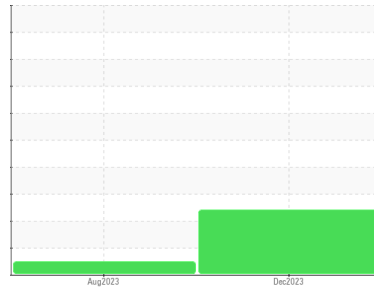


PROBLEM SUMMARY

Sample Rating Trend



WATER



Machine Id

PRESS 16

Component

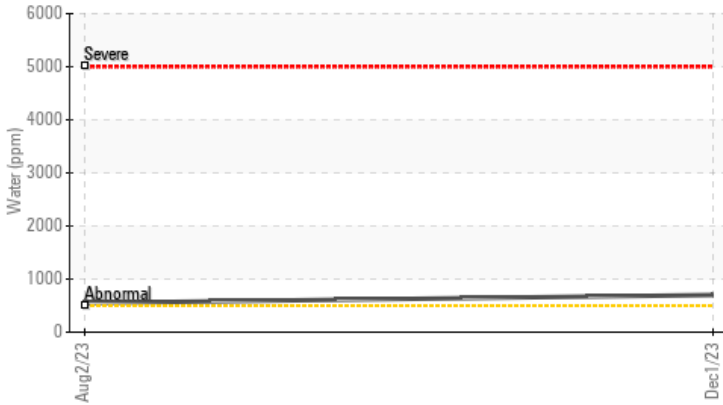
Hydraulic System

Fluid

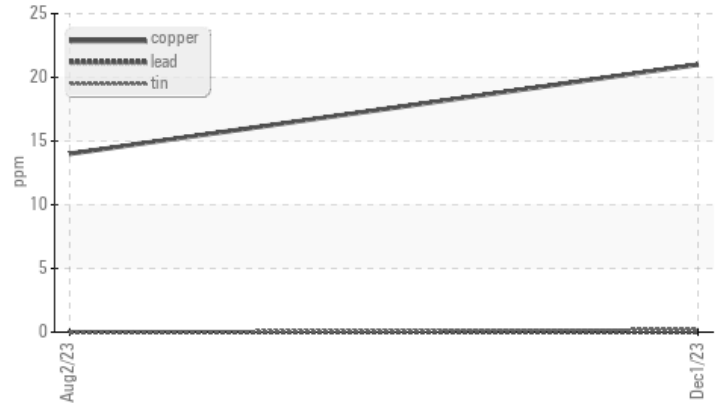
ROYAL PURPLE SYNDRAULIC 46 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



▲ Non-ferrous Metals



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	---
Copper	ppm	ASTM D5185m	>20	▲ 21	14	---
Water	%	ASTM D6304	>0.05	▲ 0.070	0.055	---
ppm Water	ppm	ASTM D6304	>500	▲ 700	550	---

Customer Id: KONGOL
Sample No.: RP0037801
Lab Number: 06029376
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

02 Aug 2023 Diag: Doug Bogart

NORMAL



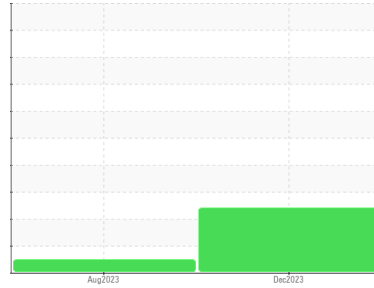
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id

PRESS 16

Component

Hydraulic System

Fluid

ROYAL PURPLE SYNDRAULIC 46 (--- QTS)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The copper level is abnormal. All other component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0037801	RP0033148	---
Sample Date	Client Info	01 Dec 2023	02 Aug 2023	---
Machine Age	hrs	Client Info	0	---
Oil Age	hrs	Client Info	4228	2922
Oil Changed	Client Info	N/A	N/A	---
Sample Status		ABNORMAL	NORMAL	---

