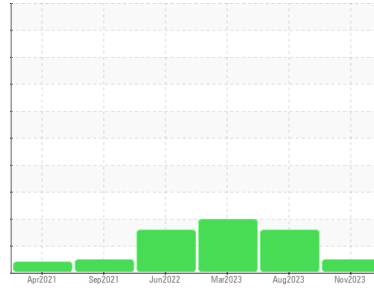




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**6685629 (S/N 1006)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA007244</b>	KCPA005632	KC101682
Sample Date	Client Info			<b>09 Nov 2023</b>	08 Aug 2023	23 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	22780	20048
Oil Age	hrs	Client Info		<b>0</b>	0	4000
Oil Changed	Client Info			<b>N/A</b>	N/A	Changed
Sample Status				<b>NORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	2	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>7</b>	4	8
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

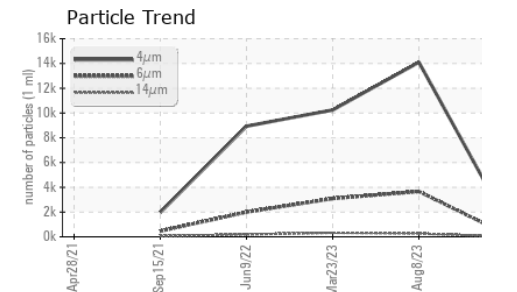
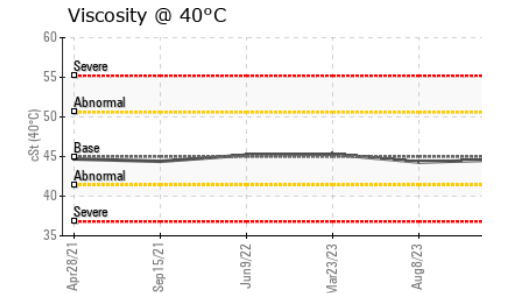
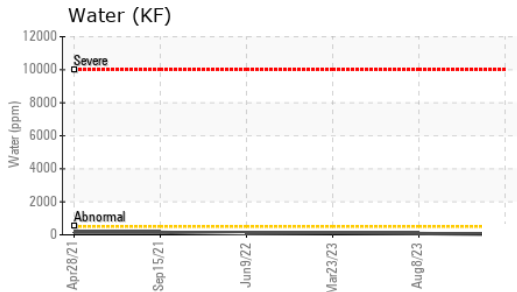
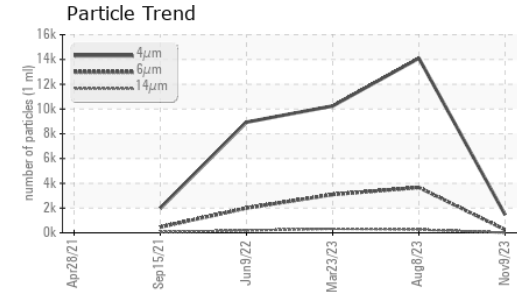
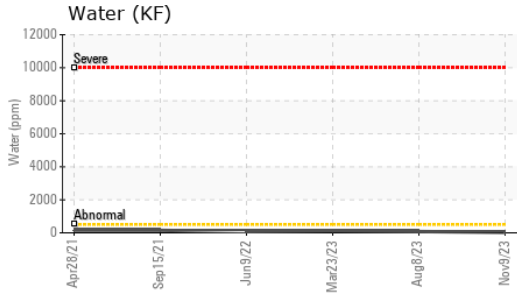
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	1
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	100	<b>4</b>	14	8
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	2	<1
Zinc	ppm	ASTM D5185m	0	<b>32</b>	30	14
Sulfur	ppm	ASTM D5185m	23500	<b>15864</b>	20003	20324

