

OIL ANALYSIS REPORT

Sample Rating Trend





Area Bridgewater Machine Id CATERPILLAR 5642 Component

Transmission (Manual) Fluid {not provided} (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

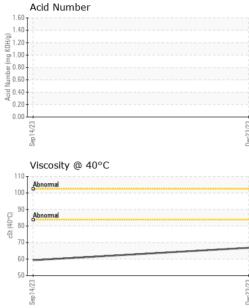
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|-------------|----------|
| Sample Number | | Client Info | | WC0875292 | WC0850644 | |
| Sample Date | | Client Info | | 23 Dec 2023 | 14 Sep 2023 | |
| Machine Age | hrs | Client Info | | 2007 | 1072 | |
| Oil Age | hrs | Client Info | | 500 | 0 | |
| Oil Changed | | Client Info | | N/A | Not Changd | |
| Sample Status | | | | NORMAL | NORMAL | |
| | | | 11 11 11 | - | | |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 38 | 33 | |
| Chromium | ppm | ASTM D5185m | >5 | 0 | <1 | |
| Nickel | ppm | ASTM D5185m | >5 | 0 | <1 | |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | |
| Silver | ppm | ASTM D5185m | >7 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | 1 | |
| Lead | ppm | ASTM D5185m | >45 | 2 | <1 | |
| Copper | ppm | ASTM D5185m | >225 | 28 | 45 | |
| Tin | ppm | ASTM D5185m | >10 | <1 | <1 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 20 | 94 | |
| Barium | ppm | ASTM D5185m | | 0 | <1 | |
| Molybdenum | ppm | ASTM D5185m | | 0 | <1 | |
| Manganese | ppm | ASTM D5185m | | 2 | <1 | |
| Magnesium | ppm | ASTM D5185m | | 13 | 13 | |
| Calcium | ppm | ASTM D5185m | | 2819 | 3366 | |
| Phosphorus | ppm | ASTM D5185m | | 983 | 1166 | |
| Zinc | ppm | ASTM D5185m | | 1171 | 1361 | |
| Sulfur | ppm | ASTM D5185m | | 4266 | 4633 | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >125 | 4 | 11 | |
| Sodium | ppm | ASTM D5185m | | 3 | 0 | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 3 | |
| FLUID DEGRADA | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.58 | | |



OIL ANALYSIS REPORT

VISUAL



| | VISUAL | | method | iimii/base | current | nistory i | riistory2 | |
|----------|-------------------|--------|-----------|---|-------------|-----------|-----------|--|
| | White Metal | scalar | *Visual | NONE | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | | |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | | |
| | | | *Visual | | | | | |
| | Silt | scalar | | NONE | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | | |
| Dec23/23 | Appearance | scalar | *Visual | NORML | NORML | NORML | | |
| D | Odor | scalar | *Visual | NORML | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | | |
| | Free Water | scalar | *Visual | | NEG | NEG | | |
| | | | | | | | | |
| | FLUID PROPERT | | method | limit/base | current | history1 | history2 | |
| | Visc @ 40°C | cSt | ASTM D445 | | 66.8 | 59.3 | | |
| | SAMPLE IMAGES | 5 | method | limit/base | current | history1 | history2 | |
| Dec23/23 | Color | | | | no image | no image | no image | |
| | Bottom | | | | no image | no image | no image | |
| | Non-ferrous Metal | S | | Dec23/23 = Dec23/23 | | | | |
| | 10 | | | 2.00 | Acid Number | id Number | | |
| | 100 Abnormal | | | (2.00- NHOX 1.50- Williage View View View View View View View View | | | | |
| C. | Abnormal | | | 월 1.50 · 말 | | | | |
| 01 | ă l | | | ja 1.00 | | | | |
| 1 | 10 | | | | | | | |
| | 60 | | | Acid | | | | |
| 2 | 50 | | | ~ 0.00- | m | | | |
| | 50 L | | | /23 | 2 | | 6 | |
| | 50 | | | Dec23/23 | Sep 14/23 | | Der73/73 | |

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Contact/Location: PABLO CHARDON - INTBRI