



OIL ANALYSIS REPORT

Sample Rating Trend

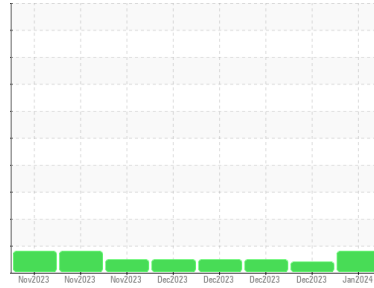
ISO



Area
GUAY SON [CONHER]
Machine Id
PISA 4 SH - Pacifico Industrial

Component
Hydraulic System
Fluid

QUAKER STATE DUPLEX AW HYDRAULIC 68 (1000 LTR)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (before filtration). (Customer Sample Comment: Sample take at 11:25 AM (before filtration))

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KL0013453	KL0013450	KL0013438
Sample Date	Client Info		03 Jan 2024	21 Dec 2023	01 Dec 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	4	3	24
Oil Changed	Client Info		Not Changed	Not Changd	Not Changed
Sample Status			ABNORMAL	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	6	9	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >75	2	3	4
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 4.0	0	0	0
Barium	ppm	ASTM D5185m 0.0	0	0	0
Molybdenum	ppm	ASTM D5185m 0.0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 0.1	0	0	<1
Calcium	ppm	ASTM D5185m 54	13	13	18
Phosphorus	ppm	ASTM D5185m 272	338	342	321
Zinc	ppm	ASTM D5185m 357	329	341	371
Sulfur	ppm	ASTM D5185m 2434	1418	1423	1483

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<1	<1	1
Sodium	ppm	ASTM D5185m	13	21	2
Potassium	ppm	ASTM D5185m >20	<1	<1	0

FLUID CLEANLINESS

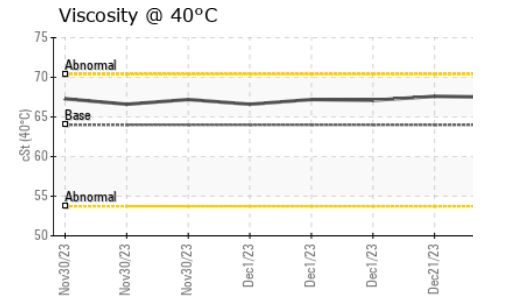
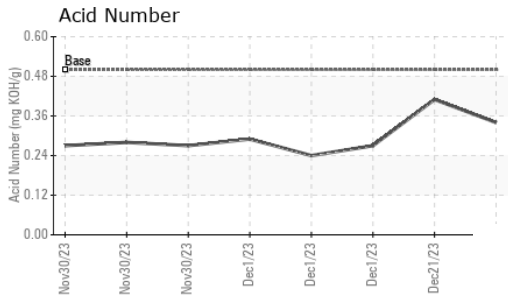
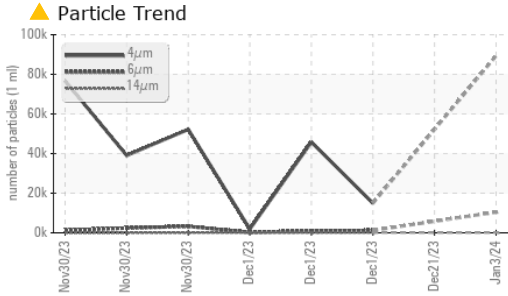
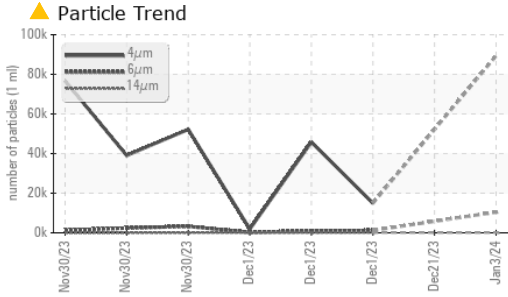
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		89300	---	1889
Particles >6µm	ASTM D7647	>1300	▲ 10431	---	203
Particles >14µm	ASTM D7647	>160	18	---	11
Particles >21µm	ASTM D7647	>40	4	---	3
Particles >38µm	ASTM D7647	>10	0	---	0
Particles >71µm	ASTM D7647	>3	0	---	0
Oil Cleanliness	ISO 4406 (c)	>17/14	▲ 21/11	---	15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.5	0.34	0.41	0.24



