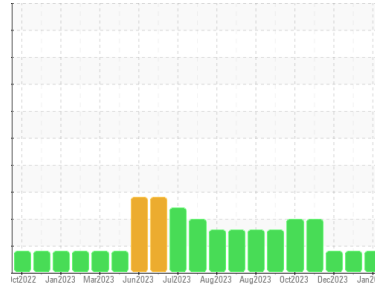


Area
Paper Side
 Machine Id
PM 1 MAIN BOWSER
 Component
Bearing Lube
 Fluid
SHELL PM S2 M 220 (3500 GAL)



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 The copper level is abnormal. All other component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		PE0001464	PE0001471	PE0001450
Sample Date	Client Info		03 Jan 2024	12 Dec 2023	06 Dec 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			MARGINAL	MARGINAL	MARGINAL

CONTAMINATION	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

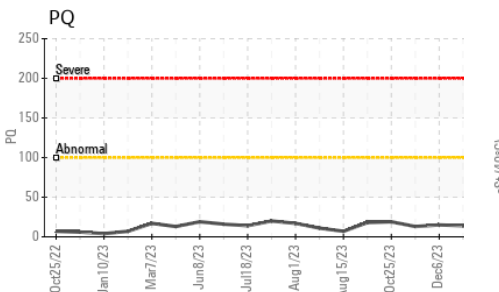
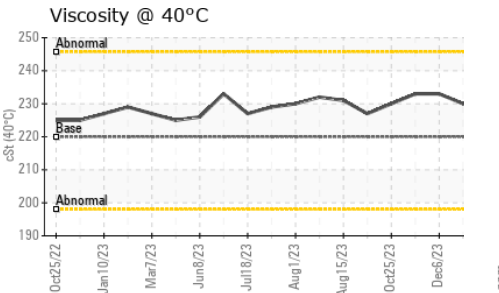
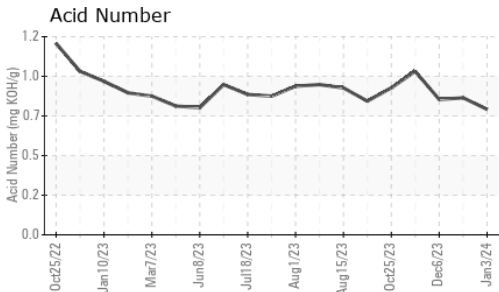
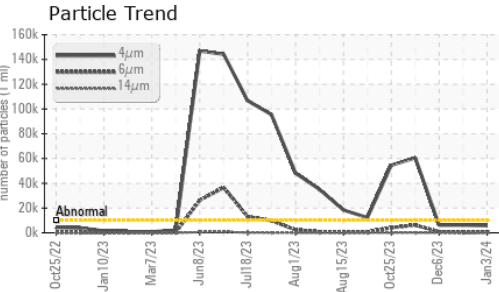
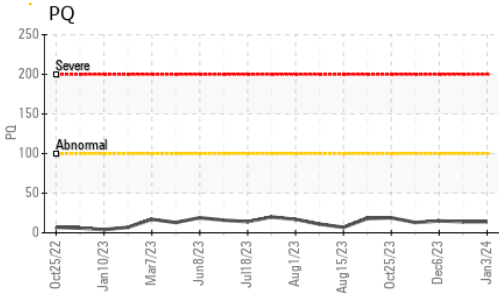
WEAR METALS	method	limit/base	current	history1	history2
PQ	ASTM D8184		14	14	15
Iron	ppm	ASTM D5185m >120	0	3	3
Chromium	ppm	ASTM D5185m >5	0	<1	<1
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	<1	<1
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >4	0	0	<1
Lead	ppm	ASTM D5185m >30	18	19	23
Copper	ppm	ASTM D5185m >17	▲ 172	▲ 177	▲ 170
Tin	ppm	ASTM D5185m >10	5	8	8
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	<1
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	49	48	47
Phosphorus	ppm	ASTM D5185m	715	679	848
Zinc	ppm	ASTM D5185m	877	899	1137
Sulfur	ppm	ASTM D5185m	5211	5385	6602

