

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area SYN FLUSH Machine Id ALMIG VARIABLE 115 ALMIG VARIABLE 115 - THERMAL SPRAY TECH (S/N NOT GIVEN) Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

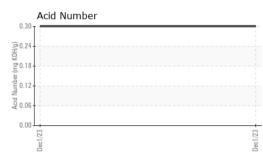
				Dec2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCZ06055971		
Sample Date		Client Info		01 Dec 2023		
Machine Age	hrs	Client Info		76423		
Oil Age	hrs	Client Info		442		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	0		
Lead	ppm	ASTM D5185m	>65	0		
Copper	ppm	ASTM D5185m	>65	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		6		
Zinc	ppm	ASTM D5185m		5		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	0		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30		



OIL ANALYSIS REPORT

VISUAL

Viscosity @ 40°C



White Metal Yellow Metal						
	scalar	*Visual	NONE	NONE		
i chow wictai	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		40.0		
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
6 4 2 0 C27 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			Dec1/23			
Non-ferrous Metals	s					
8 copper 6 tin 4 copper						
e de la constante lead			Dec1/23			
Viscosity @ 40°C				Acid Number		
Viscosity @ 40°C				Acid Number		
Viscosity @ 40°C				Acid Number		
Viscosity @ 40°C				Acid Number		
Viscosity @ 40°C			(5) 0.30 HO 0.24 Bu 0.18 aquinty 0.06 O.00 V 0.00			
Viscosity @ 40°C				Acid Number		Dec1/23
Viscosity @ 40°C	Recieved Diagnose Diagnost	l : 09 . ed : 10 . ician : Dor	ry, NC 27513 Jan 2024 Jan 2024 Baldridge	Dec1/23	4803 MC Contact: 0	MENT CO (MCF) TRIANGLE ST CFARLAND, WI US 53558 CURT DELACY (@zorn-air.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Laboratory Sample No. Lab Number Unique Number Test Package

T: (608)838-7040

F: (608)838-7636