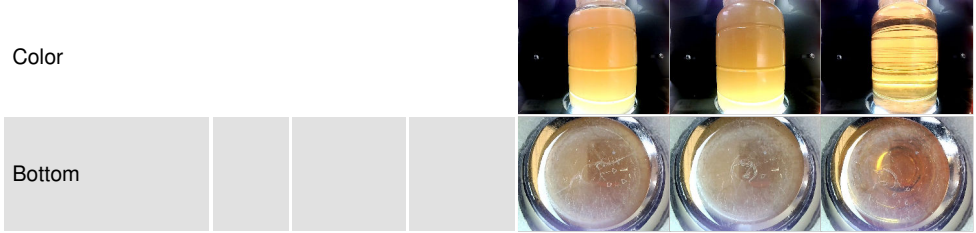
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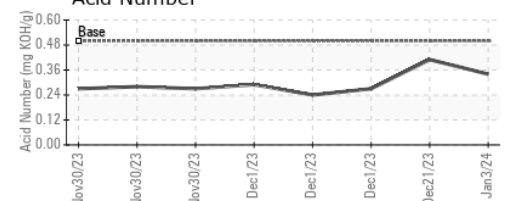
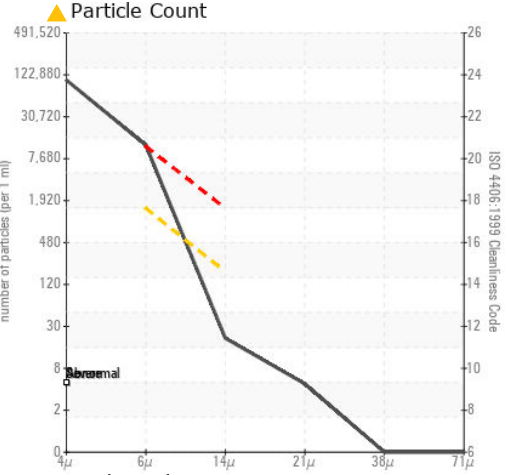
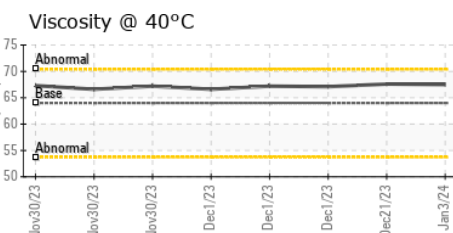
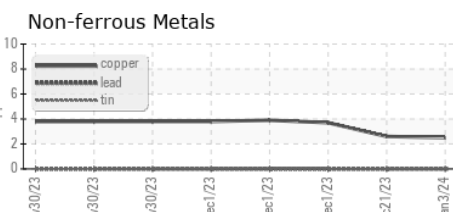
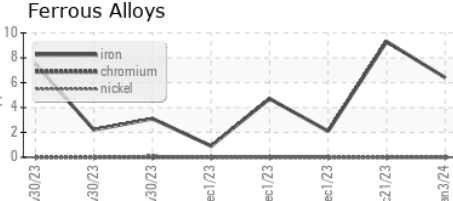
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 64	67.5	67.6	67.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013453 **Recieved** : 09 Jan 2024
Lab Number : 06055874 **Diagnosed** : 10 Jan 2024
Unique Number : 10821823 **Diagnostician** : Don Baldrige
Test Package : MOB 2

CONOR
 JUAREZ 348
 HERMOSILLO,
 MX 83140
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 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)