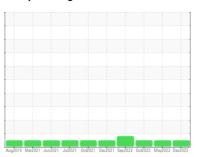


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



RECYCLED NH3 OIL

Component

Refrigeration Compressor

FRICK COMPRESSOR OIL #3 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | Aug2019 Mar2 | 021 Jun2021 Jul2021 Oct2 | 021 Dec2021 Sep2022 Oct2022 May | 2023 Dec2023 | |
|-----------------|--------|--------------|--------------------------|---------------------------------|--------------|-------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | USP238200 | USP223217 | USP194320 |
| Sample Date | | Client Info | | 06 Dec 2023 | 15 May 2023 | 16 Oct 2022 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >8 | 25 | 1 | 3 |
| Chromium | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >3 | 0 | <1 | 0 |
| Lead | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >8 | <1 | 0 | <1 |
| Tin | ppm | ASTM D5185m | >4 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Calcium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | | 34 | 44 | 0 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 4 | 4 | 4 |
| Sodium | ppm | ASTM D5185m | | 1 | <1 | 1 |
| Potassium | ppm | ASTM D5185m | | <1 | 1 | 0 |
| Water | % | ASTM D6304 | >0.01 | 0.002 | 0.001 | 0.00 |
| ppm Water | ppm | ASTM D6304 | >100 | 17 | 12.1 | 0.00 |
| FLUID CLEANLIN | ESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >10000 | 236 | 580 | 510 |
| Particles >6µm | | ASTM D7647 | >2500 | 39 | 141 | 143 |
| Particles >14μm | | ASTM D7647 | >320 | 3 | 14 | 17 |
| Particles >21µm | | ASTM D7647 | >80 | 1 | 4 | 6 |
| Particles >38µm | | ASTM D7647 | >20 | 0 | 0 | 0 |
| Particles >71µm | | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | 15/12/9 | 16/14/11 | 16/14/11 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| | | | | | | |

Acid Number (AN)

mg KOH/g ASTM D974

0.015

0.015

0.015



OIL ANALYSIS REPORT



Certificate L2367

Test Package

: IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

Contact: Service Manager