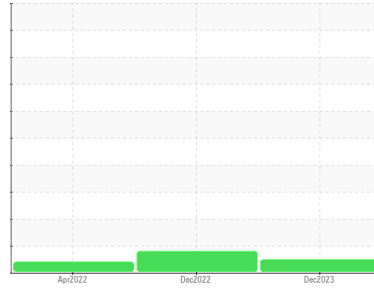




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
7917236 (S/N 1039)

Component
Compressor

Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC103202	KC103208	KC99429
Sample Date	Client Info			18 Dec 2023	15 Dec 2022	16 Apr 2022
Machine Age	hrs	Client Info		15066	8416	2985
Oil Age	hrs	Client Info		3019	301	2985
Oil Changed	Client Info			Not Changed	Not Changd	Not Changed
Sample Status				NORMAL	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	7	4	5
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	5	▲ 26	13
Lead	ppm	ASTM D5185m	>10	<1	<1	<1
Copper	ppm	ASTM D5185m	>50	<1	2	5
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

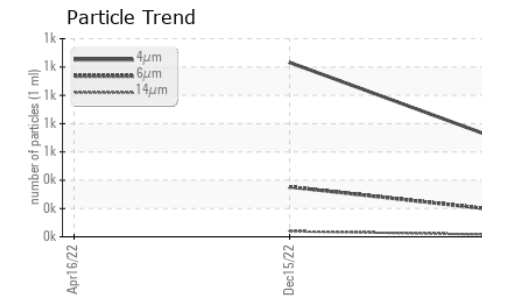
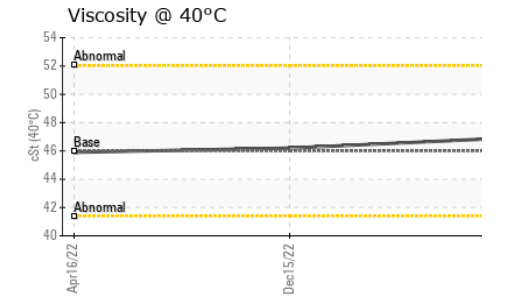
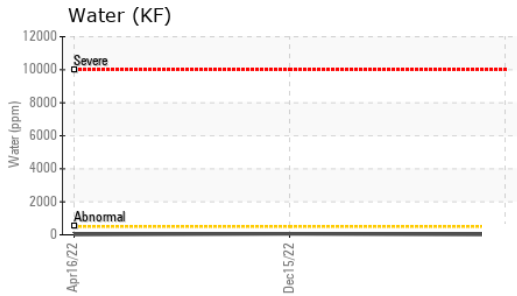
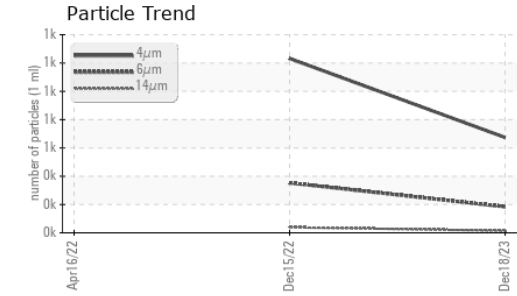
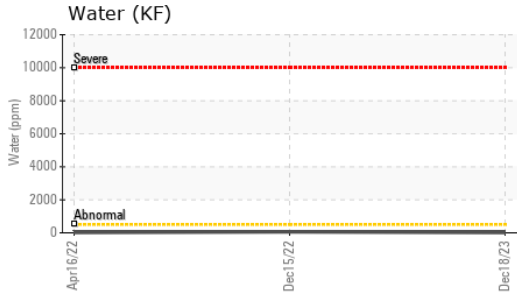
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		<1	2	<1
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m	500	194	527	225
Zinc	ppm	ASTM D5185m		136	192	59

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	2
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	0
Water	%	ASTM D6304	>0.05	0.001	0.005	0.002
ppm Water	ppm	ASTM D6304	>500	15	54.5	18.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		674	1232	---
Particles >6µm		ASTM D7647	>1300	184	353	---
Particles >14µm		ASTM D7647	>80	14	39	---
Particles >21µm		ASTM D7647	>20	4	15	---
Particles >38µm		ASTM D7647	>4	0	1	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/11	17/16/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	0.44	1.36	0.61

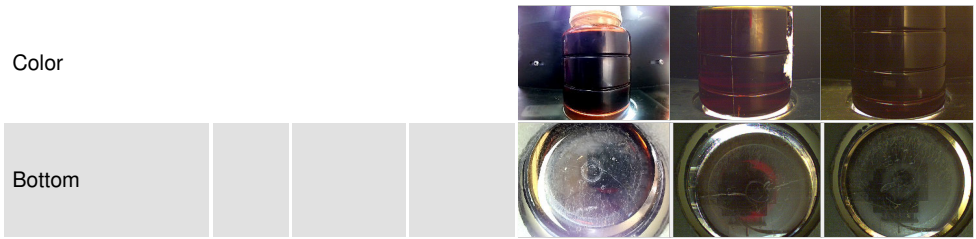
OIL ANALYSIS REPORT



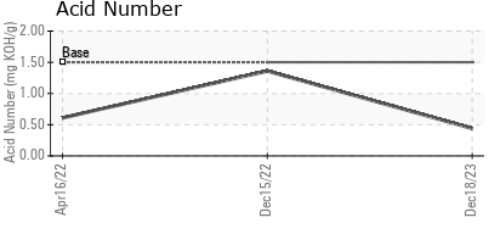
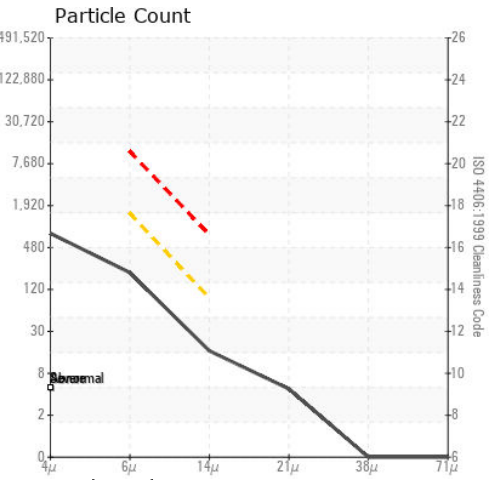
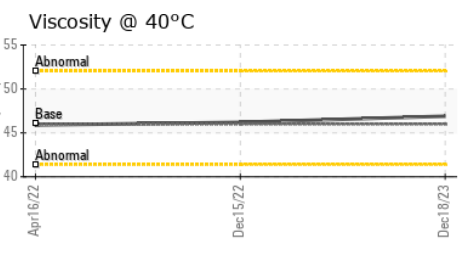
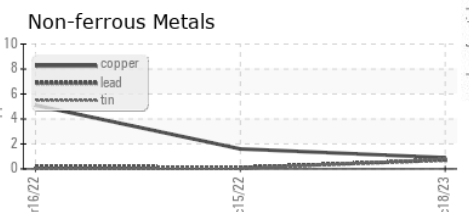
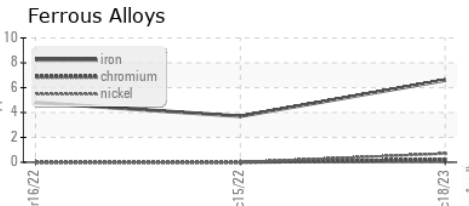
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT ▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.9	46.2	45.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC103202 **Received** : 08 Jan 2024
Lab Number : 06054943 **Diagnosed** : 10 Jan 2024
Unique Number : 10820892 **Diagnostician** : Don Baldrige
Test Package : IND 2

DRUG PLASTICS CLOSURES
 2875 W 800 N
 EDINBURGH, IN
 US 46124
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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