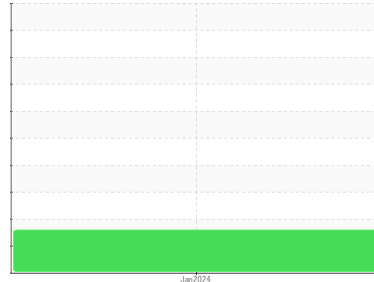




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**AZURE SKY [200007684]**

Machine Id  
**T-11**

Component  
**Wind Turbine Gearbox**

Fluid  
**FUCHS RENOLIN UNISYN CLP 320 (650 LTR)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>NX06054820</b>	---	---
Sample Date	Client Info	<b>07 Jan 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---
Oil Age	hrs	Client Info	<b>0</b>	---
Oil Changed	Client Info	<b>Not Chngd</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	>50	<b>14</b>	---
Iron	ppm	ASTM D5185m	>30	<b>6</b>
Chromium	ppm	ASTM D5185m	>3	<b>0</b>
Nickel	ppm	ASTM D5185m	>3	<b>0</b>
Titanium	ppm	ASTM D5185m	>10	<b>0</b>
Silver	ppm	ASTM D5185m		<b>0</b>
Aluminum	ppm	ASTM D5185m	>30	<b>0</b>
Lead	ppm	ASTM D5185m	>15	<b>2</b>
Copper	ppm	ASTM D5185m	>10	<b>0</b>
Tin	ppm	ASTM D5185m	>10	<b>0</b>
Vanadium	ppm	ASTM D5185m		<b>0</b>
Cadmium	ppm	ASTM D5185m		<b>0</b>

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>8</b>
Barium	ppm	ASTM D5185m		<b>0</b>
Molybdenum	ppm	ASTM D5185m		<b>0</b>
Manganese	ppm	ASTM D5185m		<b>0</b>
Magnesium	ppm	ASTM D5185m		<b>0</b>
Calcium	ppm	ASTM D5185m		<b>18</b>
Phosphorus	ppm	ASTM D5185m		<b>205</b>
Zinc	ppm	ASTM D5185m		<b>0</b>
Sulfur	ppm	ASTM D5185m		<b>4722</b>

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+15	<b>5</b>
Sodium	ppm	ASTM D5185m		<b>3</b>
Potassium	ppm	ASTM D5185m	>20	<b>0</b>
Water	%	ASTM D6304	>0.02	<b>0.003</b>
ppm Water	ppm	ASTM D6304	>200	<b>32</b>

## FLUID CLEANLINESS

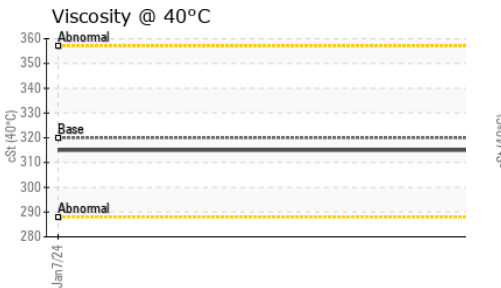
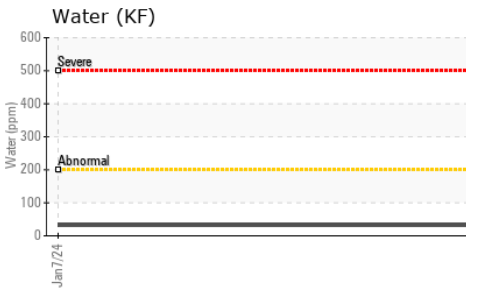
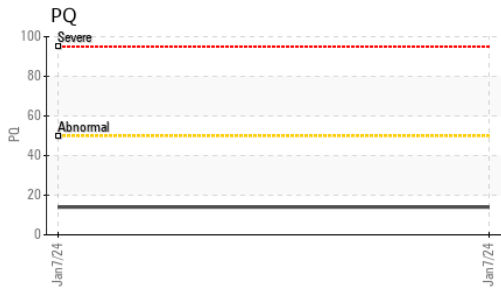
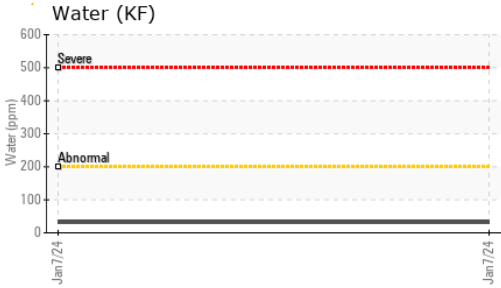
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>17077</b>	---
Particles >6µm	ASTM D7647	>320	<b>▲ 4873</b>	---
Particles >14µm	ASTM D7647	>40	<b>▲ 284</b>	---
Particles >21µm	ASTM D7647	>10	<b>▲ 51</b>	---
Particles >38µm	ASTM D7647	>3	<b>1</b>	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---
Oil Cleanliness	ISO 4406 (c)	>--/15/12	<b>▲ 21/19/15</b>	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	<b>0.35</b>



