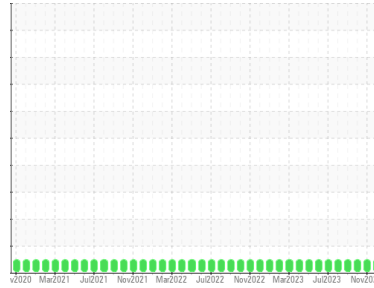




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id

**C-30**

Component

**Rotary Compressor**

Fluid

**INGERSOLL-RAND TURBOBLEND 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0820259</b>	WC0820272	WC0820275
Sample Date	Client Info			<b>05 Dec 2023</b>	14 Nov 2023	03 Oct 2023
Machine Age	mths	Client Info		<b>0</b>	0	0
Oil Age	mths	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	2	0
Lead	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	6
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>1087</b>	1032	990
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>0</b>	0	0

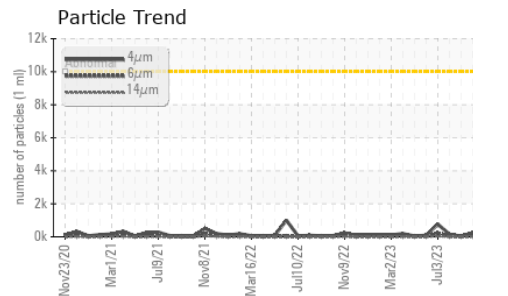
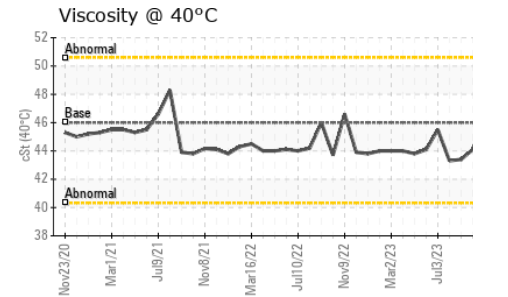
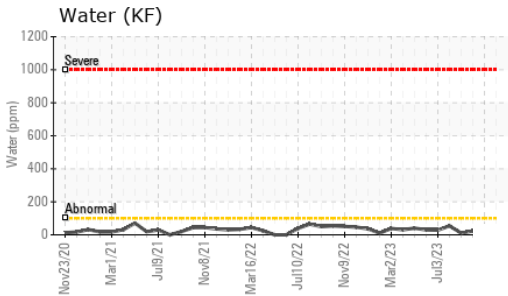
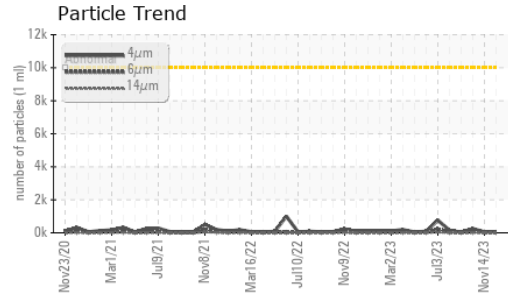
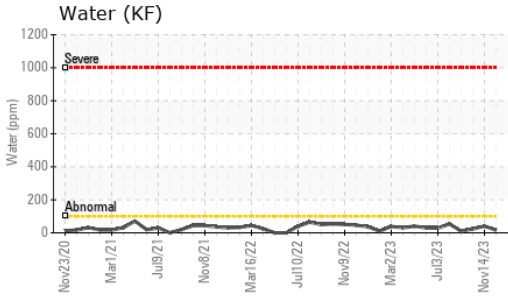
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	<b>&lt;1</b>	<1	0
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304	>0.6	<b>0.002</b>	0.004	0.002
ppm Water	ppm	ASTM D6304		<b>16</b>	41	23.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>52</b>	57	251
Particles >6µm		ASTM D7647	>2500	<b>20</b>	14	70
Particles >14µm		ASTM D7647	>320	<b>2</b>	3	9
Particles >21µm		ASTM D7647	>80	<b>1</b>	0	3
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>13/11/9</b>	13/11/9	15/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.09</b>	0.097	0.22



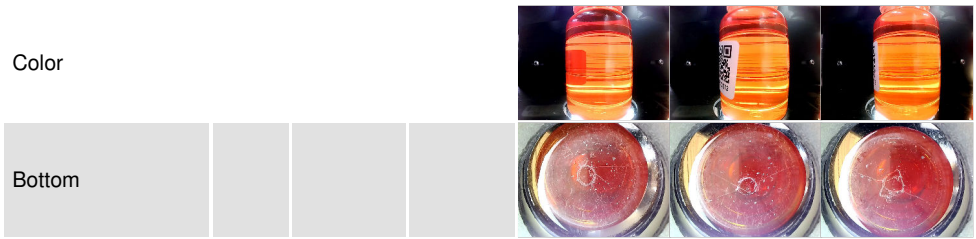
# OIL ANALYSIS REPORT



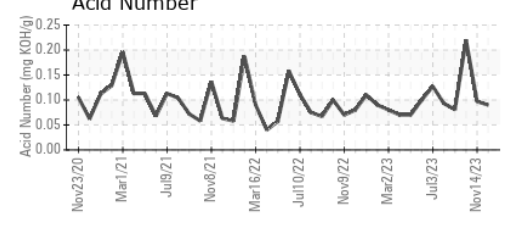
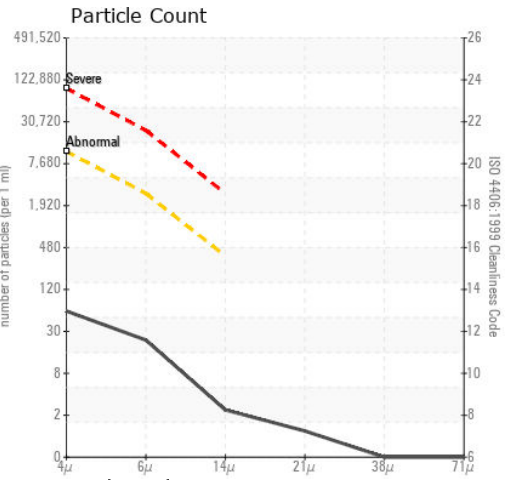
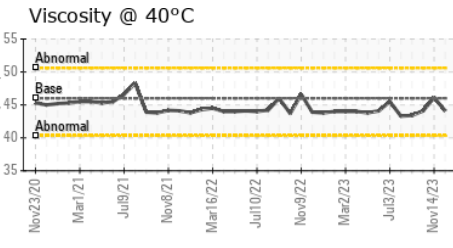
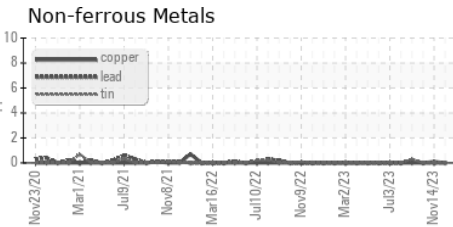
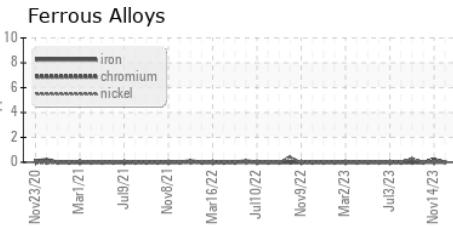
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.1	46.1	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0820259 **Received** : 08 Dec 2023  
**Lab Number** : 06029999 **Diagnosed** : 12 Dec 2023  
**Unique Number** : 10779790 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**UGI ENERGY SERVICES - LNG FACILITY**  
 80 ENERGY LN  
 MESHOPPEN, PA  
 US 18630  
 Contact: JOE BARRETT  
 jbarrett@ugies.com  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)