

Wear

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Ic **CARLYLE LY04 LOW STAGE** Component

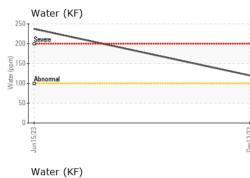
Refrigeration Compressor POE 46 (--- GAL)

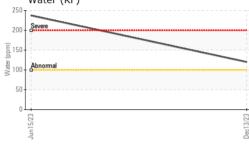
DIAGNOSIS SAMPLE INFORMATION method WC0847193 WC0736126 Client Info Sample Number Recommendation No corrective action is recommended at this time. Client Info 13 Dec 2023 15 Jun 2023 Sample Date Resample at the next service interval to monitor. 528 3247 Machine Age hrs **Client Info** Oil Age hrs **Client Info** 0 0 All component wear rates are normal. Oil Changed **Client Info** N/A N/A NORMAL Sample Status MARGINAL Contamination There is a trace of moisture present in the oil. WEAR METALS Fluid Condition 0 ASTM D5185m >8 0 Iron ppm The AN level is acceptable for this fluid. The 0 0 Chromium ppm ASTM D5185m >2 condition of the oil is suitable for further service. 0 Nickel ppm ASTM D5185m <1 ASTM D5185m Titanium 0 0 ppm ASTM D5185m >2 0 Silver ppm 0 Aluminum ppm ASTM D5185m >3 0 <1 Lead ASTM D5185m >2 0 0 ppm 0 0 Copper ASTM D5185m >8 ppm Tin ppm ASTM D5185m >4 <1 <1 Vanadium ppm ASTM D5185m <1 0 Cadmium ppm ASTM D5185m 0 0 0 0 Boron ASTM D5185m ppm Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ASTM D5185m ppm 0 0 Manganese ppm ASTM D5185m Magnesium ASTM D5185m 0 ppm <1 Calcium 0 ppm ASTM D5185m <1 0 2 Phosphorus ppm ASTM D5185m Zinc ppm ASTM D5185m 0 0 Sulfur 0 ASTM D5185m 0 ppm

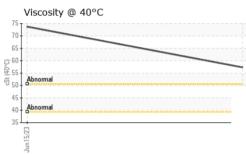
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	0	<1	
Water	%	ASTM D6304	>0.01	0.011	▲ 0.023	
ppm Water	ppm	ASTM D6304	>100	120	2 37.3	
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D974		0.038	0.013	



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Dec13/23	Appearance	scalar	*Visual	NORML	NORML	NORML	
D	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		57.3	73.75	
	SAMPLE IMAGES	S	method	limit/base	e current	history1	history2
Dec13/23	Color						no image
	Bottom						no image
	GRAPHS						
	Ferrous Alloys						
	8 - iron						
	e 6						
	[□] 4						
	2						
	233 L0			3/23			
	Jun 15/23			Dec13/23			
	Non-ferrous Metal	s					
	10 copper						
	6 - 6						
	2						
	0 S			33			
	Jun 15/23			Dec13/23			
	Viscosity @ 40°C				Acid Number		
				S			
	70- Q co			ο.	.03 -		
	(0.00 0.00			<u>ل</u> ے ا	02		
	40 Abnormal			Acid Number (mg KOH/g) 0.0	.01		
	30				.00		
	Jun 15/23			Dec13/23	Jun 15/23		Dec13/23
	Jur			Dei	Jur		Dec
Laboratory Sample No. Lab Number Unique Number Test Package o discuss this sample report,	: WC0847193 : 06056780 : 10822729 : IND 2 contact Customer Servit	Recieved Diagnos Diagnos Diagnos	ed : 11 Jan 2024 ician : Doug Bogart 00-237-1369.			AAA ENERGY SERVICES 4 COMMERCIAL RD SCARBOROUGH, ME US 04074 Contact: CHRIS WASSON cwasson@aaaenergy.com	
Denotes test methods that a atements of conformity to spec					(JCGM 106:2012)	T: i	(207)883-1473 F: x



Contact/Location: CHRIS WASSON - AAASCA