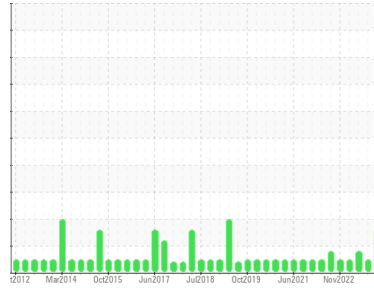




PROBLEM SUMMARY

Sample Rating Trend

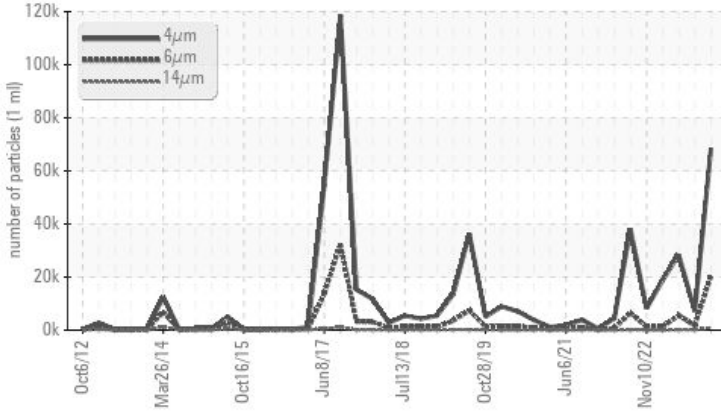
ISO



Machine Id
RECO TYSWAL SS-10 (S/N MK46/WRV255/1653/823)
Component
Refrigeration Compressor
Fluid
USPI ALT-68 SC (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | ABNORMAL | NORMAL | ABNORMAL |
|-----------------|--------------|-----------|------------|----------|------------|
| Particles >6µm | ASTM D7647 | >2500 | ▲ 20287 | 1720 | ▲ 5584 |
| Particles >14µm | ASTM D7647 | >320 | ▲ 860 | 81 | 180 |
| Particles >21µm | ASTM D7647 | >80 | ▲ 140 | 18 | 30 |
| Oil Cleanliness | ISO 4406 (c) | >--/18/15 | ▲ 23/22/17 | 20/18/14 | ▲ 22/20/15 |

Customer Id: TYSWALAR
Sample No.: USP0004054
Lab Number: 06030006
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------|--------|------|---------|---|
| Change Filter | --- | --- | ? | We recommend you service the filters on this component. |

HISTORICAL DIAGNOSIS

26 Aug 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 May 2023 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



03 Feb 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





OIL ANALYSIS REPORT

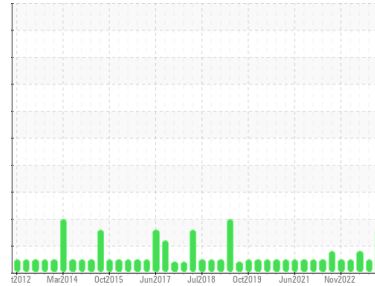
Sample Rating Trend

ISO



Machine Id
RECO TYSWAL SS-10 (S/N MK46/WRV255/1653/823)

Component
Refrigeration Compressor
Fluid
USPI ALT-68 SC (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | USP0004054 | USP0000381 | USP243512 |
| Sample Date | Client Info | | 06 Dec 2023 | 26 Aug 2023 | 16 May 2023 |
| Machine Age | hrs | Client Info | 9500 | 9499 | 9491 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ABNORMAL | NORMAL | ABNORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >8 | <1 | 0 | <1 |
| Chromium | ppm | ASTM D5185m >2 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >3 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185m >2 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >8 | 0 | 0 | 0 |
| Tin | ppm | ASTM D5185m >4 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|----------------|----------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | <1 | 1 |
| Calcium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 0 | 0 | 0 |
| Zinc | ppm | ASTM D5185m | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m 50 | 0 | 120 | 227 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | 2 | 1 | <1 |
| Sodium | ppm | ASTM D5185m | 0 | 0 | <1 |
| Potassium | ppm | ASTM D5185m >20 | 2 | <1 | <1 |
| Water | % | ASTM D6304 >0.01 | 0.003 | 0.002 | 0.007 |
| ppm Water | ppm | ASTM D6304 >100 | 34 | 23.4 | 71.8 |

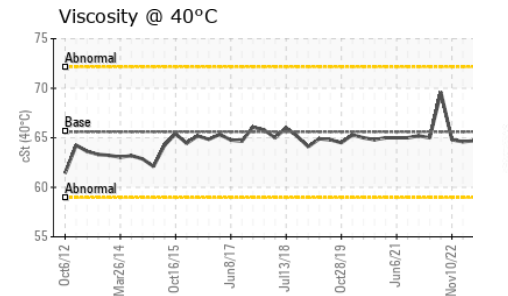
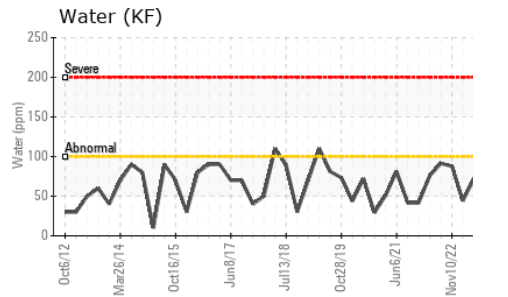
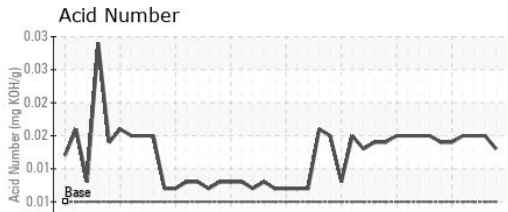
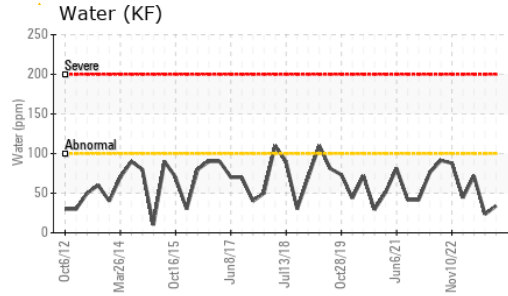
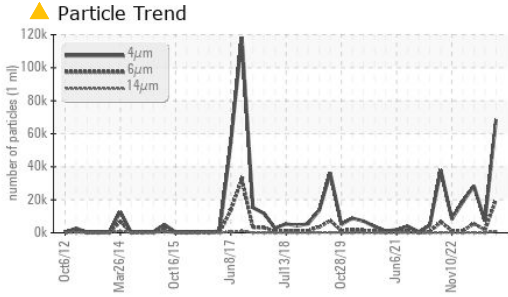
FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-------------------|----------|------------|
| Particles >4µm | ASTM D7647 | | 68488 | 7096 | 28383 |
| Particles >6µm | ASTM D7647 | >2500 | ▲ 20287 | 1720 | ▲ 5584 |
| Particles >14µm | ASTM D7647 | >320 | ▲ 860 | 81 | 180 |
| Particles >21µm | ASTM D7647 | >80 | ▲ 140 | 18 | 30 |
| Particles >38µm | ASTM D7647 | >20 | 2 | 1 | 2 |
| Particles >71µm | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >--/18/15 | ▲ 23/22/17 | 20/18/14 | ▲ 22/20/15 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974 0.005 | 0.013 | 0.015 | 0.015 |

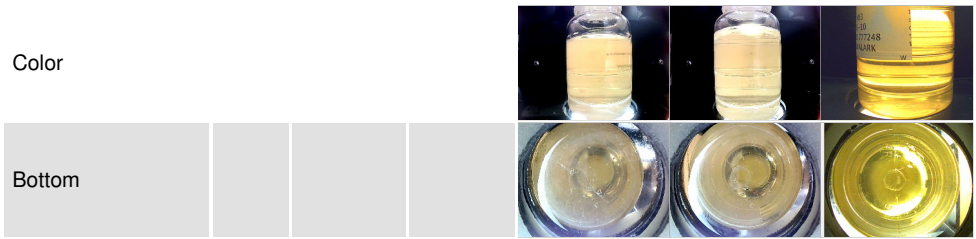
OIL ANALYSIS REPORT



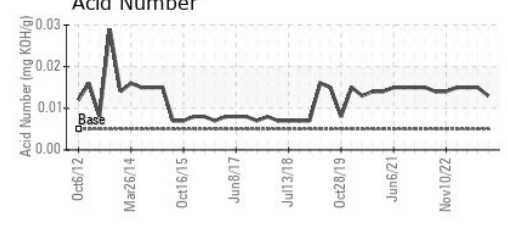
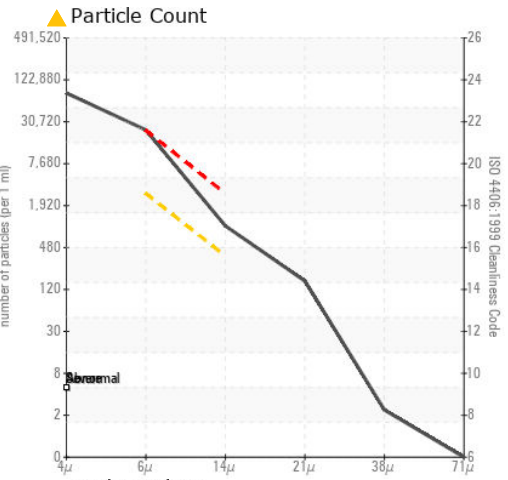
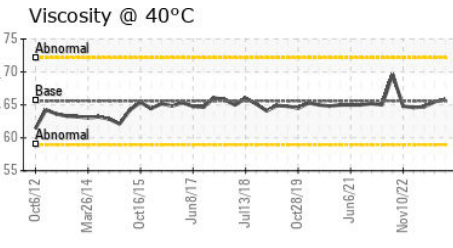
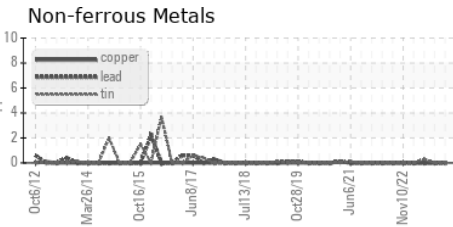
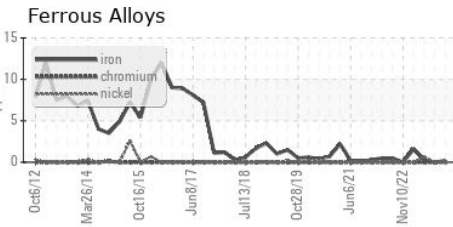
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.01 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|-------------|----------|------|
| Visc @ 40°C | cSt | ASTM D445 | 65.6 | 65.8 | 65.5 | 64.7 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0004054 **Received** : 08 Dec 2023
Lab Number : 06030006 **Diagnosed** : 12 Dec 2023
Unique Number : 10779797 **Diagnostician** : Doug Bogart
Test Package : IND 2

TYSON - WALDRON- USP

WALDRON, AR
 US
 Contact: DANNY HOUSTON
 danny.houston@tyson.com
 T: (479)637-2121
 F: (479)637-5602

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)