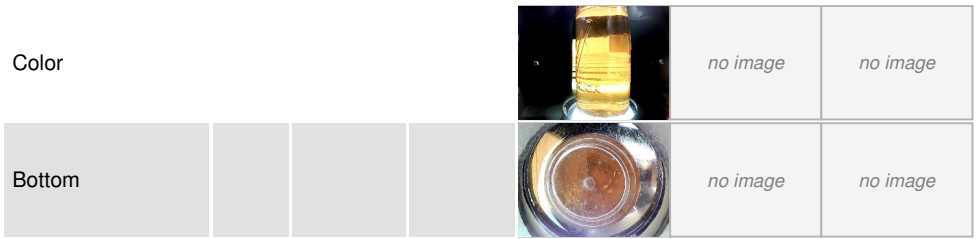
# OIL ANALYSIS REPORT



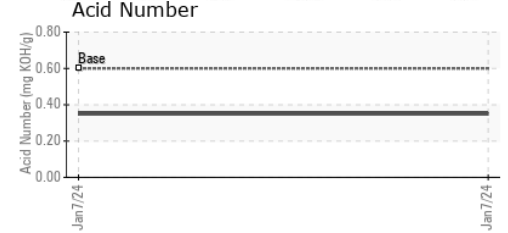
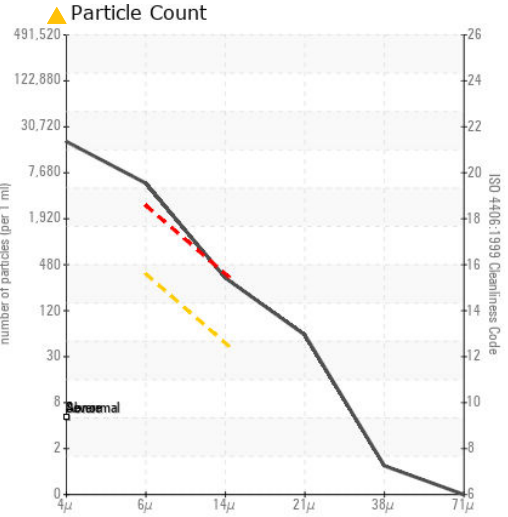
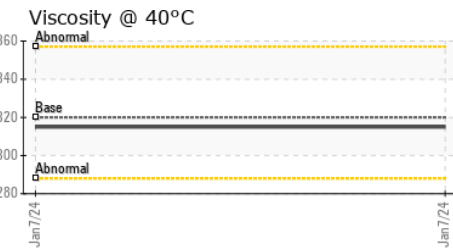
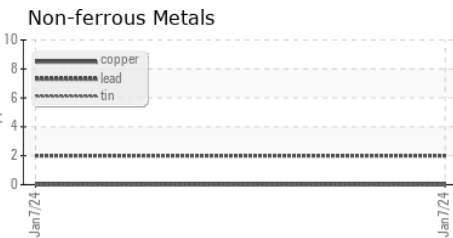
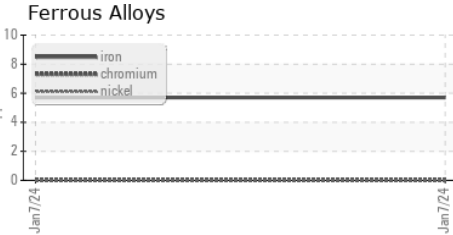
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.02	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	315	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX06054820 **Received** : 08 Jan 2024  
**Lab Number** : 06054820 **Diagnosed** : 10 Jan 2024  
**Unique Number** : 10820769 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**NORDEX USA - Chicago**  
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 US 60606  
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 T: (312)386-4124  
 F: (312)386-7102

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)