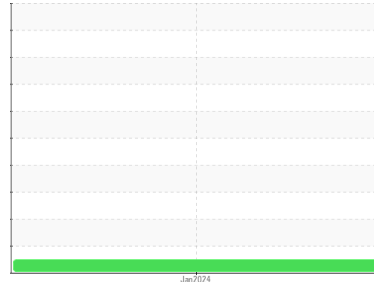




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**COMPRESSOR 3**

Component  
**Air Compressor**

Fluid  
**INGERSOLL-RAND TURBOBLEND 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM26863</b>	---	---
Sample Date	Client Info	<b>04 Jan 2024</b>	---	---
Machine Age	hrs Client Info	<b>32486</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>NORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>50	<b>0</b>	---	---
Chromium ppm ASTM D5185m	>4	<b>0</b>	---	---
Nickel ppm ASTM D5185m	>4	<b>0</b>	---	---
Titanium ppm ASTM D5185m		<b>0</b>	---	---
Silver ppm ASTM D5185m		<b>0</b>	---	---
Aluminum ppm ASTM D5185m	>10	<b>0</b>	---	---
Lead ppm ASTM D5185m	>20	<b>0</b>	---	---
Copper ppm ASTM D5185m	>40	<b>0</b>	---	---
Tin ppm ASTM D5185m	>5	<b>0</b>	---	---
Vanadium ppm ASTM D5185m		<b>0</b>	---	---
Cadmium ppm ASTM D5185m		<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	---	---
Barium ppm ASTM D5185m		<b>0</b>	---	---
Molybdenum ppm ASTM D5185m		<b>0</b>	---	---
Manganese ppm ASTM D5185m		<b>0</b>	---	---
Magnesium ppm ASTM D5185m		<b>0</b>	---	---
Calcium ppm ASTM D5185m		<b>0</b>	---	---
Phosphorus ppm ASTM D5185m		<b>1</b>	---	---
Zinc ppm ASTM D5185m		<b>0</b>	---	---
Sulfur ppm ASTM D5185m		<b>0</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>25	<b>0</b>	---	---
Sodium ppm ASTM D5185m		<b>&lt;1</b>	---	---
Potassium ppm ASTM D5185m	>20	<b>0</b>	---	---
Water % ASTM D6304	>0.6	<b>0.006</b>	---	---
ppm Water ppm ASTM D6304	>6000	<b>62</b>	---	---

## FLUID CLEANLINESS

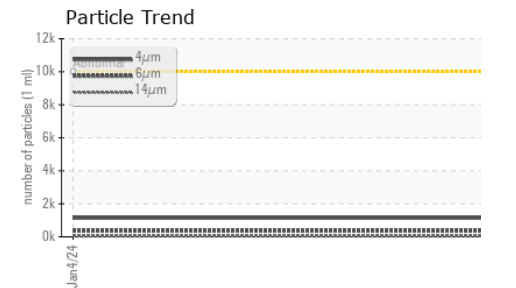
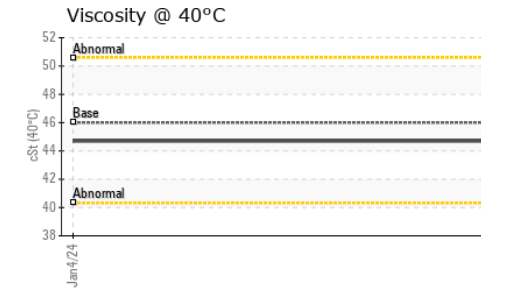
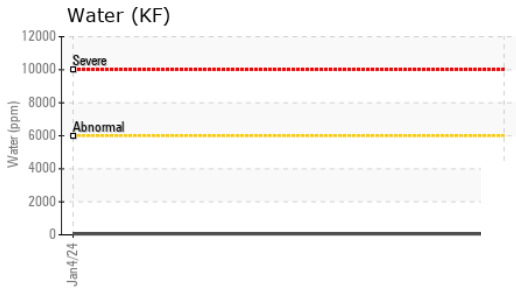
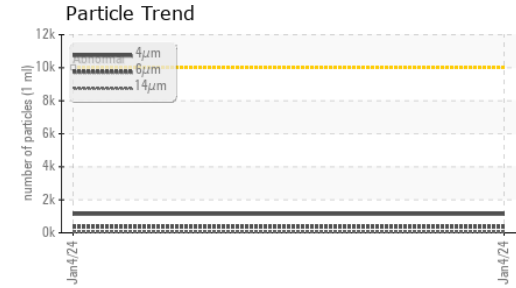
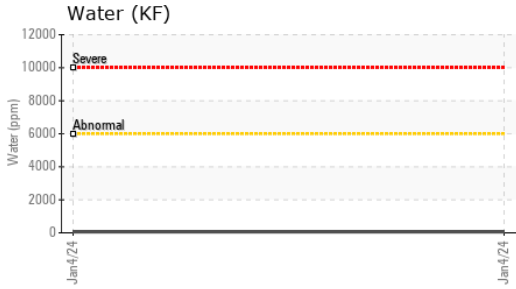
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>1141</b>	---	---
Particles >6µm ASTM D7647	>2500	<b>358</b>	---	---
Particles >14µm ASTM D7647	>640	<b>36</b>	---	---
Particles >21µm ASTM D7647	>160	<b>12</b>	---	---
Particles >38µm ASTM D7647	>40	<b>0</b>	---	---
Particles >71µm ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness ISO 4406 (c)	>20/18/16	<b>17/16/12</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		<b>0.08</b>	---	---



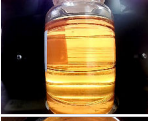

# OIL ANALYSIS REPORT



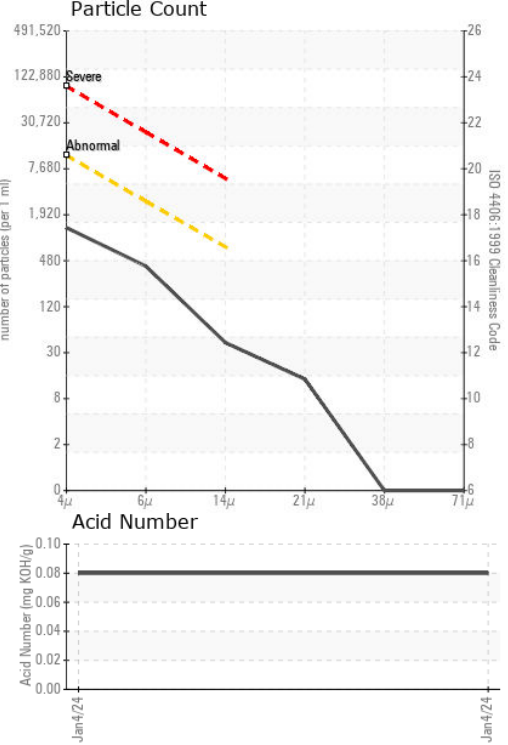
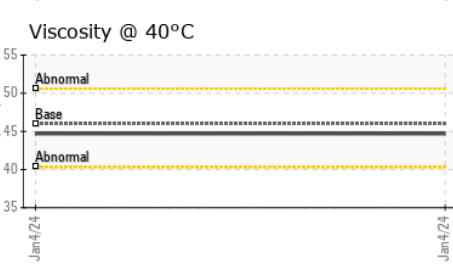
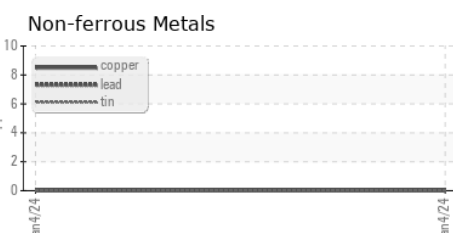
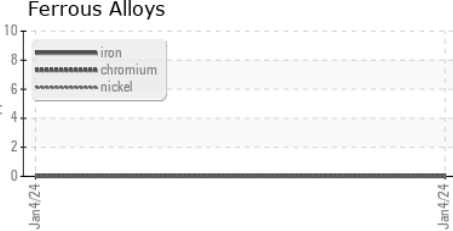
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.6	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.7	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color					no image	no image
Bottom					no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM26863 **Received** : 09 Jan 2024  
**Lab Number** : 06055389 **Diagnosed** : 10 Jan 2024  
**Unique Number** : 10821338 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Jacksonville Coffee - Plant 8329**  
 735 EAST BAY ST  
 JACKSONVILLE, FL  
 US 32202  
 Contact: TIM FLOWERS  
 timothy.flowers@kraftfoods.com  
 T: (904)632-4073  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)