

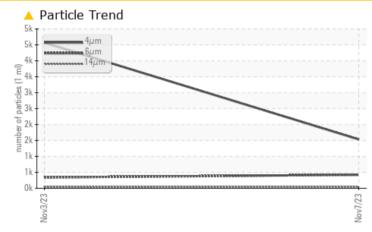
PROBLEM SUMMARY

Area EL SAUZ [200007686] Machine Id L08WEA90360 (S/N W-123194) Component

Wind Turbine Gearbox

FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Sample Rating Trend	ISO

PROBLEMATIC TEST	RESULTS				
Sample Status			ATTENTION	ATTENTION	
Particles >6µm	ASTM D7647	>320	<u> </u>	4 340	
Particles >14µm	ASTM D7647	>40	4 3	4 1	
Particles >21µm	ASTM D7647	>10	<u> </u>	<u> </u>	
Oil Cleanliness	ISO 4406 (c)	>/15/12	/ 18/16/13	🔺 19/16/13	

Customer Id: NORDEX Sample No.: NX014597 Lab Number: 06029368 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

03 Nov 2023 Diag: Don Baldridge



No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Area **EL** SAUZ [200007686] Machine Id **L08WEA90360 (S/N W-123194)** Component

Wind Turbine Gearbox

FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

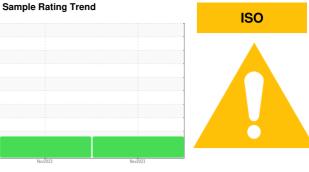
All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX014597	NX014586	
Sample Date		Client Info		07 Nov 2023	03 Nov 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ATTENTION	ATTENTION	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>40	17	13	
Iron	ppm	ASTM D5185m	>55	33	17	
Chromium	ppm	ASTM D5185m	>2	<1	0	
Nickel	ppm	ASTM D5185m	>2	<1	0	
Titanium	ppm	ASTM D5185m	>10	<1	0	
Silver	ppm	ASTM D5185m	210	0	0	
Aluminum			>15	2	0	
	ppm	ASTM D5185m				
Lead	ppm	ASTM D5185m	>3	1	0	
Copper	ppm	ASTM D5185m	>7	<1	0	
Tin	ppm		>3	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		3	3	
Barium	ppm	ASTM D5185m		0	0	
Volybdenum	ppm	ASTM D5185m		<1	0	
Vanganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		<1	0	
Calcium	ppm	ASTM D5185m		28	18	
Phosphorus	ppm	ASTM D5185m		290	203	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m		7202	4874	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	9	7	
Sodium	ppm	ASTM D5185m		6	2	
				•		
Potassium	ppm	ASTM D5185m	>20	2	0	
				2	0 0.004	
Potassium Water ppm Water	ppm % ppm	ASTM D5185m ASTM D6304 ASTM D6304				
Water	% ppm	ASTM D6304	>0.02	2 0.007	0.004	 history2
Water opm Water FLUID CLEANLIN	% ppm	ASTM D6304 ASTM D6304	>0.02 >200	2 0.007 73	0.004 44	
Water opm Water FLUID CLEANLIN Particles >4μm	% ppm	ASTM D6304 ASTM D6304 method	>0.02 >200 limit/base	2 0.007 73 current	0.004 44 history1	 history2
Water opm Water FLUID CLEANLIN Particles >4μm Particles >6μm	% ppm	ASTM D6304 ASTM D6304 method ASTM D7647	>0.02 >200 limit/base	2 0.007 73 current 1534	0.004 44 history1 4569	 history2
Water opm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	% ppm	ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647	>0.02 >200 limit/base >320 >40	2 0.007 73 <u>current</u> 1534 ▲ 423	0.004 44 history1 4569 ▲ 340	 history2
Water opm Water FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm Particles >21μm	% ppm	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647	>0.02 >200 limit/base >320 >40 >10	2 0.007 73 <u>current</u> 1534 ▲ 423 ▲ 43 ▲ 12	0.004 44 <u>history1</u> 4569 ▲ 340 ▲ 41 ▲ 12	 history2
Water opm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	% ppm	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>0.02 >200 limit/base >320 >40 >10 >3	2 0.007 73 <u>current</u> 1534 ▲ 423 ▲ 43 ▲ 12 0	0.004 44 4569 ▲ 340 ▲ 41 ▲ 12 2	 history2
Water ppm Water	% ppm	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647	>0.02 >200 limit/base >320 >40 >10 >3	2 0.007 73 <u>current</u> 1534 ▲ 423 ▲ 43 ▲ 12	0.004 44 <u>history1</u> 4569 ▲ 340 ▲ 41 ▲ 12	 history2
Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	% ppm NESS	ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>0.02 >200 limit/base >320 >40 >10 >3 >3	2 0.007 73	0.004 44 4569 ▲ 340 ▲ 41 ▲ 12 2 1	 history2

Acid Number (AN) mg KOH/g

mg KOH/g ASTM D8045 0.6

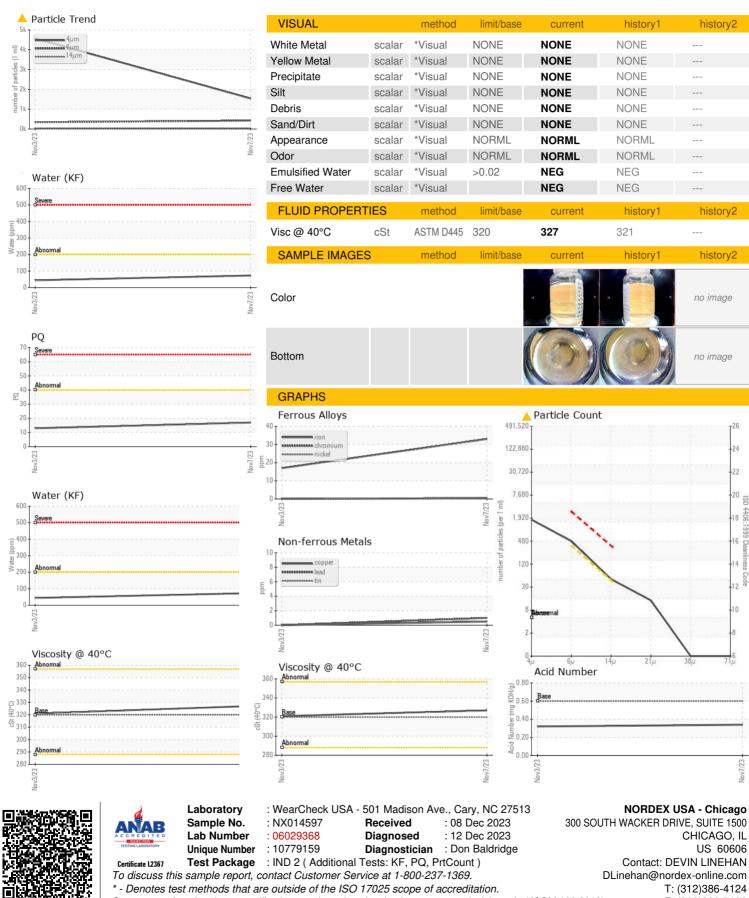
0.34 0.32

Report Id: NORDEX [WUSCAR] 06029368 (Generated: 12/12/2023 13:00:37) Rev: 1

Contact/Location: DEVIN LINEHAN - NORDEX



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: NORDEX [WUSCAR] 06029368 (Generated: 12/12/2023 13:00:37) Rev: 1

Contact/Location: DEVIN LINEHAN - NORDEX

F: (312)386-7102

US 60606

history2

history

history2

4406

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