

OIL ANALYSIS REPORT

Sample Rating Trend



AC-2 (S/N VK5393U18299)

Air Compressor Fluid USPI MAX FG AIR 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

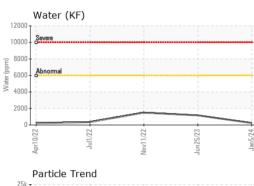
Fluid Condition

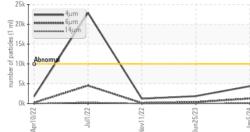
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

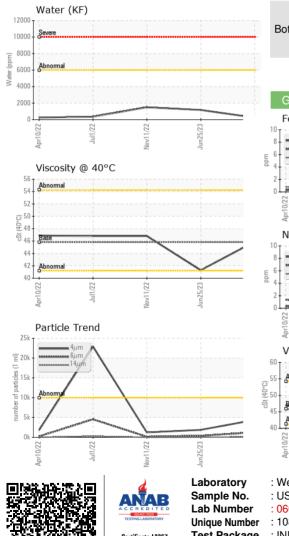
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM30564	USPM28956	USPM24177
Sample Date		Client Info		05 Jan 2024	25 Jun 2023	11 Nov 2022
Machine Age	hrs	Client Info		18587	16096	15336
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>40	0	0	0
Tin	ppm	ASTM D5185m	>5	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	0	0	0	0
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	<1	0
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	0	0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	0
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
Water	%	ASTM D6304	>0.6	0.024	0.117	0.150
ppm Water	ppm	ASTM D6304	>6000	241	1170	1500
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	4376	1878	1240
Particles >6µm		ASTM D7647	>2500	1275	382	134
Particles >14µm		ASTM D7647	>640	98	45	5
Particles >21µm		ASTM D7647	>160	33	18	0
Particles >38µm		ASTM D7647	>40	1	2	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	19/17/14	18/16/13	17/14/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	0.16	0.16	0.14



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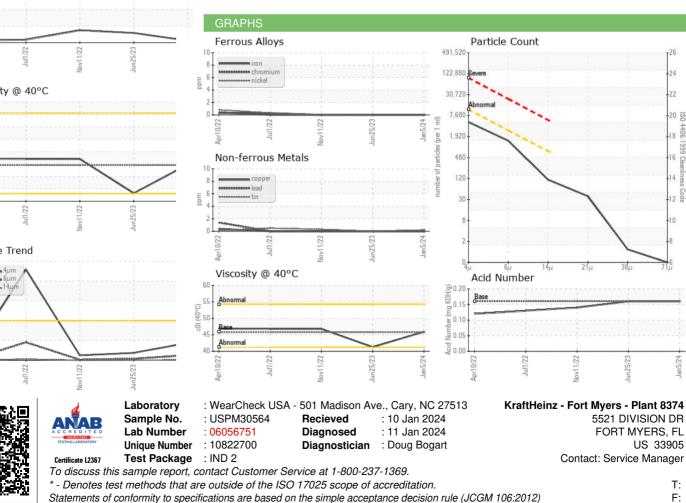






*Visual NONE NONE White Metal NONE NONE scalar Yellow Metal NONE NONE NONE NONE scalar *Visual Precipitate scalar *Visual NONE NONE NONE NONE Silt scalar *Visual NONE NONE NONE NONE NONE Debris *Visual NONE NONE VLITE scalar NONE Sand/Dirt scalar *Visual NONE NONE NONE NORML Appearance *Visual NORML NORML NORML scalar Odor *Visual NORML NORML NORML NORML scalar **Emulsified Water** scalar *Visual >0.6 NEG 0.2% 0.2% Free Water scalar *Visual NEG 1.0 1.0 FLUID PROPERTIES Visc @ 40°C cSt ASTM D445 45.8 45.9 41.3 46.8 SAMPLE IMAGES Color

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Contact/Location: Service Manager - KRAFORFL