

## **OIL ANALYSIS REPORT**

Sample Rating Trend





Component Hydraulic System Fluid TDH FLUID SAE 75W80 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

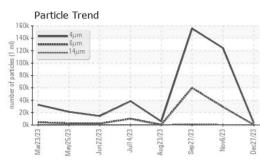
#### Fluid Condition

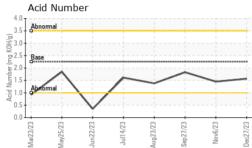
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

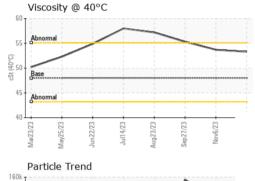
		Mar2023 N	Nay2023 Jun2023 Jul20	23 Aug2023 Sep2023 Nov202	23 Dec2023			
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2		
Sample Number		Client Info		KL0014055	KL0013133	KL0012928		
Sample Date		Client Info		27 Dec 2023	06 Nov 2023	27 Sep 2023		
Machine Age	hrs	Client Info		4942	45160	7435		
Oil Age	hrs	Client Info		0	45160	0		
Oil Changed		Client Info		N/A	N/A	N/A		
Sample Status				NORMAL	SEVERE	SEVERE		
CONTAMINATION	N	method	limit/base	current	history1	history2		
Water		WC Method	>0.1	NEG	NEG	NEG		
WEAR METALS		method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	0	6	7		
Chromium	ppm	ASTM D5185m	>10	0	0	0		
Nickel	ppm	ASTM D5185m	>10	0	0	0		
Titanium	ppm	ASTM D5185m		0	0	0		
Silver	ppm	ASTM D5185m		0	<1	0		
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1		
Lead	ppm	ASTM D5185m	>10	0	0	0		
Copper	ppm	ASTM D5185m	>75	<1	0	0		
Tin	ppm	ASTM D5185m	>10	0	<1	0		
Vanadium	ppm	ASTM D5185m		0	0	0		
Cadmium	ppm	ASTM D5185m		0	0	0		
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	10	0	<1	0		
Barium	ppm	ASTM D5185m	10	0	0	0		
Molybdenum	ppm	ASTM D5185m	10	0	0	0		
Manganese	ppm	ASTM D5185m		0	<1	0		
Magnesium	ppm	ASTM D5185m	100	56	72	73		
Calcium	ppm	ASTM D5185m	3500	3107	3356	3293		
Phosphorus	ppm	ASTM D5185m	1150	1003	1094	1098		
Zinc	ppm	ASTM D5185m	1150	1085	1271	1289		
Sulfur	ppm	ASTM D5185m	5000	3187	3677	3793		
CONTAMINANTS		method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>20	2	7	6		
Sodium	ppm	ASTM D5185m		2	0	0		
Potassium	ppm	ASTM D5185m	>20	0	0	0		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2		
Particles >4µm		ASTM D7647		3510	124380	155797		
Particles >6µm		ASTM D7647	>1300	561	29261	<b>b</b> 59948		
Particles >14µm		ASTM D7647	>160	22	<b>3</b> 08	<b>1</b> 317		
Particles >21µm		ASTM D7647	>40	4	45	<b>1</b> 90		
Particles >38µm		ASTM D7647	>10	0	1	2		
Particles >71µm		ASTM D7647	>3	0	0	0		
Oil Cleanliness		ISO 4406 (c)	>17/14	16/12	22/15	23/18		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	2.25	1.57	1.45	1.83		
6:36:35) Rev: 1	-				Submitted Bv: I	Mike Richardson		
					Cushing by Mine Filohaldson			

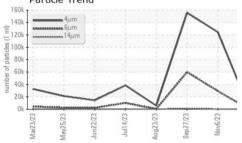


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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	48	53.3	53.7	55.3
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				•		

Bottom

