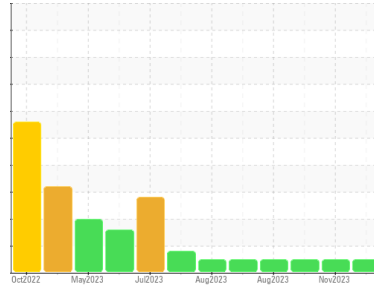




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
(W40-1440) Co-Gen - Utilities
 Machine Id
Silo Sweep Drive 1
 Component
Reduction Gear
 Fluid
SHELL MORLINA S4 B 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Tests do not reveal cause for reported problem. (Customer Sample Comment: Oil sample very foamy when taken. Clear and bright after sitting for 20minutes)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PE0000724	PE0001447	PE0001426
Sample Date	Client Info			03 Jan 2024	06 Nov 2023	12 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

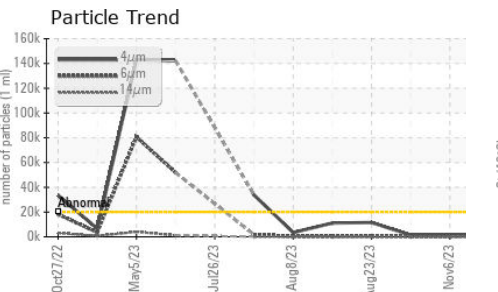
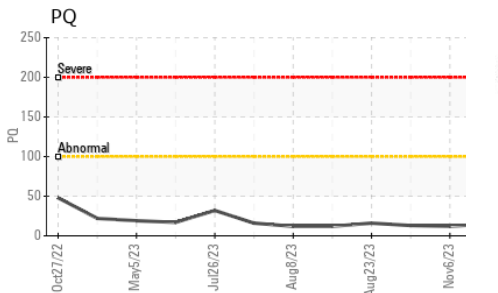
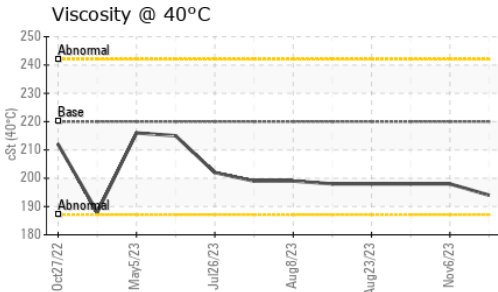
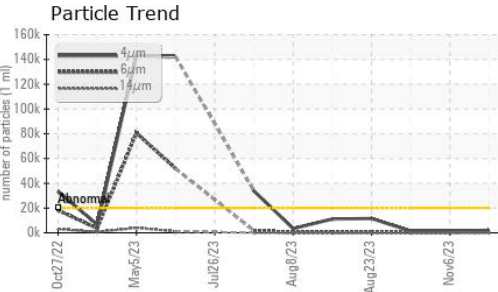
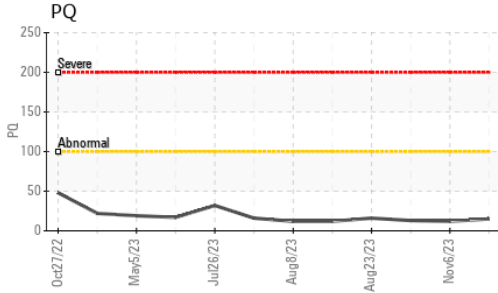
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		15	12	13
Iron	ppm	ASTM D5185m	>150	0	<1	4
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	4
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>50	<1	1	2
Tin	ppm	ASTM D5185m	>10	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		348	359	403
Zinc	ppm	ASTM D5185m		6	13	3
Sulfur	ppm	ASTM D5185m		609	825	969

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	7	10	13
Sodium	ppm	ASTM D5185m		1	2	<1
Potassium	ppm	ASTM D5185m	>20	0	0	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	2039	1184	1446
Particles >6µm		ASTM D7647	>5000	646	261	365
Particles >14µm		ASTM D7647	>640	51	20	31
Particles >21µm		ASTM D7647	>160	16	5	11
Particles >38µm		ASTM D7647	>40	2	0	1
Particles >71µm		ASTM D7647	>10	1	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	18/17/13	17/15/11	18/16/12

OIL ANALYSIS REPORT

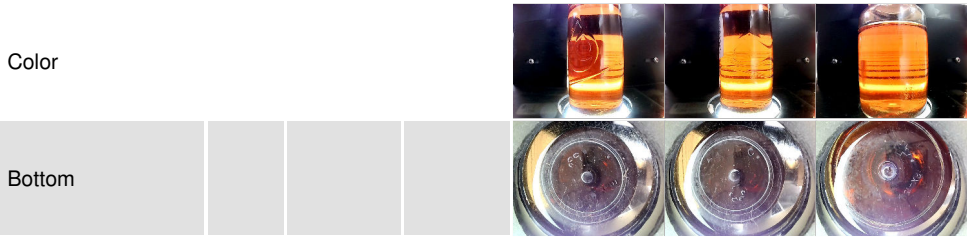


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.54	0.54

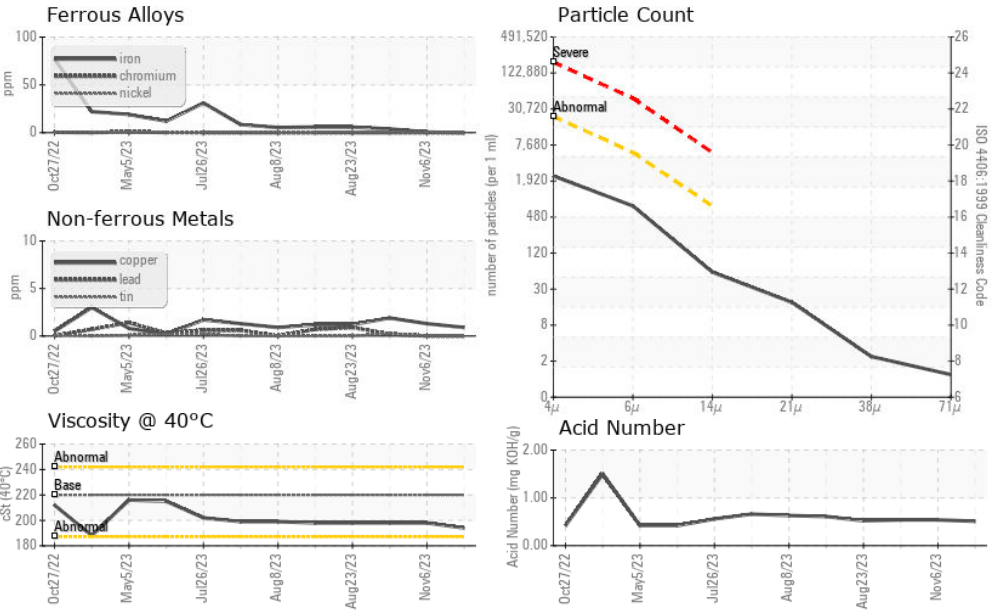
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	194	198	198

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0000724 **Received** : 08 Jan 2024
Lab Number : **06054782** **Diagnosed** : 10 Jan 2024
Unique Number : 10820731 **Diagnostician** : Don Baldrige
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

MCKINLEY PAPER COMPANY
 1902 MARINE DR
 PORT ANGELES, WA
 US 98363
 Contact: CHAD GALLAUHER
 chad.gallauher@biopappel.com
 T: (360)457-4474
 F: