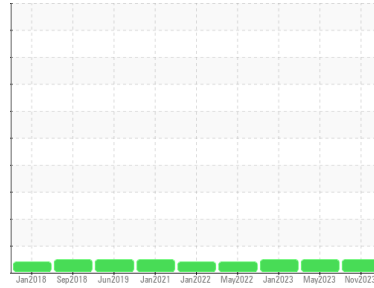




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
ULTRA COOLANT
 Machine Id
INGERSOLL RAND UP6-20-125 PX4124U04300
 Component
Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06027893	UCH05853275	UCH05762155
Sample Date	Client Info		22 Nov 2023	04 May 2023	23 Jan 2023
Machine Age	hrs	Client Info	52966	52030	51671
Oil Age	hrs	Client Info	0	2530	2171
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	1	1
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >15	0	0	0
Lead	ppm	ASTM D5185m >65	0	<1	2
Copper	ppm	ASTM D5185m >65	2	16	48
Tin	ppm	ASTM D5185m >10	<1	2	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 556	654	606	609
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	15	1
Calcium	ppm	ASTM D5185m 242	2	18	4
Phosphorus	ppm	ASTM D5185m 0	3	17	8
Zinc	ppm	ASTM D5185m 0	31	128	86
Sulfur	ppm	ASTM D5185m 306	338	373	321

CONTAMINANTS

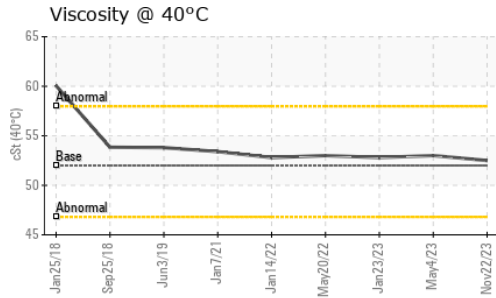
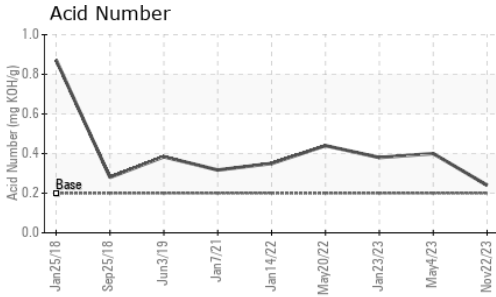
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	1	<1	1
Sodium	ppm	ASTM D5185m	40	73	67
Potassium	ppm	ASTM D5185m >20	2	3	3

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.2	0.24	0.40	0.38



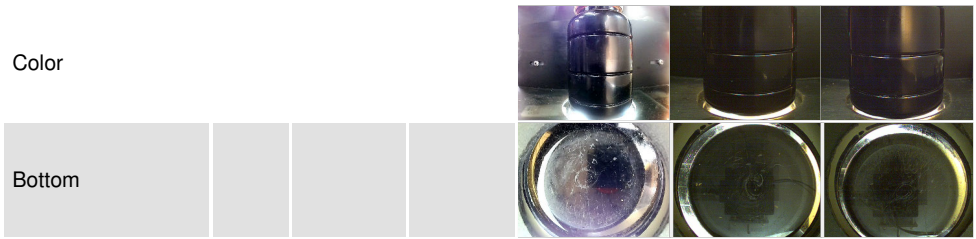
OIL ANALYSIS REPORT



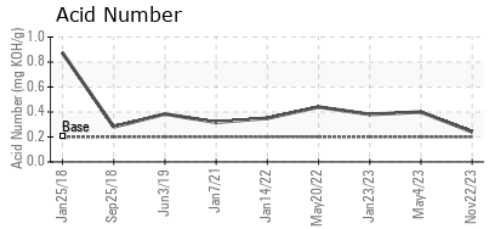
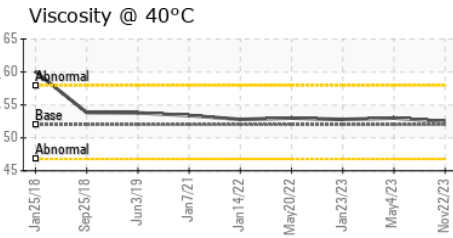
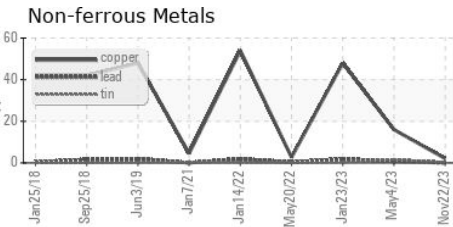
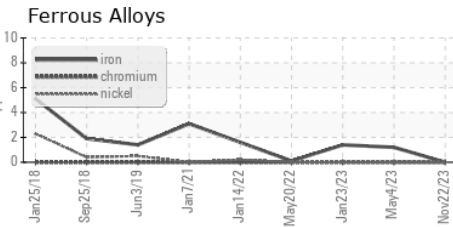
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	52	52.5	53.0	52.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06027893 **Received** : 07 Dec 2023
Lab Number : **06027893** **Diagnosed** : 09 Dec 2023
Unique Number : 10777684 **Diagnostician** : Don Baldrige
Test Package : IND 2

A-L-L EQUIPMENT INC
 204 38TH ST
 MOLINE, IL
 US 61265

Contact: KEVIN DESPOT
 kevind@a-l-equipment.com
 T: (815)877-7000
 F: (309)762-9950

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)