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	1	2
Sodium	ppm	ASTM D5185m	2	3	0
Potassium	ppm	ASTM D5185m >20	0	0	5

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	5686	6253	6200
Particles >6µm	ASTM D7647	>2500	730	170	771
Particles >14µm	ASTM D7647	>160	63	18	84
Particles >21µm	ASTM D7647	>40	14	5	25
Particles >38µm	ASTM D7647	>10	1	1	1
Particles >71µm	ASTM D7647	>3	0	0	1
Oil Cleanliness	ISO 4406 (c)	>20/18/14	20/17/13	20/15/11	20/17/14

OIL ANALYSIS REPORT

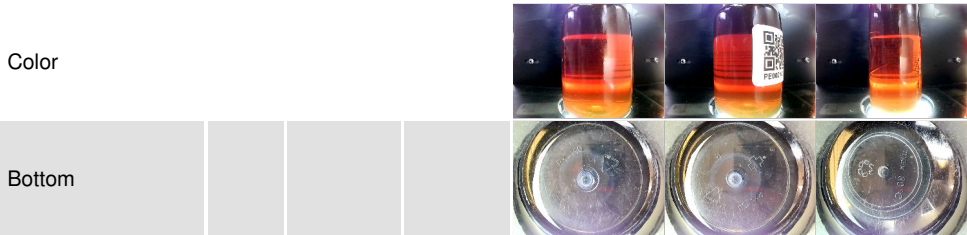


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.76	0.83	0.82

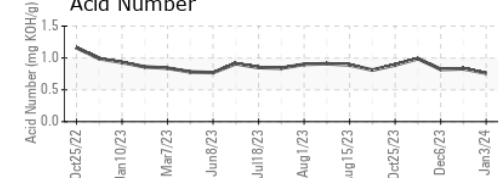
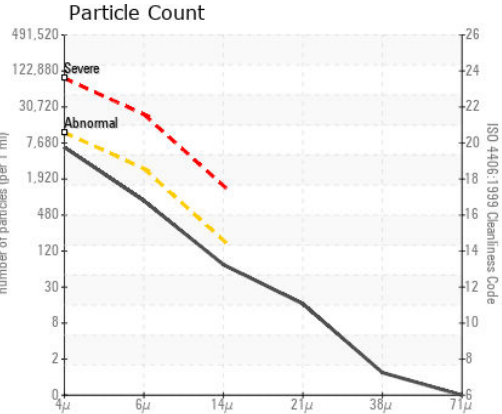
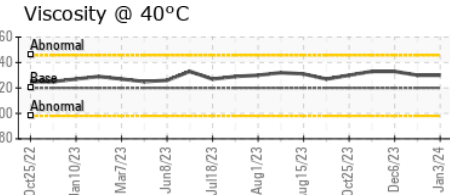
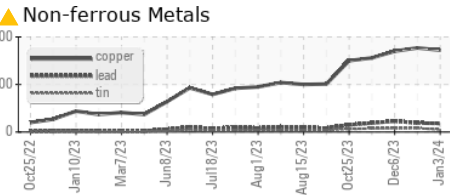
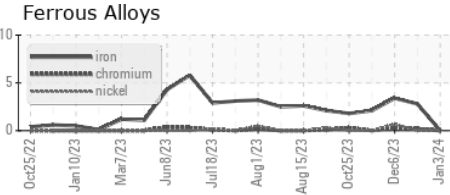
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	230	230	233

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001464 **Received** : 08 Jan 2024
Lab Number : **06054780** **Diagnosed** : 10 Jan 2024
Unique Number : 10820729 **Diagnostician** : Don Baldrige
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

MCKINLEY PAPER COMPANY
 1902 MARINE DR
 PORT ANGELES, WA
 US 98363
 Contact: CHAD GALLAUHER
 chad.gallauher@biopappel.com
 T: (360)457-4474
 F: