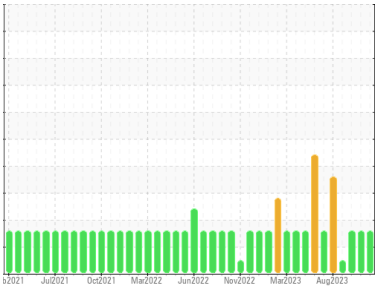
PROBLEM SUMMARY

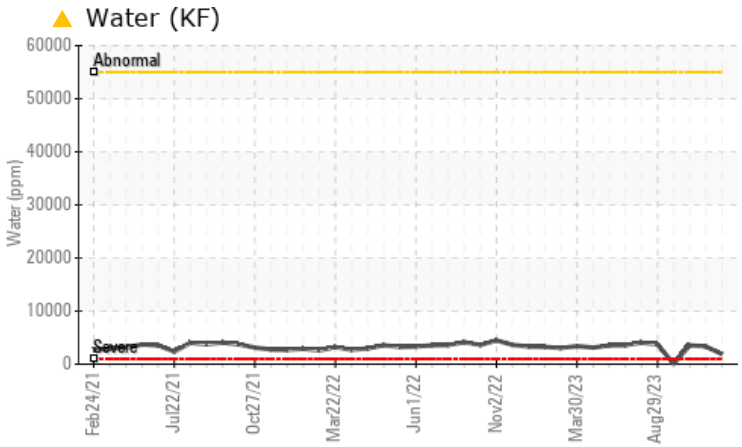
Sample Rating Trend



WATER

Area
MELT SHOP - HYDRAULIC
Machine Id
MELT SHOP GRINDER MAIN HYDRAULIC (S/N 15-8000-0815-0100)
Component
Tank Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 46 (1056 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>55	▲ **0.189**	▲ 0.333	▲ 0.355
ppm Water	ppm	ASTM D6304	>55000	▲ **1890**	▲ 3333.7	▲ 3554.1

Customer Id: OUTCALAL
Sample No.: RP0038065
Lab Number: 06028670
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

07 Nov 2023 Diag: Jonathan Hester

WATER

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

03 Oct 2023 Diag: Don Baldridge

WATER

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

27 Sep 2023 Diag: Don Baldridge

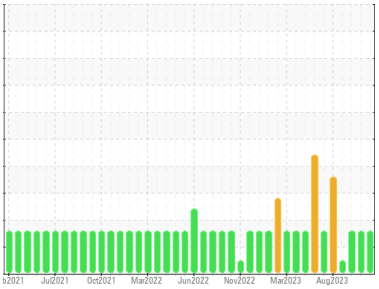
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
MELT SHOP - HYDRAULIC
Machine Id
MELT SHOP GRINDER MAIN HYDRAULIC (S/N 15-8000-0815-0100)
Component
Tank Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 46 (1056 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0038065**	RP0037957	RP0038615
Sample Date		Client Info		**06 Dec 2023**	07 Nov 2023	03 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	<1
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	<1	0
Copper	ppm	ASTM D5185m	>20	**2**	<1	2
Tin	ppm	ASTM D5185m	>20	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	<1	3
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	5	**2**	0	0
Calcium	ppm	ASTM D5185m	50	**3**	0	6
Phosphorus	ppm	ASTM D5185m	175	**602**	548	573
Zinc	ppm	ASTM D5185m	62	**0**	2	0

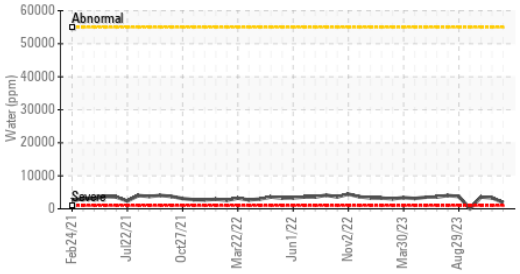
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**11**	11	11
Potassium	ppm	ASTM D5185m	>20	**2**	3	2
Water	%	ASTM D6304	>55	▲ **0.189**	▲ 0.333	▲ 0.355
ppm Water	ppm	ASTM D6304	>55000	▲ **1890**	▲ 3333.7	▲ 3554.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**618**	927	1242
Particles >6µm		ASTM D7647	>1300	**336**	348	607
Particles >14µm		ASTM D7647	>160	**57**	47	112
Particles >21µm		ASTM D7647	>40	**19**	15	39
Particles >38µm		ASTM D7647	>10	**3**	1	4
Particles >71µm		ASTM D7647	>3	**0**	0	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**16/16/13**	17/16/13	17/16/14

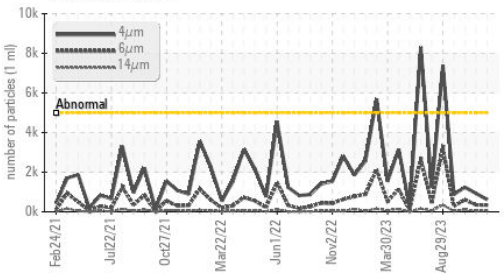
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	3.63	**0.48**	0.49	0.51

