



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**AIR GA45 VSD+P**

Component  
**Compressor**

Fluid  
**ATLAS COPCO ROTO XTEND (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USPM27931</b>	---	---
Sample Date	Client Info			<b>15 Dec 2023</b>	---	---
Machine Age	hrs	Client Info		<b>3260</b>	---	---
Oil Age	hrs	Client Info		<b>3260</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>15	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>65	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>65	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	---	---
Calcium	ppm	ASTM D5185m		<b>3</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>68</b>	---	---
Zinc	ppm	ASTM D5185m		<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>0</b>	---	---

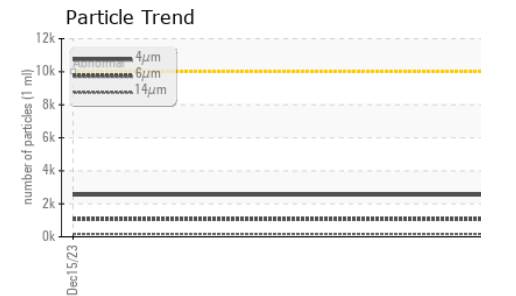
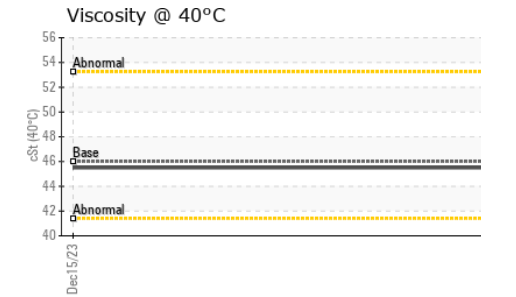
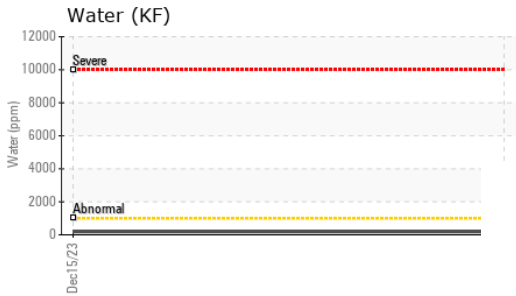
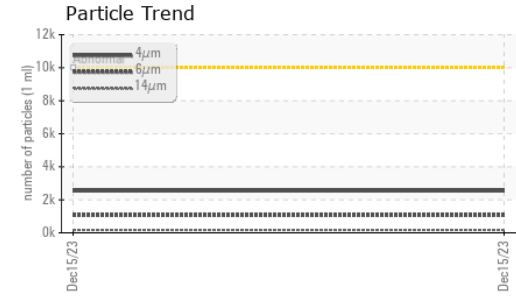
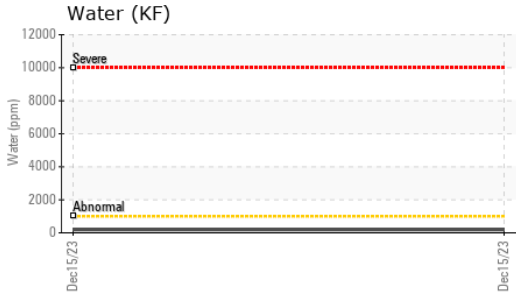
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<b>26</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304	>0.1	<b>0.019</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	<b>191</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>2543</b>	---	---
Particles >6µm		ASTM D7647	>2500	<b>1069</b>	---	---
Particles >14µm		ASTM D7647	>320	<b>171</b>	---	---
Particles >21µm		ASTM D7647	>80	<b>45</b>	---	---
Particles >38µm		ASTM D7647	>20	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>19/17/15</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	<b>0.22</b>	---	---



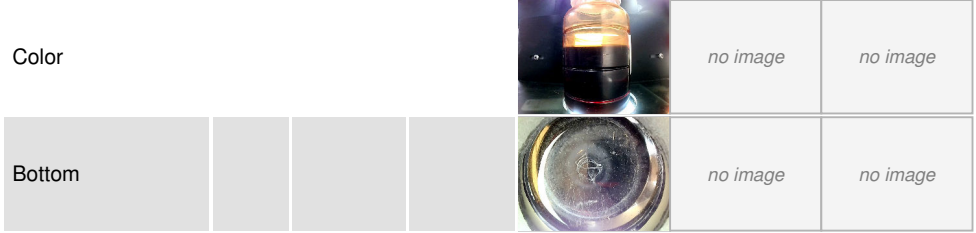
# OIL ANALYSIS REPORT



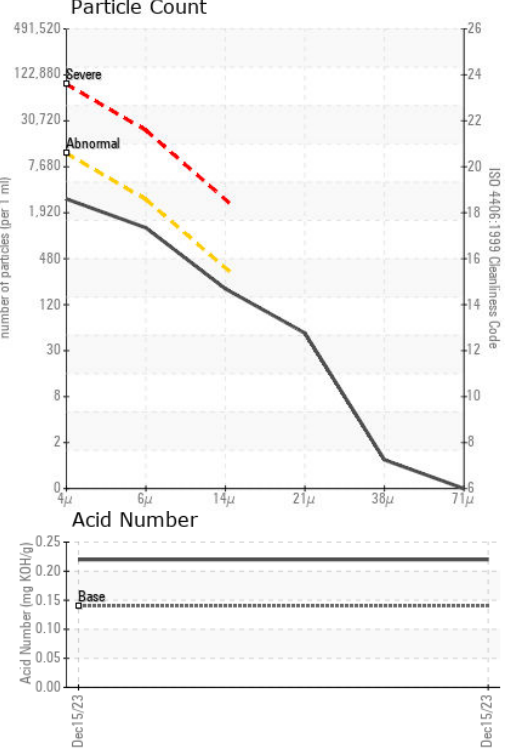
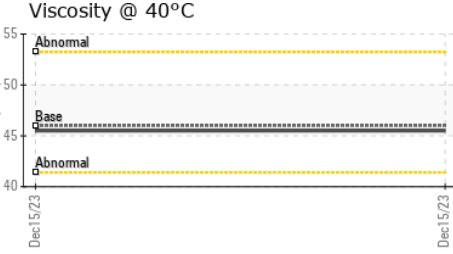
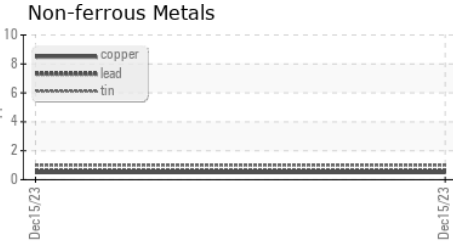
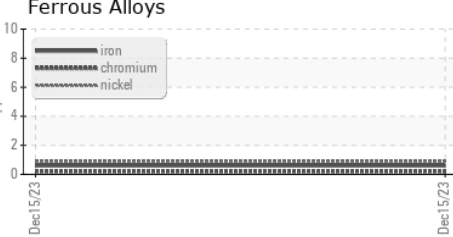
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>45.5</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM27931 **Received** : 08 Jan 2024  
**Lab Number** : 06054947 **Diagnosed** : 10 Jan 2024  
**Unique Number** : 10820896 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**CARGILL**  
 550 RUE LABONTE  
 DRUMMONDVILLE, QC  
 CA J2C5YA  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)