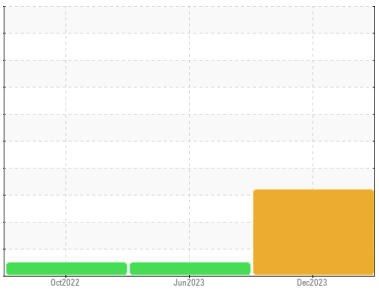
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
SYNOIL 8K
Machine Id
86494 - ANDEY IND
Component
Compressor

DIAGNOSIS

▲ Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. Excessive free water present.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCZ06055952**	UCZ05884570	UCZ05696396
Sample Date		Client Info		**28 Dec 2023**	09 Jun 2023	28 Oct 2022
Machine Age	hrs	Client Info		**190691**	187166	183469
Oil Age	hrs	Client Info		**3000**	8000	4000
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	0
Chromium	ppm	ASTM D5185m	>5	**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>15	**0**	0	0
Lead	ppm	ASTM D5185m	>65	**0**	0	0
Copper	ppm	ASTM D5185m	>65	**2**	1	0
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

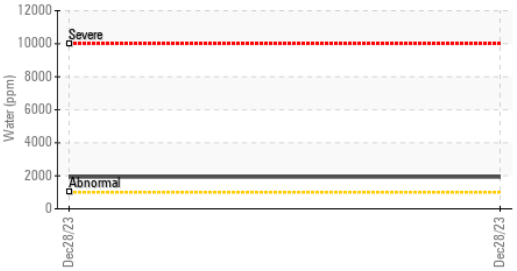
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.3	**0**	0	0
Barium	ppm	ASTM D5185m	0.3	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m	0.9	**0**	0	0
Magnesium	ppm	ASTM D5185m	0.2	**1**	<1	0
Calcium	ppm	ASTM D5185m	0.1	**<1**	0	0
Phosphorus	ppm	ASTM D5185m	429	**398**	339	424
Zinc	ppm	ASTM D5185m	0.3	**4**	0	0
Sulfur	ppm	ASTM D5185m	1336	**571**	311	406

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	**0**	0	0
Sodium	ppm	ASTM D5185m		**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.1	▲ **0.193**	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ **1930**	---	---

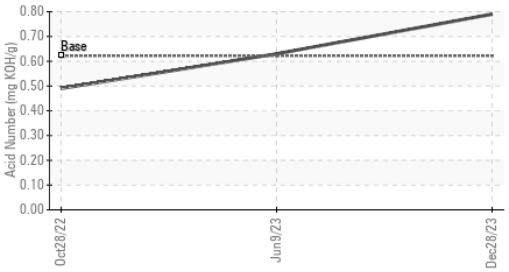
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.622	**0.79**	0.63	0.49

OIL ANALYSIS REPORT

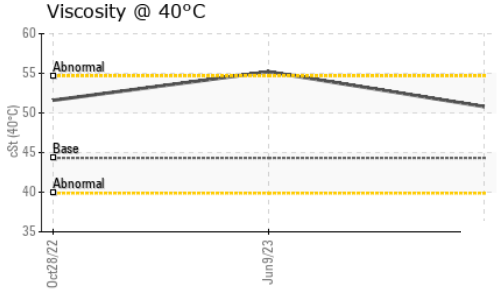
Water (KF)



Acid Number

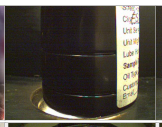
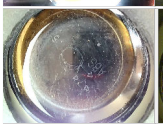
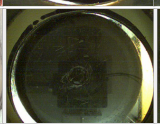
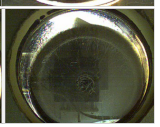


Viscosity @ 40°C



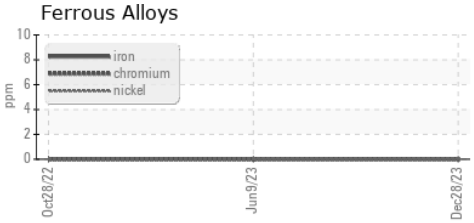
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	LIGHT	MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	▲ **0.2%**	NEG	NEG
Free Water	scalar	*Visual		▲ **>10%**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.32	**50.8**	55.2	51.6

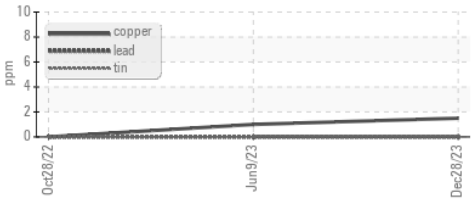
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

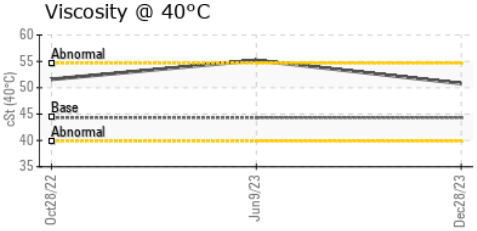
Ferrous Alloys



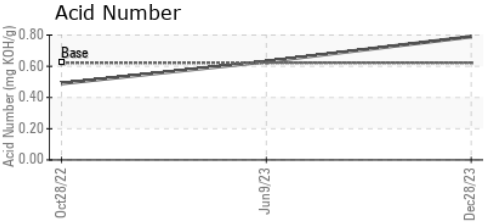
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCZ06055952 **Recieved** : 09 Jan 2024
Lab Number : 06055952 **Diagnosed** : 10 Jan 2024
Unique Number : 10821901 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ZORN COMP & EQUIPMENT CO (GB)
733 POTTS AVE
GREEN BAY, WI
US 54304
Contact: DEAN SCHAD
dean.schad@zornair.com
T: (920)391-8121
F: (920)499-1168