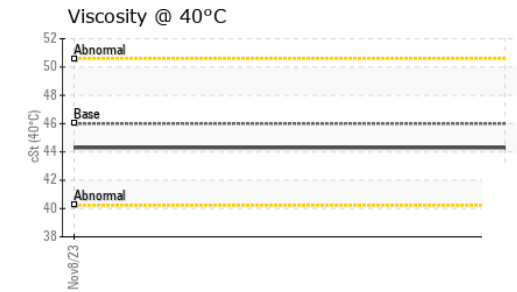
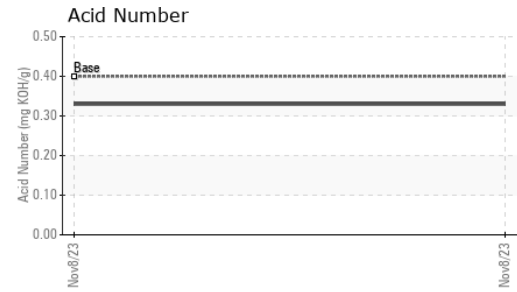
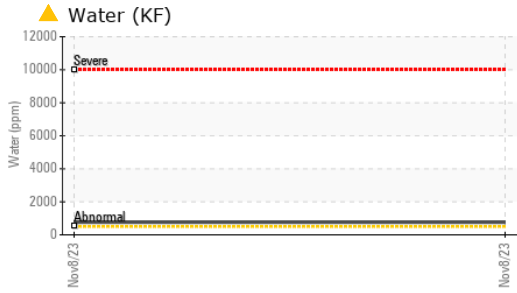
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	---	---
Sodium	ppm	ASTM D5185m	3	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.05	▲ 0.076	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 760	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.33	---	---



OIL ANALYSIS REPORT



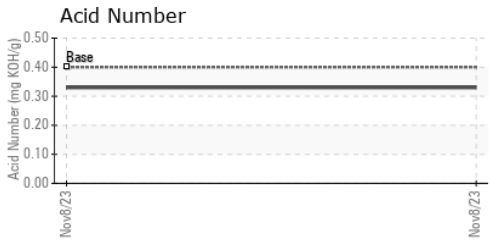
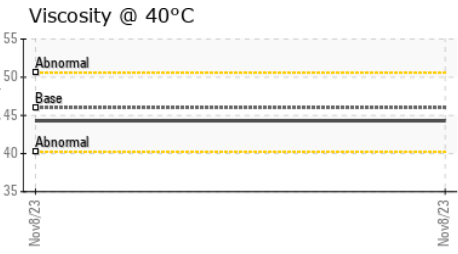
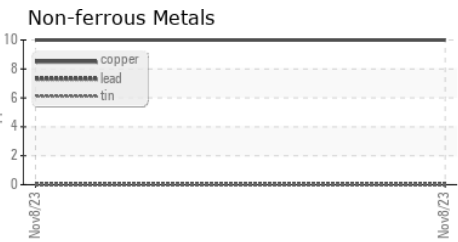
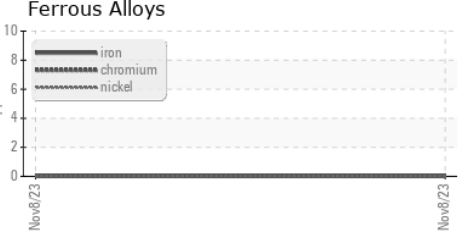
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---
Free Water	scalar	*Visual		◆ 10.0	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0863711 **Received** : 07 Dec 2023
Lab Number : 06027850 **Diagnosed** : 09 Dec 2023
Unique Number : 10777641 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)