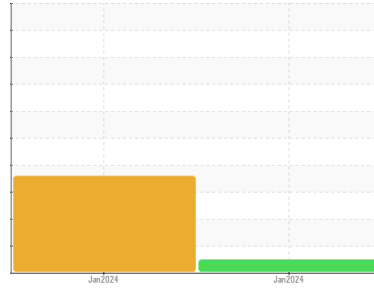




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**RIG 251**  
 Machine Id  
**R251-DW**  
 Component  
**Gearbox**  
 Fluid  
**{not provided} (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0013953</b>	KL0013952	---
Sample Date	Client Info		<b>08 Jan 2024</b>	03 Jan 2024	---
Machine Age	hrs	Client Info	<b>0</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>NORMAL</b>	ABNORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>4</b>	4	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	---
Calcium	ppm	ASTM D5185m		<b>4</b>	3	---
Phosphorus	ppm	ASTM D5185m		<b>680</b>	690	---
Zinc	ppm	ASTM D5185m		<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m		<b>1108</b>	1090	---

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	4	---
Sodium	ppm	ASTM D5185m		<b>1</b>	<1	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	1	---
Water	%	ASTM D6304	>0.2	<b>0.182</b>	▲ 0.213	---
ppm Water	ppm	ASTM D6304	>2000	<b>1820</b>	▲ 2130	---

## FLUID CLEANLINESS

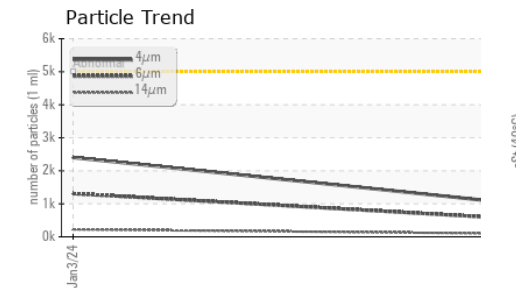
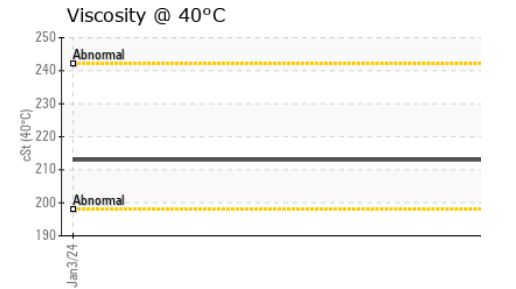
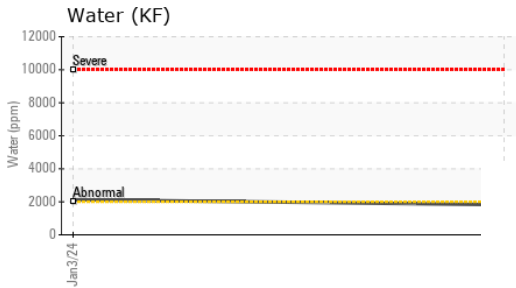
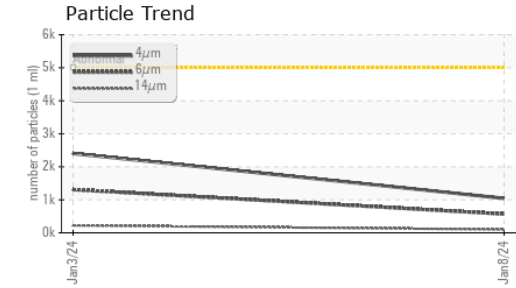
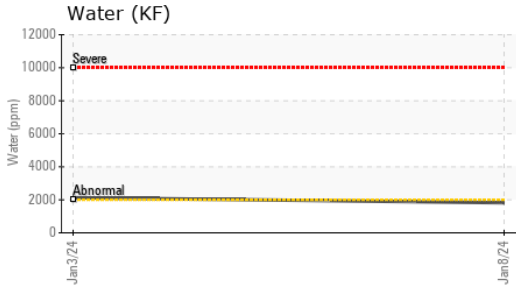
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1044</b>	2401	---
Particles >6µm	ASTM D7647	>1300	<b>569</b>	▲ 1308	---
Particles >14µm	ASTM D7647	>160	<b>97</b>	▲ 223	---
Particles >21µm	ASTM D7647	>40	<b>33</b>	▲ 75	---
Particles >38µm	ASTM D7647	>10	<b>5</b>	▲ 12	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	1	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/16/14</b>	▲ 18/18/15	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.83</b>	2.03	---



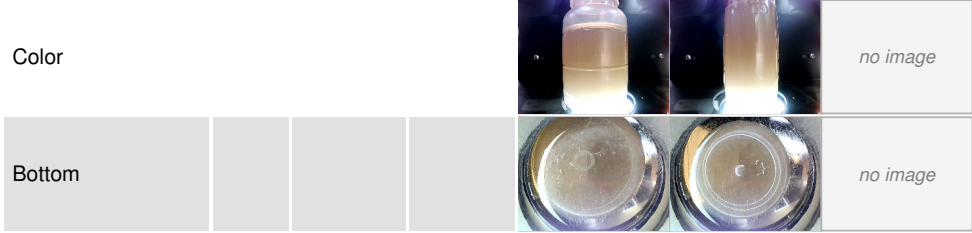
# OIL ANALYSIS REPORT



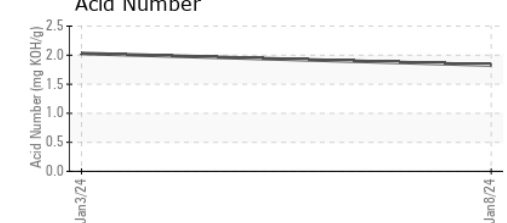
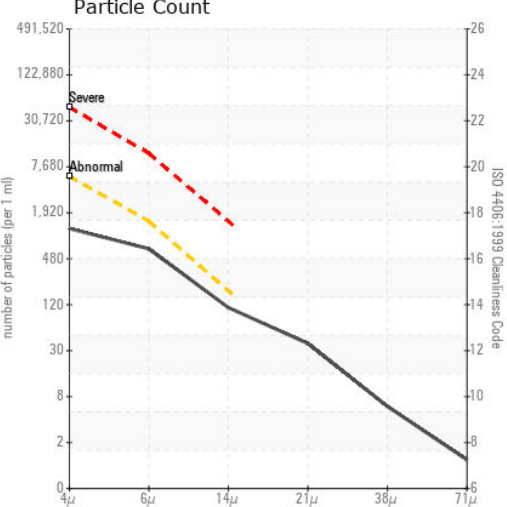
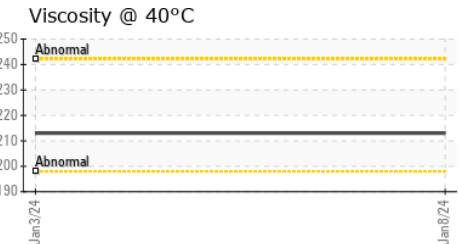
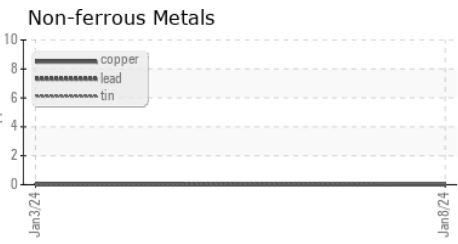
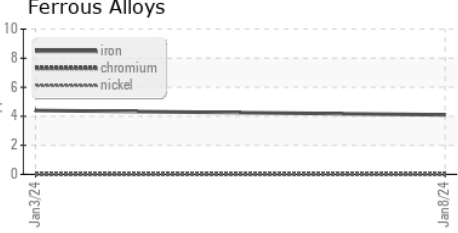
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213	213	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013953 **Received** : 10 Jan 2024  
**Lab Number** : 06056634 **Diagnosed** : 16 Jan 2024  
**Unique Number** : 10822583 **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: KF, PrtCount )

**PATTERSON - UTI DRILLING**  
 9915 WEST INDUSTRIAL  
 MIDLAND, TX  
 US 79706  
 Contact: RICKY MATA  
 ricky.mata@patenergy.com  
 T: (832)219-4559  
 F: (432)561-9388

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)