

PROBLEM SUMMARY

Area EL SAUZ [200007686] Machine Id M10WEA90061 (S/N W-123190) Component

Wind Turbine Gearbox

FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST	RESULTS			
Sample Status			ABNORMAL	
Particles >6µm	ASTM D7647	>320	<u> </u>	
Particles >14µm	ASTM D7647	>40	🔺 166	
Particles >21µm	ASTM D7647	>10	<u> </u>	
Oil Cleanliness	ISO 4406 (c)	>/15/12	A 23/19/15	

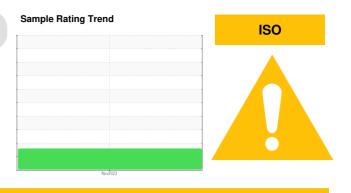
Customer Id: NORDEX Sample No.: NX014587 Lab Number: 06029365 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED AC	CTIONS			
Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Area EL SAUZ [200007686] Machine Id M10WEA90061 (S/N W-123190) Component

Wind Turbine Gearbox

FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

)		-				
, SAMPLE INFORM		method	limit/base	current	history1	history2
		Client Info		NX014587		
Sample Number Sample Date		Client Info		09 Nov 2023		
•	bro	Client Info				
Machine Age	hrs			0		
Oil Age	hrs	Client Info		0 N/A		
Oil Changed		Client Info				
Sample Status		and the set				
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>40	8		
Iron	ppm	ASTM D5185m	>55	29		
Chromium	ppm	ASTM D5185m	>2	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m	>10	0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	1		
Lead	ppm	ASTM D5185m	>3	0		
Copper	ppm	ASTM D5185m	>7	0		
Tin	ppm	ASTM D5185m	>3	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		1		
Barium	ppm	ASTM D5185m		3		
Molybdenum	nnm	ASTM D5185m		9		
norybuchum	ppm	ASTIVI DUTOUIII				
•	ppm	ASTM D5185m		0		
Vanganese						
Manganese Magnesium	ppm	ASTM D5185m		0		
Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m		0 0		
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		0 0 32		
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 0 32 218		
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 32 218 4		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method		0 0 32 218 4 5143 current	 	
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m		0 0 32 218 4 5143 current 7	 history1	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	>35	0 0 32 218 4 5143 <u>current</u> 7 1	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>35 >20	0 0 32 218 4 5143 <u>current</u> 7 1 1	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	>35	0 0 32 218 4 5143 <u>current</u> 7 1	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>35 >20 >0.02	0 0 32 218 4 5143 <u>current</u> 7 1 1 1 0.005	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304	>35 >20 >0.02 >200	0 0 32 218 4 5143 <u>current</u> 7 1 1 1 0.005 51	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method	>35 >20 >0.02 >200 limit/base	0 0 32 218 4 5143 <i>current</i> 7 1 1 0.005 51 <i>current</i>	 history1 history1	 history2 history2
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D6304	>35 >20 >0.02 >200 limit/base	0 0 32 218 4 5143 current 7 1 1 0.005 51 current 62659	 history1 history1 	 history2 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647	>35 >20 >0.02 >200 limit/base >320 >40	0 0 32 218 4 5143 current 7 1 1 1 0.005 51 current 62659 ▲ 2998	 history1 history1 	 history2 history2 history2
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647	>35 >20 >0.02 >200 limit/base >320 >40	0 0 32 218 4 5143	 history1 history1	 history2 history2
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>35 >20 >0.02 >200 limit/base >320 >40 >10 >3	0 0 32 218 4 5143	 history1 history1	 history2 history2 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>35 >20 >0.02 >200 limit/base >320 >40 >10 >3	0 0 32 218 4 5143 current 7 1 1 1 0.005 51 current 62659 ▲ 2998 ▲ 166 ▲ 42 1	 history1 history1 	 history2 history2 history2
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm % ppm	ASTM D5185m ASTM D5047 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>35 >20 >0.02 >200 limit/base >320 >40 >10 >3 >3	0 0 32 218 4 5143 current 7 1 1 1 0.005 51 current 62659 ▲ 2998 ▲ 166 ▲ 42 1 0	 history1 history1 history1	history2 history2

Acid Number (AN) mg KOH/g ASTM D8045 0.6

0.35

Contact/Location: DEVIN LINEHAN - NORDEX

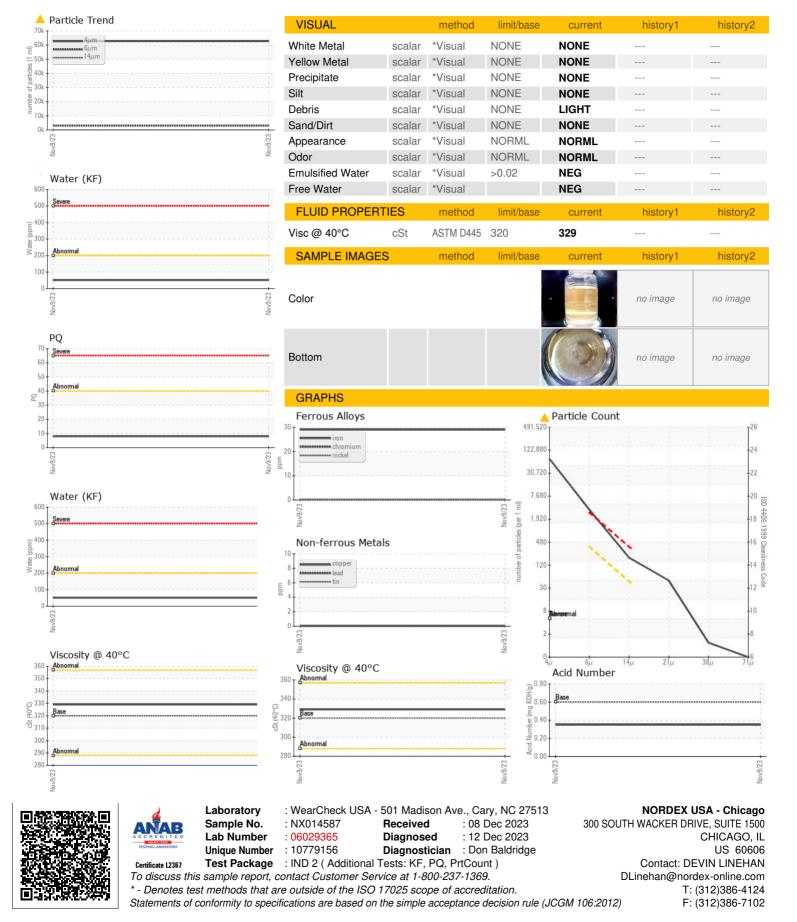
Report Id: NORDEX [WUSCAR] 06029365 (Generated: 12/12/2023 13:01:00) Rev: 1

Sample Rating Trend





OIL ANALYSIS REPORT



Contact/Location: DEVIN LINEHAN - NORDEX