

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area SYNOIL 8K Machine Id M95753 - GREEN BAY PACKAGING Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCZ06055961	UCZ05428790	
Sample Date		Client Info		19 Dec 2023	08 Dec 2021	
Machine Age	hrs	Client Info		50843	49142	
Oil Age	hrs	Client Info		1694	1000	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	1	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	1	
Chromium	ppm	ASTM D5185m	>5	0	0	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>15	0	<1	
Lead	ppm	ASTM D5185m	>65	0	<1	
Copper	ppm	ASTM D5185m	>65	1	5	
Tin	ppm	ASTM D5185m	>10	0	<1	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.3	0	2	
Barium	ppm	ASTM D5185m	0.3	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.9	0	<1	
Magnesium	ppm	ASTM D5185m	0.2	0	0	
Calcium	ppm	ASTM D5185m	0.1	0	0	
Phosphorus	ppm	ASTM D5185m	429	537	607	
Zinc	ppm	ASTM D5185m	0.3	69	93	
Sulfur	ppm	ASTM D5185m	1336	444	243	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	15	21	
Sodium	ppm	ASTM D5185m		2	2	
Potassium	ppm	ASTM D5185m	>20	0	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.622	0.34	0.318	



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VISUAL

Acid Number 0.70 Base 0.60 (B/H0) 0.50 Ê 0.40 - e 0.30 Acid Nur 0.10 0.00 Dec8/21



Vollow Motol	SUdidi	^ Visual	NONE	NONE	LIGHT	
renow wetai	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	MODER	MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPER	TIES	method	limit/base	current	history1	history2
√isc @ 40°C	cSt	ASTM D445	44.32	48.0	46.6	
SAMPLE IMAGE	ES	method	limit/base	current	history1	history2
Color						no image
Bottom				\bigcirc	$\left(\right)$	no image
Non-ferrous Meta	als					
E 6 4 2 0 127 8390			ec19/23			
Viscosity @ 40°C	;		Dec19/23	Acid Number		
Viscosity @ 40°C	;		H(d) Dec19/23	Acid Number		
Viscosity @ 40°C	2		ad KOH40	Acid Number		
Viscosity @ 40°C	2		0.8 0.0 K0H(0) 0.0 K0H(0)	Acid Number		
Contraction of the second seco	;		0.8 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Acid Number		
Contraction of the second seco	;		Poet 19/23	Acid Number		
Uiscosity @ 40°C	;		900 Acid Number (mg KOH(g) 900 Acid Number (mg KOH(g) 000 Acid Number (mg KOH(g)	Acid Number		
Uiscosity @ 40°C	;		0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Acid Number		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: DEAN SCHAD - UCZORGRE