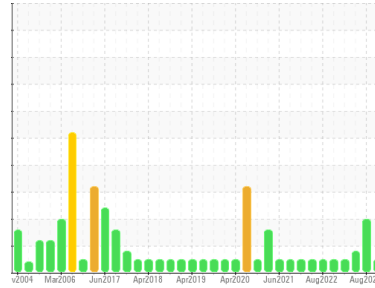




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**INGERSOLL RAND TYSWAL IR-1 AIR (S/N F7649493130)**

Component  
**Air Compressor**  
Fluid  
**USPI AIR 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM31900</b>	USPM29414	USPM28141
Sample Date	Client Info		<b>06 Dec 2023</b>	22 Aug 2023	12 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0	17964
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >40	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	2
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 1	<b>0</b>	2	1
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	<1	10

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	1
Water	%	ASTM D6304 >0.2	<b>0.035</b>	0.108	0.103
ppm Water	ppm	ASTM D6304 >2000	<b>360</b>	1083.3	1030.5

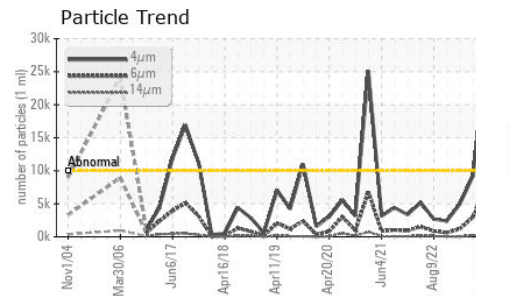
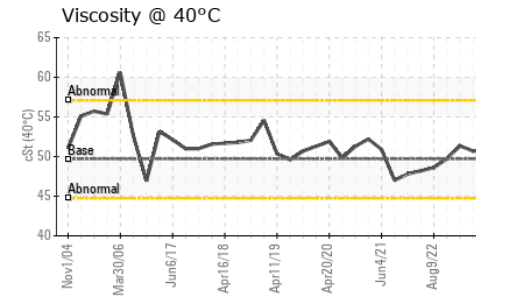
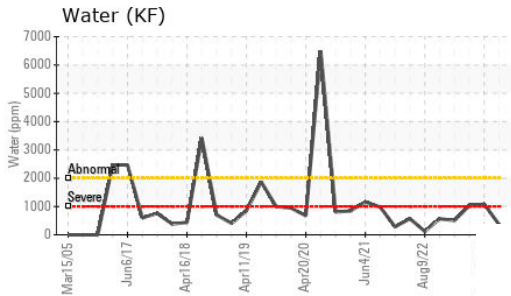
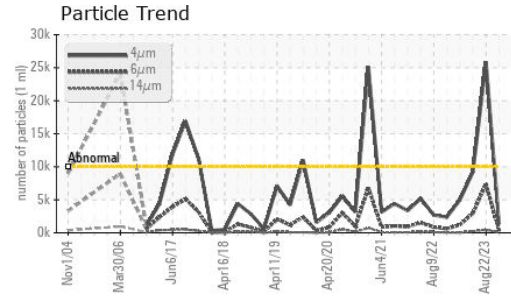
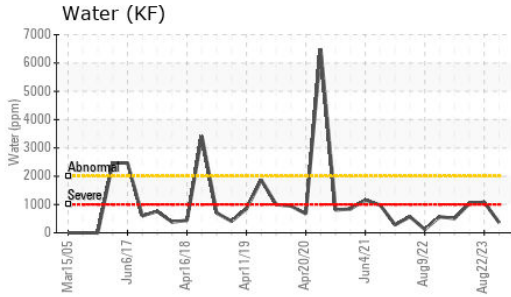
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>1334</b>	▲ 25868	9230
Particles >6µm	ASTM D7647	>2500	<b>406</b>	▲ 7416	▲ 2966
Particles >14µm	ASTM D7647	>320	<b>55</b>	▲ 450	220
Particles >21µm	ASTM D7647	>80	<b>13</b>	▲ 85	41
Particles >38µm	ASTM D7647	>20	<b>0</b>	1	3
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>18/16/13</b>	▲ 22/20/16	▲ 20/19/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.20</b>	0.29	0.22

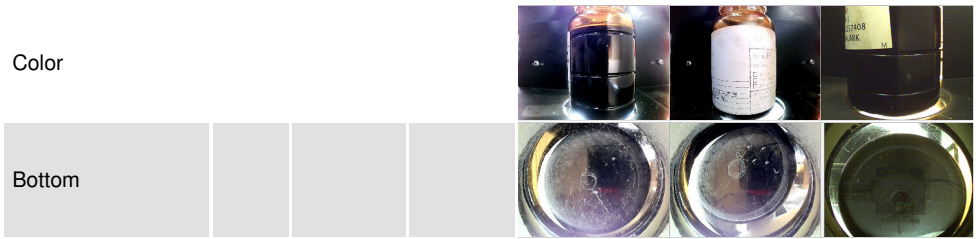
# OIL ANALYSIS REPORT



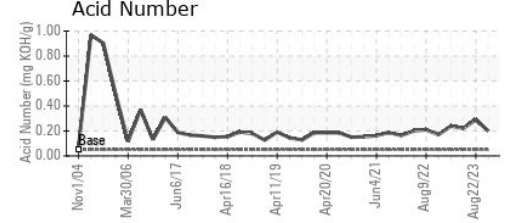
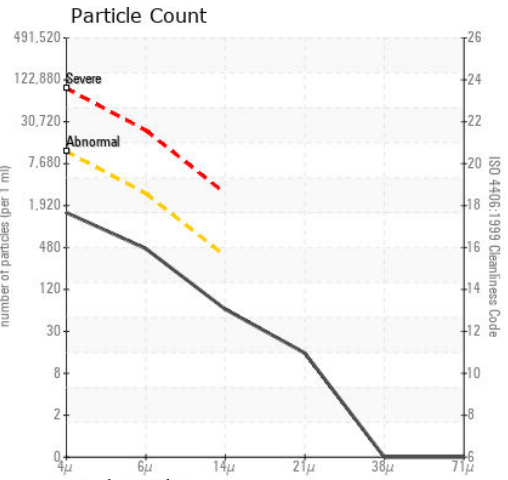
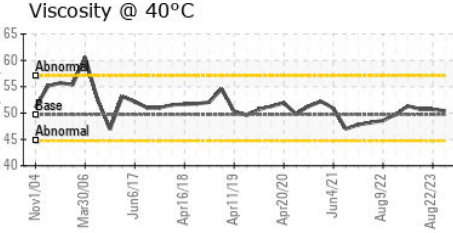
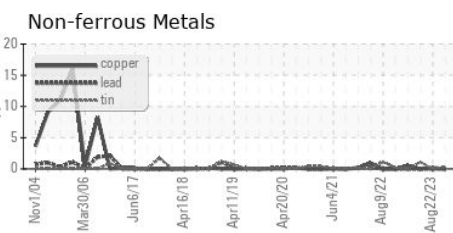
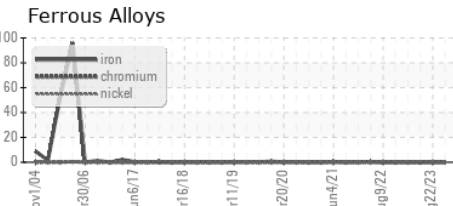
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	50.4	50.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM31900 **Received** : 08 Dec 2023  
**Lab Number** : 06030004 **Diagnosed** : 12 Dec 2023  
**Unique Number** : 10779795 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON - WALDRON- USP**  
 WALDRON, AR  
 US  
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 F: (479)637-5602

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)