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	2	2
Sodium	ppm	ASTM D5185m		<b>3</b>	6	3
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Water	%	ASTM D6304	>0.05	<b>0.003</b>	0.007	0.013
ppm Water	ppm	ASTM D6304	>500	<b>29</b>	77.3	130.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1460</b>	14102	10243
Particles >6µm		ASTM D7647	>1300	<b>251</b>	▲ 3663	▲ 3093
Particles >14µm		ASTM D7647	>80	<b>11</b>	▲ 265	▲ 326
Particles >21µm		ASTM D7647	>20	<b>3</b>	▲ 73	▲ 89
Particles >38µm		ASTM D7647	>4	<b>1</b>	3	▲ 9
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/15/11</b>	▲ 21/19/15	▲ 21/19/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.31</b>	0.35	0.33

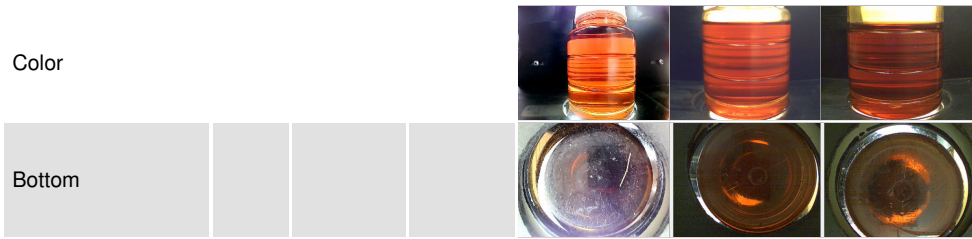
# OIL ANALYSIS REPORT



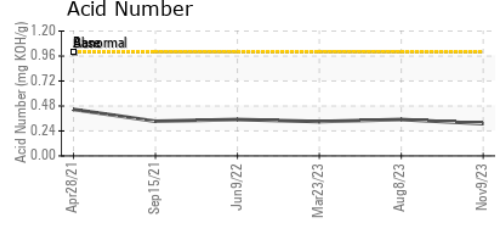
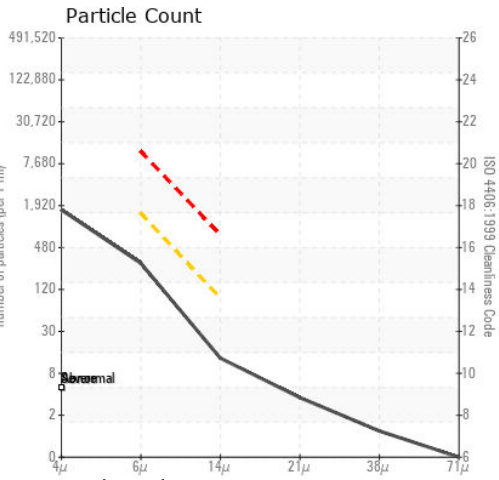
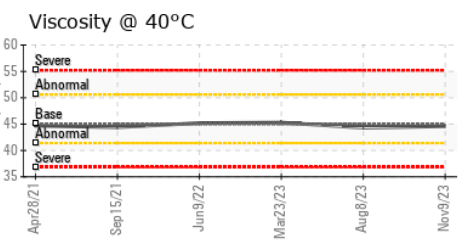
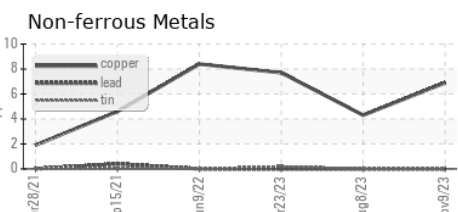
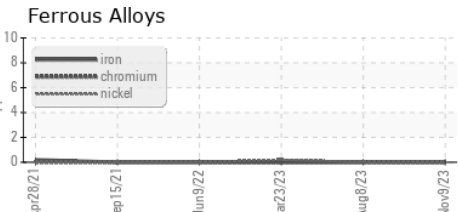
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	44.6	44.3	45.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA007244 **Received** : 08 Jan 2024  
**Lab Number** : 06054931 **Diagnosed** : 10 Jan 2024  
**Unique Number** : 10820880 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**AVALANCHE TECHNOLOGY**  
 3450 W WARREN AVE  
 FREMONT, CA  
 US 94538  
 Contact: MAHMOOD  
 MAHMOOD@AVALANCHE-TECHNOLOGY.COM

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: