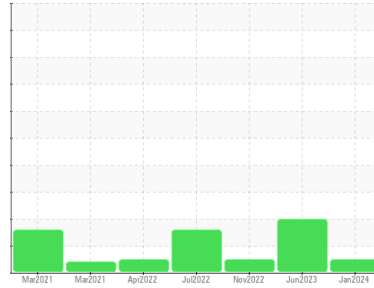




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**AC-3 (S/N VK4873U17355)**

Component  
**Air Compressor**

Fluid  
**USPI MAX FG AIR 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM30567</b>	USP234610	USPM24178
Sample Date	Client Info		<b>06 Jan 2024</b>	25 Jun 2023	11 Nov 2022
Machine Age	hrs	Client Info	<b>26445</b>	23481	21277
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >40	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>1</b>	1	0
Zinc	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	31	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304 >0.6	<b>0.027</b>	0.136	0.120
ppm Water	ppm	ASTM D6304 >6000	<b>275</b>	1360	1200

## FLUID CLEANLINESS

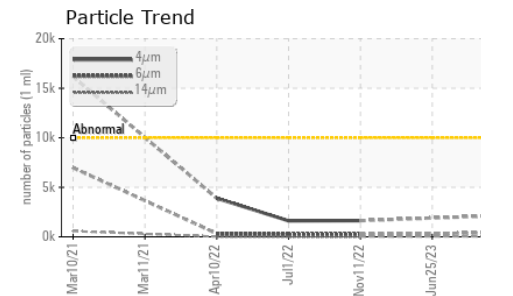
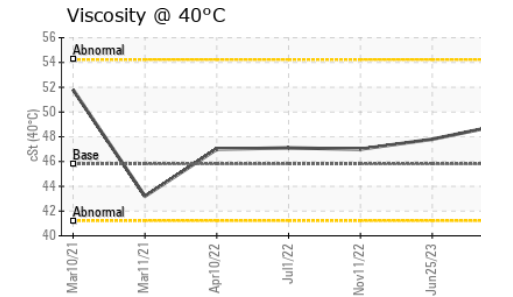
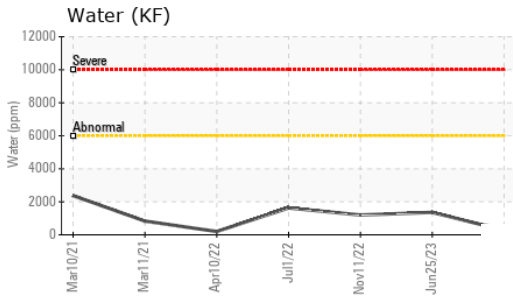
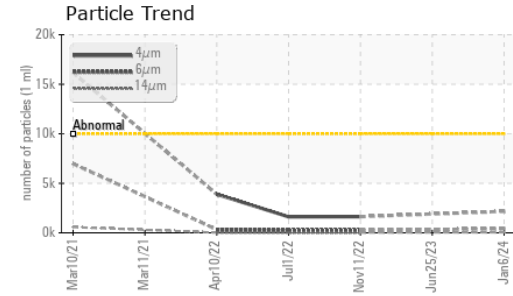
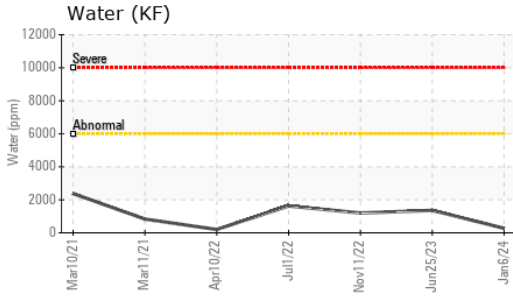
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>2165</b>	---	1628
Particles >6µm	ASTM D7647	>2500	<b>398</b>	---	264
Particles >14µm	ASTM D7647	>640	<b>47</b>	---	15
Particles >21µm	ASTM D7647	>160	<b>13</b>	---	1
Particles >38µm	ASTM D7647	>40	<b>0</b>	---	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	---	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>18/16/13</b>	---	18/15/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.16	<b>0.58</b>	0.50	0.39



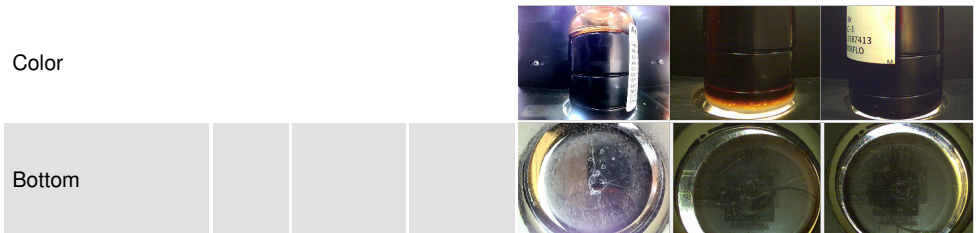
# OIL ANALYSIS REPORT



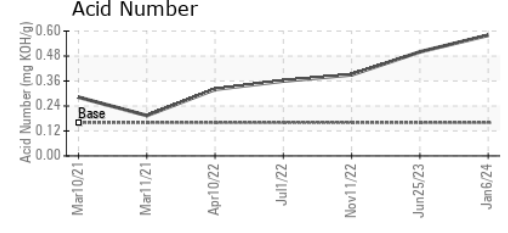
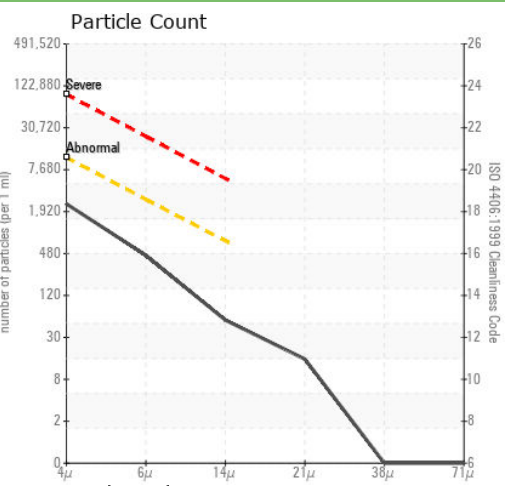
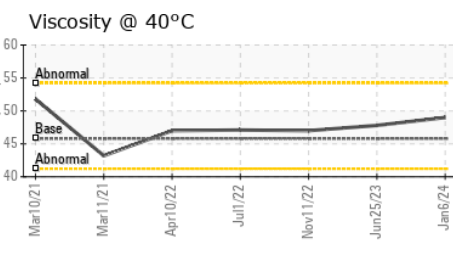
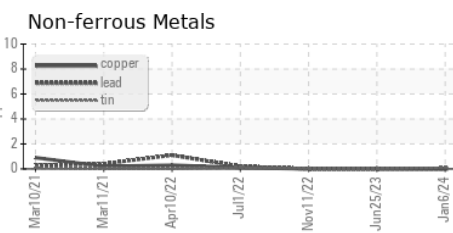
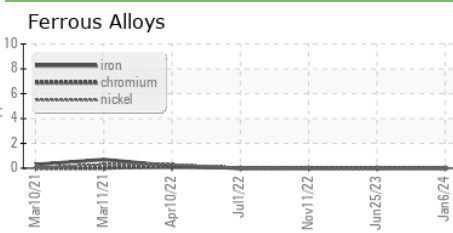
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	0.2%
Free Water	scalar	*Visual		NEG	10.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	49.0	47.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM30567  
**Lab Number** : 06056748  
**Unique Number** : 10822697  
**Test Package** : IND 2

**KraftHeinz - Fort Myers - Plant 8374**  
 5521 DIVISION DR  
 FORT MYERS, FL  
 US 33905  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: