



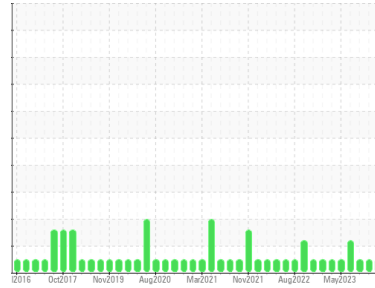
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
MP-136
 Machine Id
B33926 - PUMP VACUUM BUSCH 630 FIRE BRAISED (S/N C-3550)
 Component
Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (4 GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0880564	WC0856033	WC0842483
Sample Date	Client Info			04 Jan 2024	16 Nov 2023	12 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Changed	Not Changed	Not Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0	0	0
Chromium	ppm	ASTM D5185m	>5	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	0	2	0
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	<1	<1	0
Tin	ppm	ASTM D5185m	>9	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	2
Calcium	ppm	ASTM D5185m		0	0	1
Phosphorus	ppm	ASTM D5185m		277	283	187
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		511	612	815

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	3	3	2
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	1	0

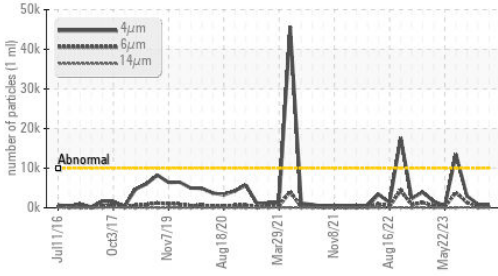
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	834	878	2989
Particles >6µm		ASTM D7647	>2500	328	181	1362
Particles >14µm		ASTM D7647	>320	42	21	135
Particles >21µm		ASTM D7647	>80	8	5	31
Particles >38µm		ASTM D7647	>20	2	0	1
Particles >71µm		ASTM D7647	>4	1	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/16/13	17/15/12	19/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	0.11	0.06	0.05

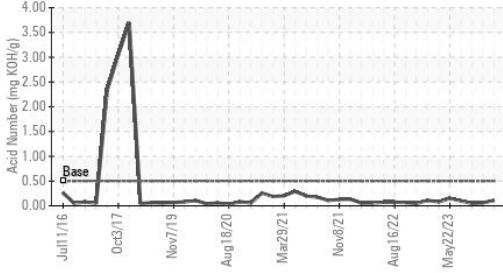


OIL ANALYSIS REPORT

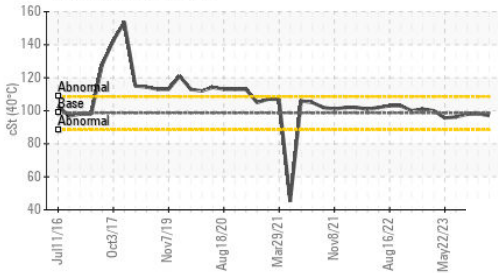
Particle Trend



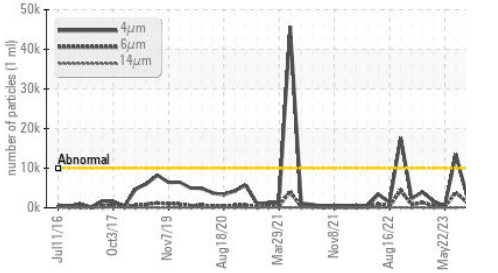
Acid Number



Viscosity @ 40°C



Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

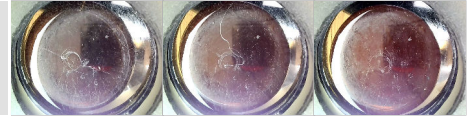
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	97.1	98.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

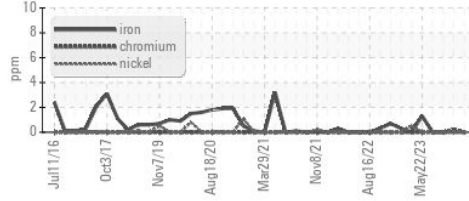


Bottom

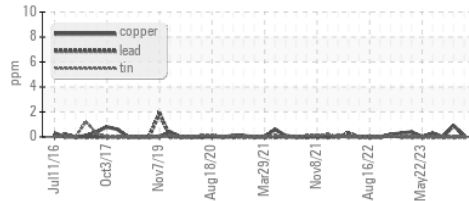


GRAPHS

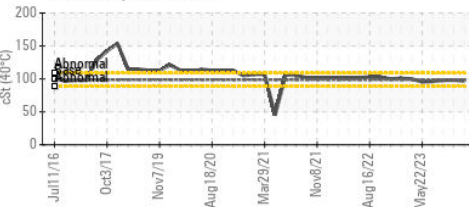
Ferrous Alloys



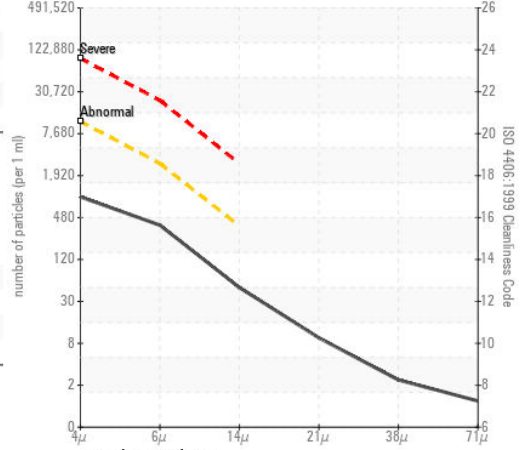
Non-ferrous Metals



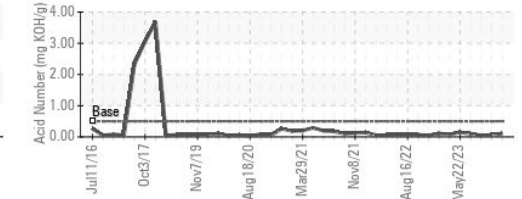
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0880564 Recieved : 10 Jan 2024
 Lab Number : 06056632 Diagnosed : 11 Jan 2024
 Unique Number : 10822581 Diagnostician : Doug Bogart
 Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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