

# **COOLANT REPORT**

#### Area WCLSNC Machine Id QC COOL ELC NC 09012022 Component

Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

## DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

## Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

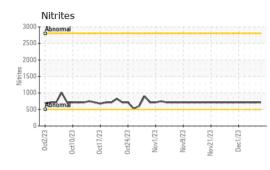
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



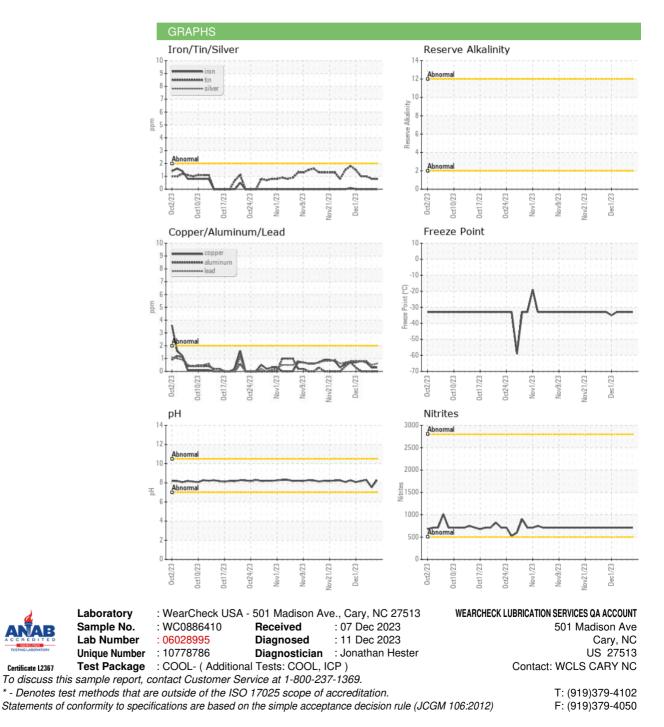
SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0886410	WC0886409	WC0886408
Sample Date		Client Info		07 Dec 2023	06 Dec 2023	05 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	SEVERE	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.067	1.067	1.067
рН	Scale 0-14	ASTM D1287		8.27	7.52	8.29
Nitrites	ppm	AP-053:2009		712	712	712
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.5	49.4	49.4
Freezing Point	°F	ASTM D3321		-33	-33	-33
Total Dissolved Solids				329.5	371.5	363.5
Carboxylate				fail	🛑 fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	15	<b>•</b> 1143	<1
Phosphorus	ppm	ASTM D6130	0	0	6	5
Boron	ppm	ASTM D6130	0	0	0	0
Molybdenum	ppm	ASTM D6130	950	609	<b>•</b> 474	615
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>2	0	0	0
Aluminum	ppm	ASTM D6130	>2	0	0	0
Copper	ppm	ASTM D6130	>2	<1	<1	<1
Lead	ppm	ASTM D6130	>2	<1	<1	<1
Tin	ppm	ASTM D6130	>2	<1	<1	1
Zinc	ppm	ASTM D6130	>2	0	0	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		7	8	5
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3301	2820	3382
Potassium	ppm	ASTM D6130		2	6	3
SCALE POTENTIAL method limit/base current history1 history2						history2
Calcium	ppm	ASTM D6130	>5	<1	<1	2
Magnesium	ppm	ASTM D6130	>6	0	0	1
	pp.m		. •	•	Ū	



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Submitted By: ?