OIL ANALYSIS REPORT

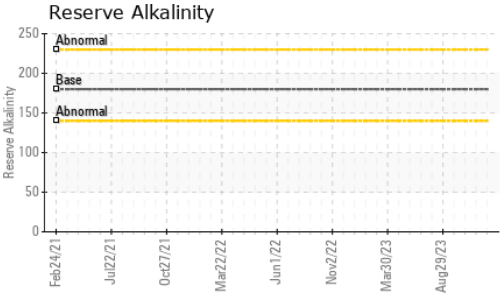
Water (KF)



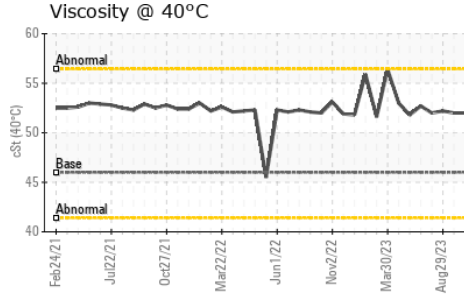
Particle Trend



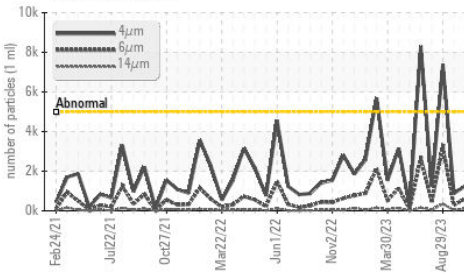
Reserve Alkalinity



Viscosity @ 40°C

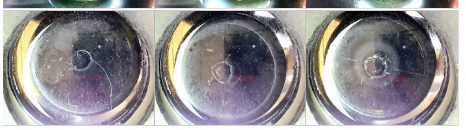


Particle Trend



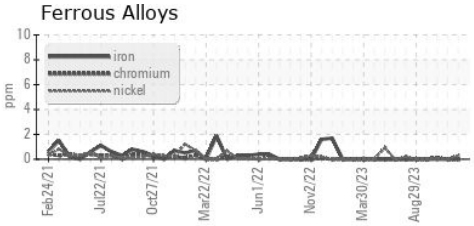
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>55	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**51.9**	52.1	52.0

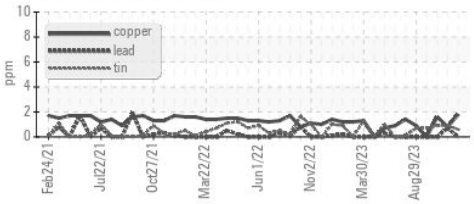
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

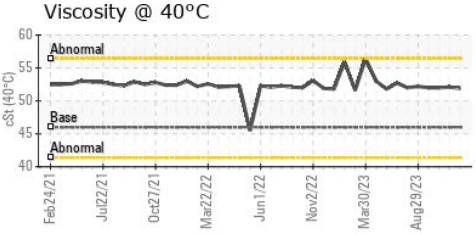
Ferrous Alloys



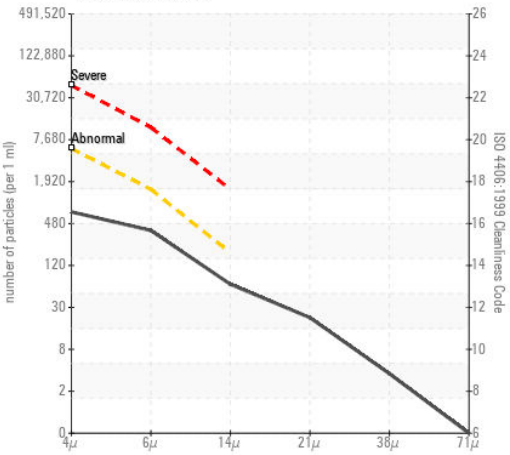
Non-ferrous Metals



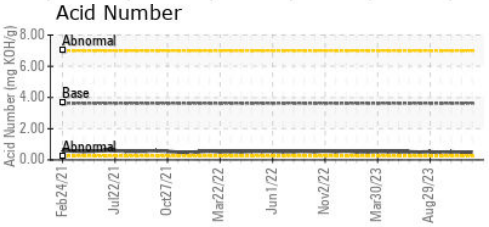
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038065 **Received** : 07 Dec 2023
Lab Number : 06028670 **Diagnosed** : 14 Dec 2023
Unique Number : 10778461 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: pH, ReserveAlk)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

OUTOKUMPU STAINLESS USA
HWY 43 N
CALVERT, AL
US 36513
Contact: MARIO JOHNSON
Mario.johnson@outokumpu.com
T: (251)321-4105
F: x:

Report Id: OUTCALAL [WUSCAR] 06028670 (Generated: 12/15/2023 08:50:13) Rev: 1

Submitted By: DALE ROBINSON