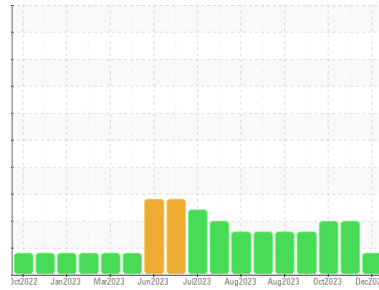


PROBLEM SUMMARY

Sample Rating Trend



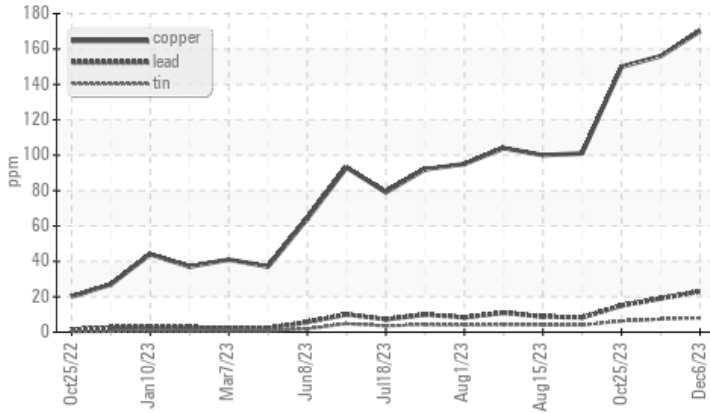
WEAR



Area
Paper Side
 Machine Id
PM 1 MAIN BOWSER
 Component
Bearing Lube
 Fluid
SHELL PM S2 M 220 (3500 GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor. (Customer Sample Comment: Hand dipped)

PROBLEMATIC TEST RESULTS

Sample Status				MARGINAL	ABNORMAL	ABNORMAL
Copper	ppm	ASTM D5185m	>17	▲ 170	▲ 156	▲ 150

Customer Id: MCKPOR
 Sample No.: PE0001450
 Lab Number: 06029960
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

06 Nov 2023 Diag: Angela Borella

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



25 Oct 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Sep 2023 Diag: Don Baldrige

WEAR

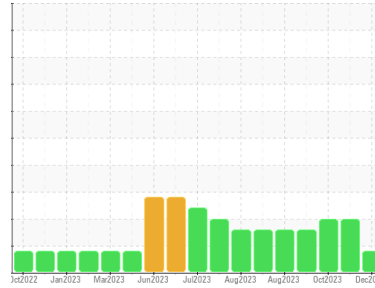


No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
Paper Side
 Machine Id
PM 1 MAIN BOWSER
 Component
Bearing Lube
 Fluid
SHELL PM S2 M 220 (3500 GAL)



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Hand dipped)

Wear
 The copper level is abnormal. All other component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PE0001450	PE0001448	PE0001430
Sample Date	Client Info			06 Dec 2023	06 Nov 2023	25 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				MARGINAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

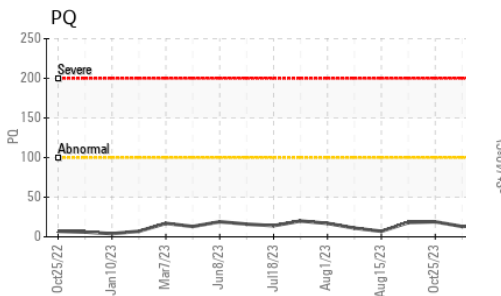
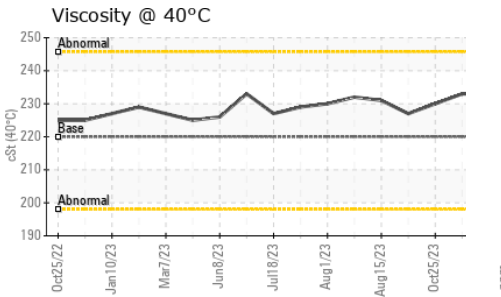
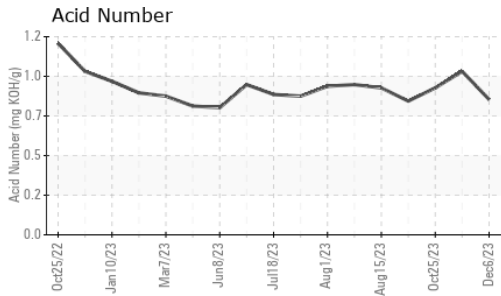
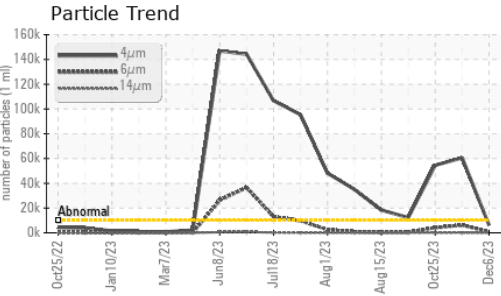
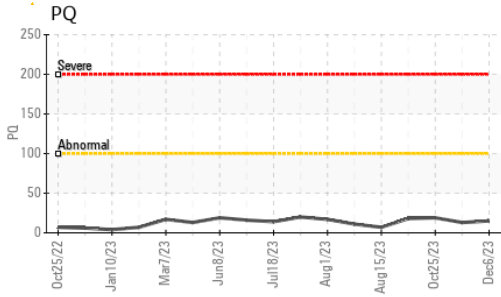
WEAR METALS		method	limit/base	current	history1	history2
PQ	ASTM D8184			15	13	19
Iron	ppm	ASTM D5185m	>120	3	2	2
Chromium	ppm	ASTM D5185m	>5	<1	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	<1	0	0
Lead	ppm	ASTM D5185m	>30	23	19	15
Copper	ppm	ASTM D5185m	>17	▲ 170	▲ 156	▲ 150
Tin	ppm	ASTM D5185m	>10	8	7	6
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		47	63	58
Phosphorus	ppm	ASTM D5185m		848	770	746
Zinc	ppm	ASTM D5185m		1137	1030	927
Sulfur	ppm	ASTM D5185m		6602	5983	5297

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	1	1
Sodium	ppm	ASTM D5185m		0	0	3
Potassium	ppm	ASTM D5185m	>20	5	<1	2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		>10000	6200	▲ 60590	▲ 54554
Particles >6µm	ASTM D7647		>2500	771	▲ 6217	▲ 4093
Particles >14µm	ASTM D7647		>160	84	124	62
Particles >21µm	ASTM D7647		>40	25	18	13
Particles >38µm	ASTM D7647		>10	1	1	1
Particles >71µm	ASTM D7647		>3	1	0	0
Oil Cleanliness	ISO 4406 (c)		>20/18/14	20/17/14	▲ 23/20/14	▲ 23/19/13

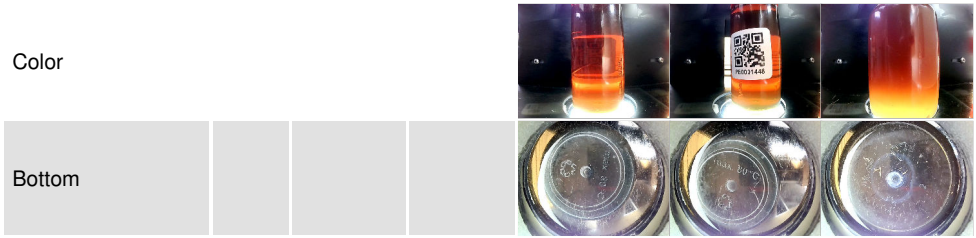
OIL ANALYSIS REPORT



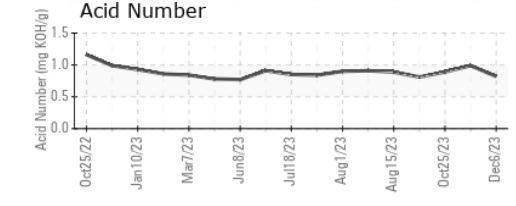
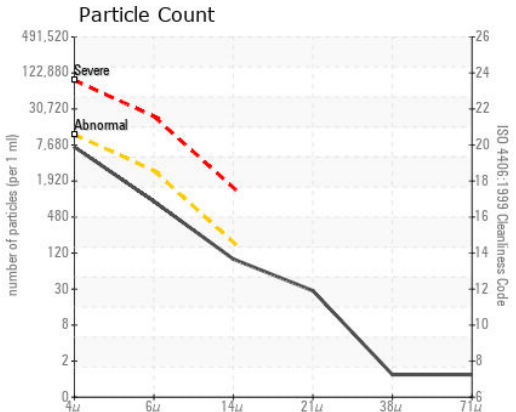
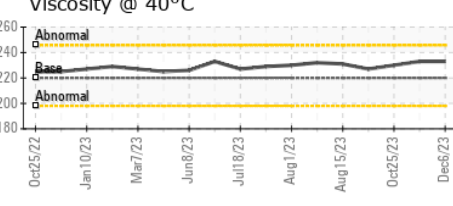
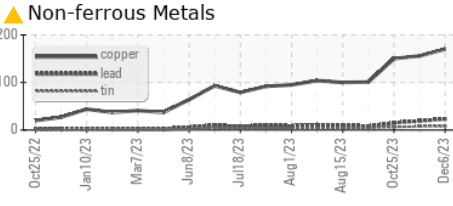
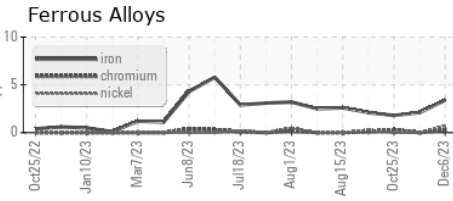
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.82	0.99	0.89
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	233	233	230

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001450 **Received** : 08 Dec 2023
Lab Number : **06029960** **Diagnosed** : 12 Dec 2023
Unique Number : 10779751 **Diagnostician** : Don Baldrige
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

MCKINLEY PAPER COMPANY
 1902 MARINE DR
 PORT ANGELES, WA
 US 98363
 Contact: CHAD GALLAUHER
 chad.gallauher@biopappel.com
 T: (360)457-4474
 F: