

OIL ANALYSIS REPORT

Area **S-460 [7809]** KAESER 2504413 - RANDALL MANUFACTURING (S/N 1078)

Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

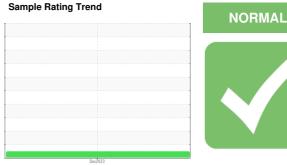
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06055486		
Sample Date		Client Info		27 Dec 2023		
Machine Age	hrs	Client Info		30726		
Oil Age	hrs	Client Info		4000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	9		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	24		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	24		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		55		
Zinc	ppm	ASTM D5185m		91		
Sulfur	ppm	ASTM D5185m		17574		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		19		
Potassium	ppm	ASTM D5185m	>20	4		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38		



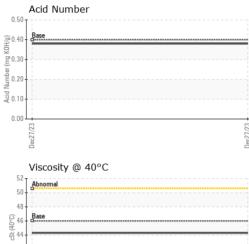
42

ŝ

Abnormal 40 38. Dec27/23

OIL ANALYSIS REPORT

VISUAL



				methou		current	nistory i	Thistoryz
		White Metal	scalar	*Visual	NONE	NONE		
		Yellow Metal	scalar	*Visual	NONE	NONE		
		Precipitate	scalar	*Visual	NONE	NONE		
		Silt	scalar	*Visual	NONE	NONE		
		Debris	scalar	*Visual	NONE	NONE		
		Sand/Dirt	scalar	*Visual	NONE	NONE		
	Dec27/23	Appearance	scalar	*Visual	NORML	NORML		
	Der	Odor	scalar	*Visual	NORML	NORML		
		Emulsified Water	scalar	*Visual	>0.05	NEG		
		Free Water	scalar	*Visual		NEG		
					11 11 11			
		FLUID PROPER	HES	method	limit/base	current	history1	history2
		Visc @ 40°C	cSt	ASTM D445	46	44.3		
		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
	Dec27/23	Color					no image	no image
		Bottom					no image	no image
		Non-ferrous Meta	ls		Dec27/23 Dec27/23 Dec27/23 -			
					De			
		Viscosity @ 40°C			0.50	Acid Number		
		Abnormal			(B)HO 40	Base		
		CO Q			9 0.40			
		5U • T			Pass	1		
		50			Ē 0.30			
		50 - Base 45 - Abnormal			ی ۵.30 ق ۹ 0.20			
		40 Abnormal			للل 0.30 س س 0.20 س س 0.20 س س 0.10 س			
		40 Abnormal			(0.50) (0.40) (0.30) (0	23		5
		40 Abnormal			0.30 0.20.0 de (und k 9.20.0 Verte (und k 9.20	Dec27/23		
Laborator Sample Nu Lab Numb Unique Num Unique Num Test Pack discuss this sample rep Denotes test methods t	y o. per nber age port, co	: WearCheck USA - 5 : UCH06055486 : 06055486 : 10821435 : IND 2 ontact Customer Serv	Recieved Diagnose Diagnost	l : 09 . ed : 10 . ician : Dor	ry, NC 27513 Jan 2024 Jan 2024 Baldridge 0.			WNERS GROV TISS STREE RS GROVE, US 6051

Contact/Location: MICHAEL FERRIS - UCDELDOW