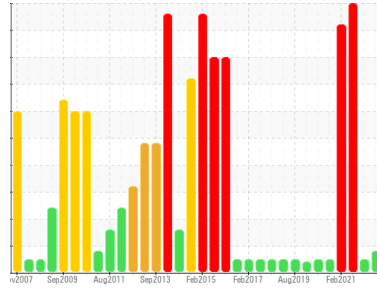




PROBLEM SUMMARY

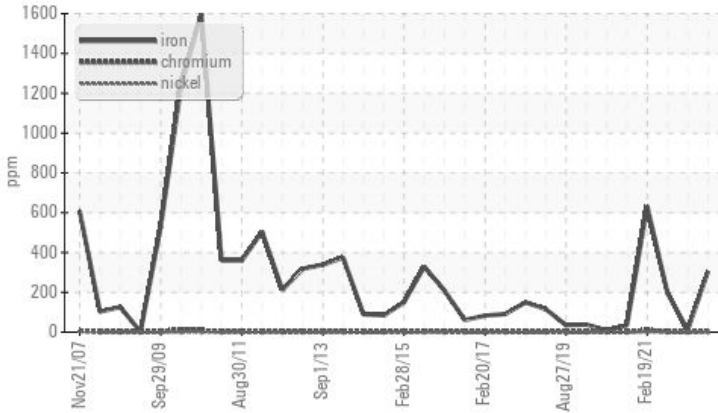
Area
LFC-1030-CM-01-CM029
 Machine Id
TB01MT01-1030 - TAKE AWAY BELT 1
 Component
Gearbox
 Fluid
LE 4220 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	SEVERE
Iron	ppm	ASTM D5185m	>200	▲ 305	11	196

Customer Id: LEPALL
 Sample No.: WC0823782
 Lab Number: 06029497
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

18 Aug 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Aug 2021 Diag: Jonathan Hester

WATER



We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a high concentration of water present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

view report



19 Feb 2021 Diag: Jonathan Hester

WEAR



We advise that you check for the source of water entry. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Appearance is milky. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid.

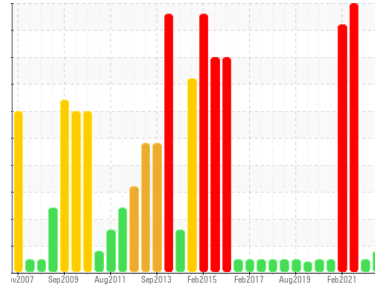
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
LFC-1030-CM-01-CM029
 Machine Id
TB01MT01-1030 - TAKE AWAY BELT 1
 Component
Gearbox
 Fluid
LE 4220 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

Gear wear is indicated. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0823782	WC0699140	WC0587029
Sample Date	Client Info		07 Dec 2023	18 Aug 2022	20 Aug 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	▲ 305	11	196
Chromium	ppm	ASTM D5185m >15	3	0	2
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	1	<1
Aluminum	ppm	ASTM D5185m >25	0	2	3
Lead	ppm	ASTM D5185m >100	0	<1	<1
Copper	ppm	ASTM D5185m >200	2	10	<1
Tin	ppm	ASTM D5185m >25	0	<1	1
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

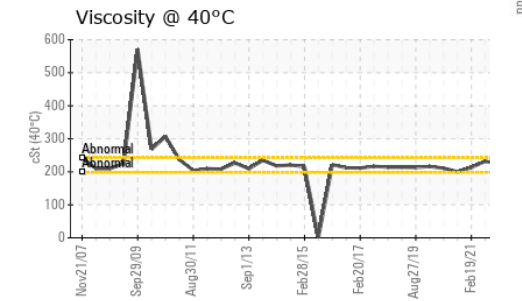
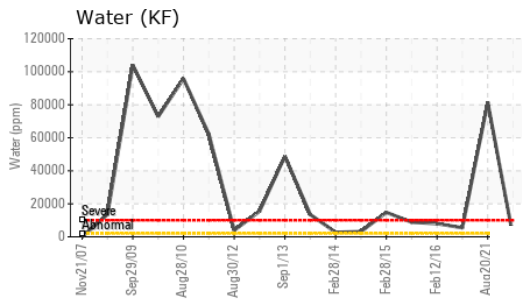
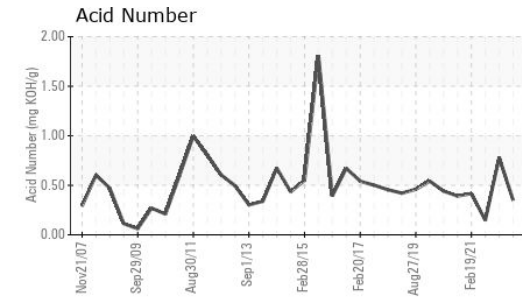
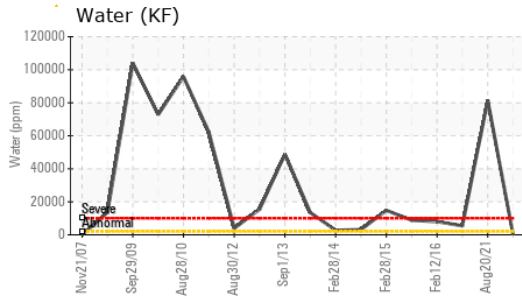
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	2	25
Barium	ppm	ASTM D5185m	0	0	9
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	2	0	2
Magnesium	ppm	ASTM D5185m	0	0	2
Calcium	ppm	ASTM D5185m	2	<1	6
Phosphorus	ppm	ASTM D5185m	204	301	200
Zinc	ppm	ASTM D5185m	16	35	87
Sulfur	ppm	ASTM D5185m	1812	1468	10327

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	10	2	● 188
Sodium	ppm	ASTM D5185m	100	0	36
Potassium	ppm	ASTM D5185m >20	6	0	2
Water	%	ASTM D6304 >0.2	0.018	---	● 8.14
ppm Water	ppm	ASTM D6304 >2000	180	---	● 81400

FLUID DEGRADATION

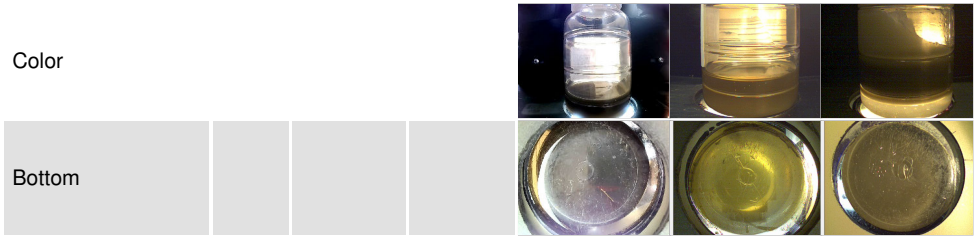
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.35	0.78	0.147



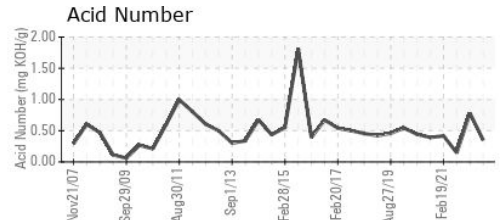
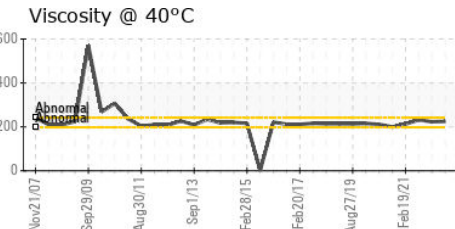
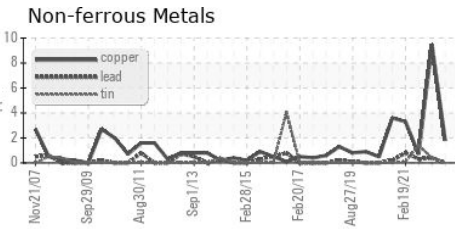
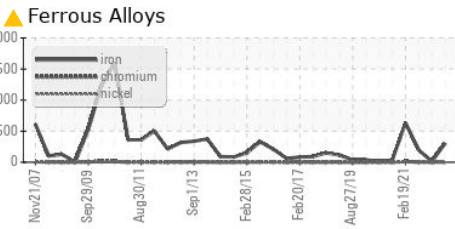
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	0.2%

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	225	223	232

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0823782 **Received** : 08 Dec 2023
Lab Number : 06029497 **Diagnosed** : 12 Dec 2023
Unique Number : 10779288 **Diagnostician** : Don Baldrige

LEPRINO FOODS - ALLENDALE
 4700 RICH STREET
 ALLENDALE, MI
 US 49401
 Contact: BILL FERRIER
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: