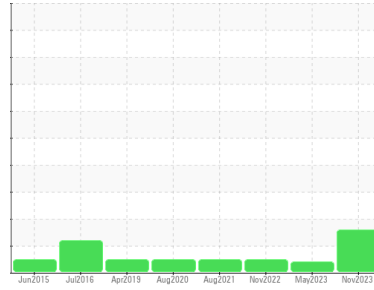




PROBLEM SUMMARY

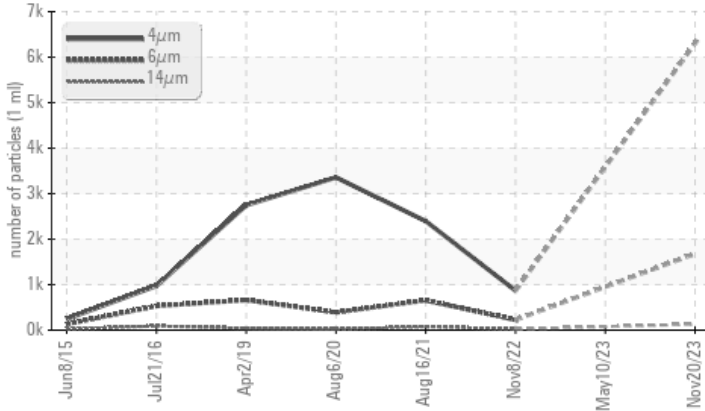
Sample Rating Trend



Machine Id
KAESER AS36 1569142 (S/N 1104)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 1680	---	227
Particles >14µm	ASTM D7647	>80	▲ 130	---	23
Particles >21µm	ASTM D7647	>20	▲ 30	---	10
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	---	17/15/12

Customer Id: PRETAL
 Sample No.: KCPA010042
 Lab Number: 06029389
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

10 May 2023 Diag: Jonathan Hester

VIS DEBRIS



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Nov 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Aug 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

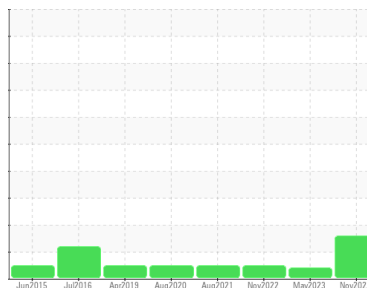
view report



Machine Id
KAESER AS36 1569142 (S/N 1104)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA010042	KCPA001593	KCP33420
Sample Date	Client Info			20 Nov 2023	10 May 2023	08 Nov 2022
Machine Age	hrs	Client Info		153285	148638	144247
Oil Age	hrs	Client Info		0	0	10000
Oil Changed	Client Info			N/A	N/A	Changed
Sample Status				ATTENTION	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	<1	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	<1	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	1	6
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	25	23	0
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		0	3	7
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		18023	22252	19192

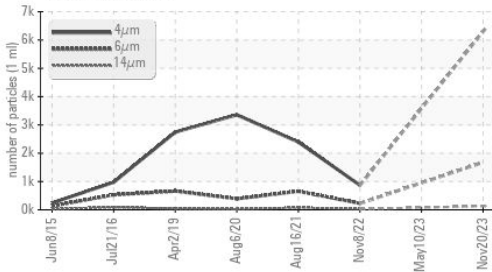
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Sodium	ppm	ASTM D5185m		11	5	2
Potassium	ppm	ASTM D5185m	>20	3	1	0
Water	%	ASTM D6304	>0.05	0.021	0.016	0.007
ppm Water	ppm	ASTM D6304	>500	220	160.1	77.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		6302	---	868
Particles >6µm		ASTM D7647	>1300	▲ 1680	---	227
Particles >14µm		ASTM D7647	>80	▲ 130	---	23
Particles >21µm		ASTM D7647	>20	▲ 30	---	10
Particles >38µm		ASTM D7647	>4	2	---	0
Particles >71µm		ASTM D7647	>3	0	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/18/14	---	17/15/12

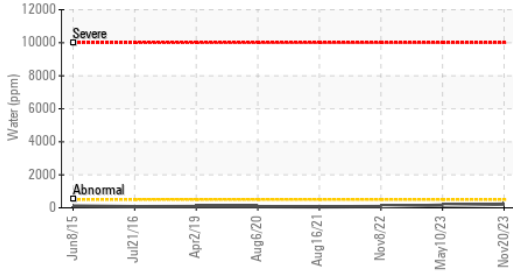
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.35	0.39

OIL ANALYSIS REPORT

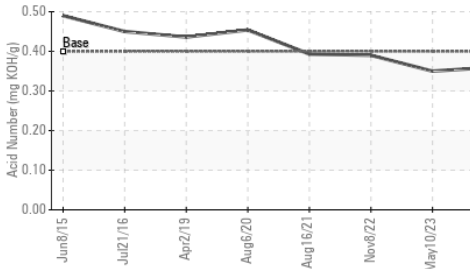
▲ Particle Trend



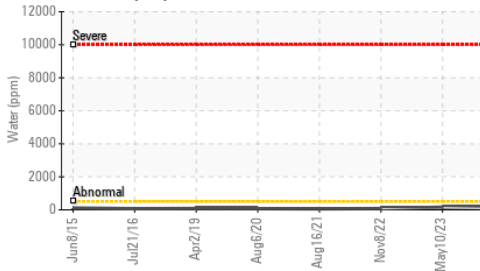
Water (KF)



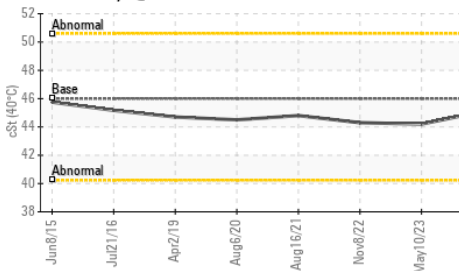
Acid Number



Water (KF)



Viscosity @ 40°C

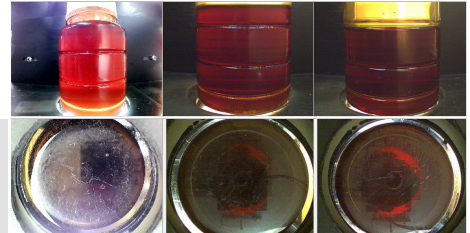


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.1	44.2	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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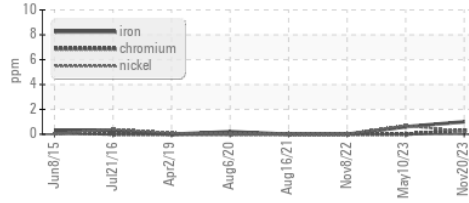
Color



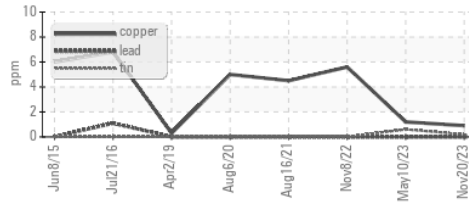
Bottom

GRAPHS

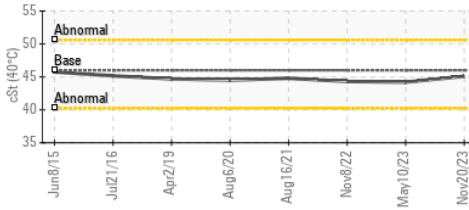
Ferrous Alloys



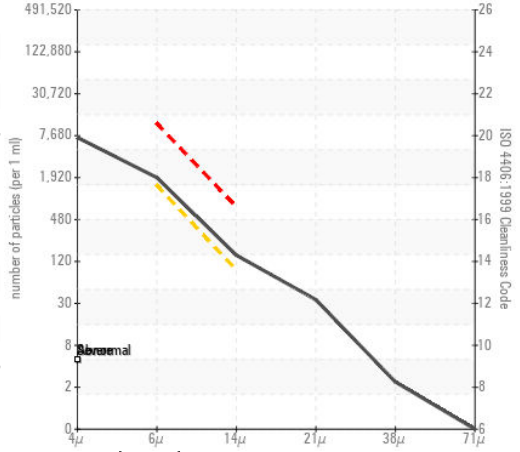
Non-ferrous Metals



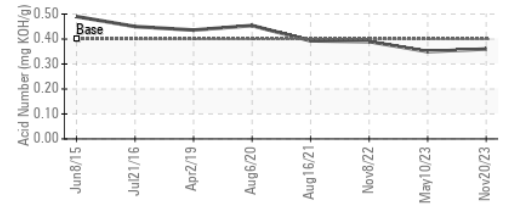
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA010042 **Received** : 08 Dec 2023
Lab Number : 06029389 **Diagnosed** : 12 Dec 2023
Unique Number : 10779180 **Diagnostician** : Don Baldrige

Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 US 35160

Contact: DANIEL STEPHENS
 daniel_stephens@precision-strip.com

T:
 F: