

COOLANT REPORT

Sample Rating Trend





NORMAL

Aug ² 022 Sap2023 Nov2023 Dec2023							
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0820262	WC0820270	WC0820277	
Sample Date		Client Info		05 Dec 2023	14 Nov 2023	07 Sep 2023	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				NORMAL	ABNORMAL	NORMAL	
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2	
Specific Gravity		*ASTM D1298		1.061		1.062	
рН	Scale 0-14	ASTM D1287		9.40		9.31	
Nitrites	ppm	AP-053:2009		0		0	
Reserve Alkalinity	Scale 0-20	*ASTM D1121					
Percentage Glycol	%	ASTM D3321		45.3		45.4	
Freezing Point	°F	ASTM D3321		-24		-24	
Total Dissolved Solids				0.0		0.0	
Carboxylate				n/a		pass	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D6130		16	1	2	
Phosphorus	ppm	ASTM D6130		1725	1671	2920	
Boron	ppm	ASTM D6130		2	2	7	
Molybdenum	ppm	ASTM D6130		2	3	2	
CORROSION		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D6130	>15	<1	0	<1	
Aluminum	ppm	ASTM D6130	>10	0	0	0	
Copper	ppm	ASTM D6130	>10	<1	<1	<1	
Lead	ppm	ASTM D6130	>10	<1	<1	0	
Tin	ppm	ASTM D6130	>10	<1	1	0	
Zinc	ppm	ASTM D6130		0	<1	0	
CONTAMINANTS		method	limit/base	current	history1	history2	
Chlorine	ppm	ASTM D6130					
				16	8	8	
Particles >4µm		ASTM D7647	>5000	16 444	8 ▲ 8326	8 1514	
Particles >4µm Particles >6µm		ASTM D7647 ASTM D7647	>5000 >1300	16 444 242	8 ▲ 8326 ▲ 4535	8 1514 825	
Particles >4µm Particles >6µm Particles >14µm		ASTM D7647 ASTM D7647 ASTM D7647	>5000 >1300 >160	16 444 242 41	8 ▲ 8326 ▲ 4535 ▲ 772	8 1514 825 140	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>5000 >1300 >160 >40	16 444 242 41 14	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260	8 1514 825 140 47	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>5000 >1300 >160 >40 >10	16 444 242 41 14 2	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40	8 1514 825 140 47 7	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>5000 >1300 >160 >40 >10 >3	16 444 242 41 14 2 0	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 4	8 1514 825 140 47 7 1	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	>5000 >1300 >160 >40 >10 >3 >19/17/14	16 444 242 41 14 2 0 16/15/13	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 4 ▲ 20/19/17	8 1514 825 140 47 7 1 1 18/17/14	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method	>5000 >1300 >160 >40 >10 >3 >19/17/14 Iimit/base	16 444 242 41 14 2 0 16/15/13 current	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 4 ▲ 20/19/17 history1	8 1514 825 140 47 7 1 18/17/14 history2	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method ASTM D6130	>5000 >1300 >160 >40 >10 >3 >19/17/14 limit/base	16 444 242 41 14 2 0 16/15/13 <u>current</u> 131	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 40 ▲ 4 ▲ 20/19/17 history1 125	8 1514 825 140 47 7 1 1 18/17/14 history2 205	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium Potassium	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method ASTM D6130 ASTM D6130	>5000 >1300 >160 >40 >10 >3 >19/17/14 limit/base	16 444 242 41 14 2 0 16/15/13 <u>current</u> 131 5178	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 40 ▲ 4 ▲ 20/19/17 history1 125 5183	8 1514 825 140 47 7 1 1 18/17/14 history2 205 8612	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium Potassium SCALE POTENTI	ppm ppm AL	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method ASTM D6130 ASTM D6130 method	>5000 >1300 >160 >40 >10 >3 >19/17/14 limit/base	16 444 242 41 14 2 0 16/15/13 current 131 5178 current	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 4 20/19/17 history1 125 5183 history1	8 1514 825 140 47 7 1 18/17/14 history2 205 8612 history2	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium Potassium SCALE POTENTI Calcium	ppm ppm AL	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method ASTM D6130 ASTM D6130 ASTM D6130	>5000 >1300 >160 >40 >10 >3 >19/17/14 limit/base	16 444 242 41 14 2 0 16/15/13 <u>current</u> 131 5178 <u>current</u>	8 ▲ 8326 ▲ 4535 ▲ 772 ▲ 260 ▲ 40 ▲ 4 ▲ 20/19/17 history1 125 5183 history1 2	8 1514 825 140 47 7 1 18/17/14 history2 205 8612 history2 <1	

Machine Id WEG Component Coolant Fluid NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Corrosion

All component wear rates are normal.

Contaminants

There is no indication of any contamination in the coolant. The amount and size of particulates present in the system are acceptable.

Coolant Condition

The glycol level is acceptable. The pH level of this fluid is within the acceptable limits at 9.4.



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