

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id 8300 24 PUMP 1 (S/N 820000028) Component

Vacuum Pump Fluid USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

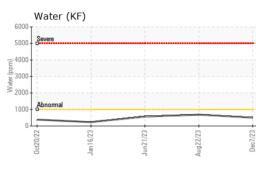
Fluid Condition

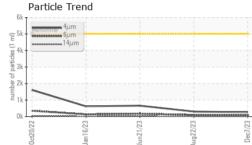
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

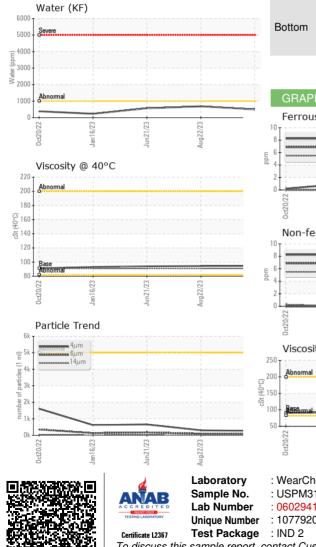
Sample Date Client Info 07 Dec 2023 22 Aug 2023 21 Jun 2023 Machine Age hrs Client Info 0 0 0 Dil Age hrs Client Info 0 0 0 Dil Changed Client Info NA N/A N/A Sample Status method limit/base current history1 history2 fron ppm ASTM D5185m >20 0 0 0 Chromium ppm ASTM D5185m >20 0 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Silver ppm ASTM D5185m >20 0 0 0 Cadmium ppm ASTM D5185m >20 0 0 0 Cadmium ppm ASTM D5185m >20 0 0 0 Audium ppm ASTM D5185m >20 0 0 0 Cadmium ppm	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
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Sample Status NORMAL NORMAL NORMAL NORMAL NORMAL WEAR METALS method limit/base current history1 history2 tron ppm ASTM 05165m >20 0 0 0 Chromium ppm ASTM 05165m >20 0 0 0 Nickel ppm ASTM 05165m >20 0 0 0 Nickel ppm ASTM 05165m >20 0 0 0 Silver ppm ASTM 05165m >20 0 0 0 Copper ppm ASTM 05165m >20 0 0 0 Copper ppm ASTM 05165m >20 0 0 0 Addition ppm ASTM 05165m 0 0 0 0 Addition ppm ASTM 05165m 0 0 0 0 Brand ppm ASTM 05165m 0 0 0 0	Oil Age	hrs	Client Info		0	0	0
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Dromium ppm ASTM D5185m >20 <1	WEAR METALS		method	limit/base	current	history1	history2
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Marganese ppm ASTM D5185m 0 <1	Molybdenum	ppm	ASTM D5185m	0	0	0	0
Magnesium ppm ASTM D5185m 0 <1	Manganese	ppm	ASTM D5185m		0	<1	0
Calcium ppm ASTM D5185m 0 <1	Magnesium		ASTM D5185m	0	<1	<1	0
Phosphorus ppm ASTM D5185m 1800 410 1197 1241 Zinc ppm ASTM D5185m 0 <th< th=""><th>Calcium</th><th></th><th>ASTM D5185m</th><th>0</th><th><1</th><th>0</th><th>0</th></th<>	Calcium		ASTM D5185m	0	<1	0	0
Zinc ppm ASTM D5185m 0					410	1197	1241
Sulfur ppm ASTM D5185m 0 0 2 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 6 12 11 Sodium ppm ASTM D5185m >15 6 12 11 Sodium ppm ASTM D5185m >20 <1 1 0 Potassium ppm ASTM D5185m >20 <1 1 0 Water % ASTM D6304 >.1 0.0499 0.068 0.056 opm Water ppm ASTM D6304 >.1000 499 686.7 567.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 263 302 660 Particles >6µm ASTM D7647 >1300 86 95 177 Particles >14µm ASTM D7647 >10 0 1 <th></th> <th></th> <th></th> <th></th> <th>-</th> <th></th> <th></th>					-		
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Water % ASTM D6304 >.1 0.049 0.068 0.056 opm Water ppm ASTM D6304 >1000 499 686.7 567.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 263 302 660 Particles >6µm ASTM D7647 >1300 86 95 177 Particles >14µm ASTM D7647 >160 13 13 20 Particles >21µm ASTM D7647 >40 4 4 8 Particles >38µm ASTM D7647 >10 0 1 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		9	0	0
oppm Water ppm ASTM D6304 >1000 499 686.7 567.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 263 302 660 Particles >6µm ASTM D7647 >1300 86 95 177 Particles >6µm ASTM D7647 >160 13 13 20 Particles >14µm ASTM D7647 >100 4 4 8 Particles >21µm ASTM D7647 >40 4 8 8 Particles >38µm ASTM D7647 >10 0 1 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	<1	1	0
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 263 302 660 Particles >6μm ASTM D7647 >1300 86 95 177 Particles >6μm ASTM D7647 >160 13 13 20 Particles >14μm ASTM D7647 >160 13 13 20 Particles >21μm ASTM D7647 >40 4 4 8 Particles >21μm ASTM D7647 >10 0 1 0 Particles >38μm ASTM D7647 >3 0 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Water	%	ASTM D6304	>.1	0.049	0.068	0.056
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Particles >38μm ASTM D7647 >10 0 1 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >14µm		ASTM D7647	>160	13	13	20
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>40	4	4	8
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>10	0	1	0
Dil Cleanliness ISO 4406 (c) >19/17/14 15/14/11 15/14/11 17/15/11 FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0	0	0
	Oil Cleanliness				15/14/11	15/14/11	17/15/11
Acid Number (AN) mg KOH/g ASTM D8045 0.05 0.088 0.14 0.10	FLUID DEGRADA		method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.088	0.14	0.10



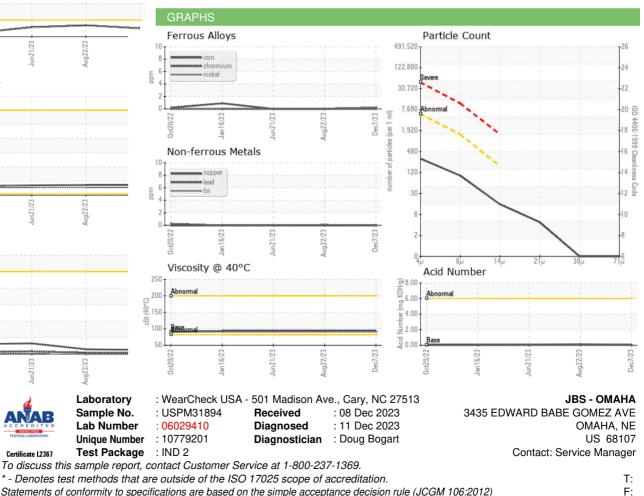
OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	91	94.6	94.5	94.0
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				a - 6	(30 24 Purp)	



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)