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	2	<1	---
Chromium	ppm	ASTM D5185m >20	<1	0	---
Nickel	ppm	ASTM D5185m >20	<1	0	---
Titanium	ppm	ASTM D5185m	<1	0	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >20	2	0	---
Lead	ppm	ASTM D5185m >20	0	0	---
Copper	ppm	ASTM D5185m >20	▲ 21	14	---
Tin	ppm	ASTM D5185m >20	<1	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m	0	0	---
Molybdenum	ppm	ASTM D5185m	<1	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m	2	3	---
Calcium	ppm	ASTM D5185m 150	57	54	---
Phosphorus	ppm	ASTM D5185m 670	338	315	---
Zinc	ppm	ASTM D5185m 800	414	386	---

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	10	8	---
Sodium	ppm	ASTM D5185m	<1	<1	---
Potassium	ppm	ASTM D5185m >20	<1	0	---
Water	%	ASTM D6304 >0.05	▲ 0.070	0.055	---
ppm Water	ppm	ASTM D6304 >500	▲ 700	550	---

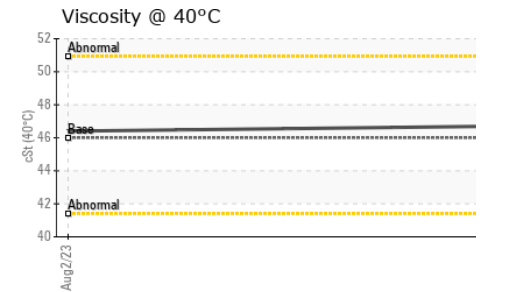
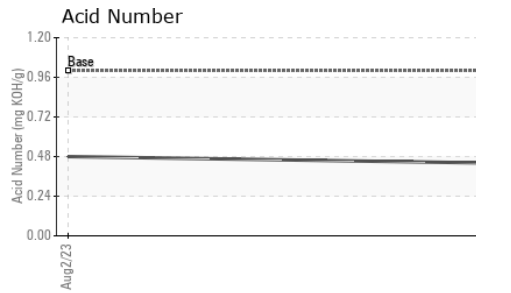
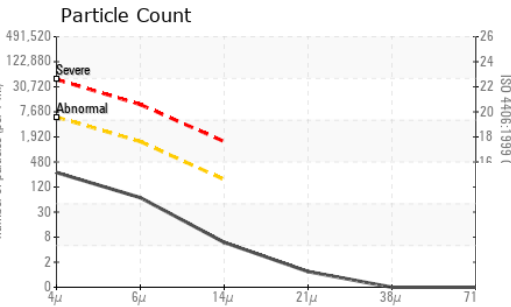
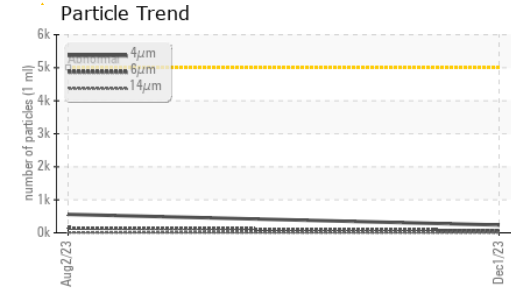
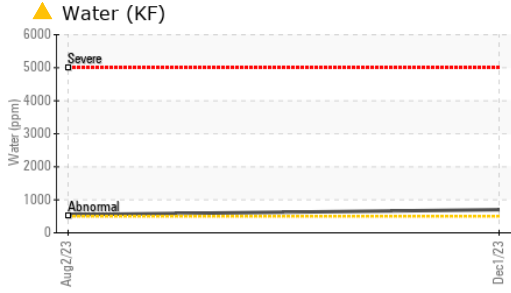
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	236	559	---
Particles >6µm	ASTM D7647 >1300	59	142	---
Particles >14µm	ASTM D7647 >160	5	9	---
Particles >21µm	ASTM D7647 >40	1	2	---
Particles >38µm	ASTM D7647 >10	0	0	---
Particles >71µm	ASTM D7647 >3	0	0	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	15/13/10	16/14/10	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.44	0.48	---

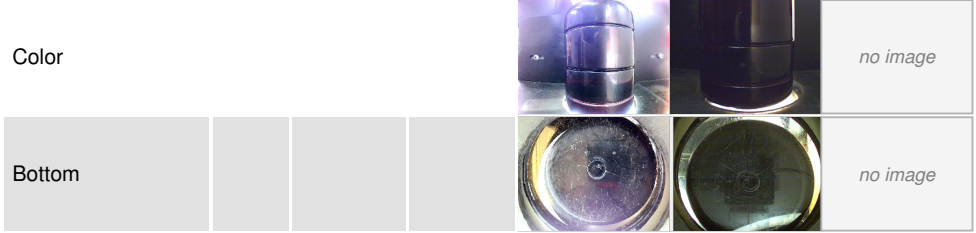
OIL ANALYSIS REPORT



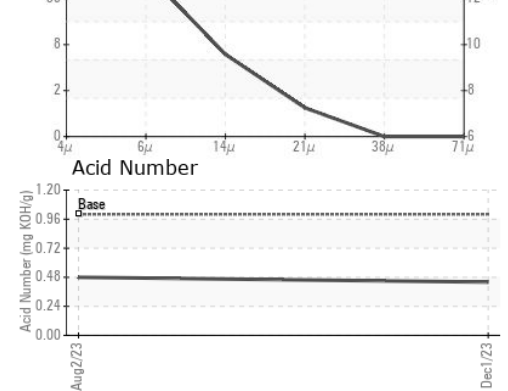
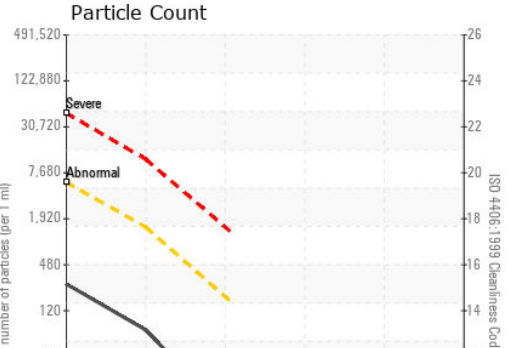
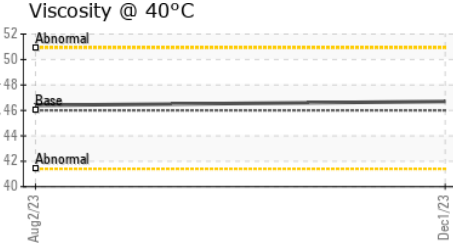
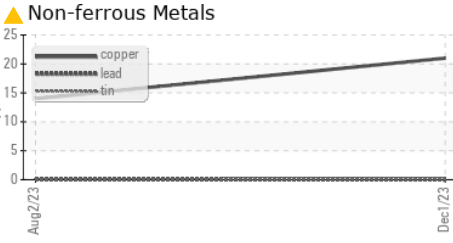
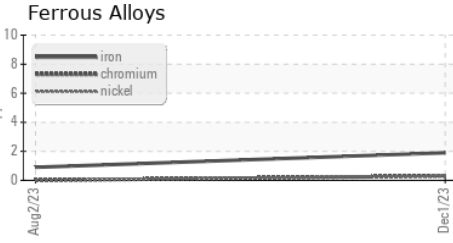
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	0.2%	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46.0	46.7	46.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0037801 **Received** : 08 Dec 2023
Lab Number : 06029376 **Diagnosed** : 15 Dec 2023
Unique Number : 10779167 **Diagnostician** : Jonathan Hester
Test Package : IND 2

KONG
 16191 TABLE MOUNTAIN PKWY
 GOLDEN, CO
 US 80403
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: