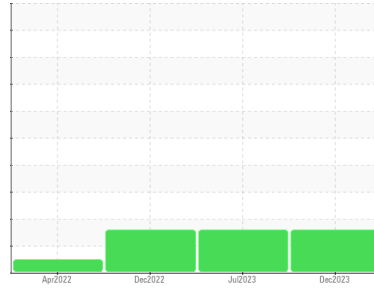




# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



## Machine Id **CARLYLE LY03 HIGH STAGE SCREW**

Component  
**Refrigeration Compressor**  
Fluid  
**POE 120 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a light concentration of water present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0847192</b>	WC0736124	WC0736106
Sample Date	Client Info		<b>13 Dec 2023</b>	16 Jul 2023	27 Dec 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>MARGINAL</b>	MARGINAL	MARGINAL

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	1
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	<1

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	6	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>0</b>	0	1
Phosphorus	ppm	ASTM D5185m	<b>1</b>	2	<1
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>0</b>	24	0

### CONTAMINANTS

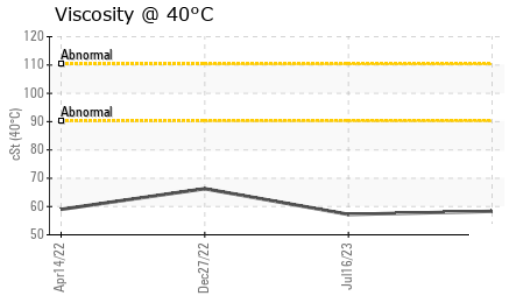
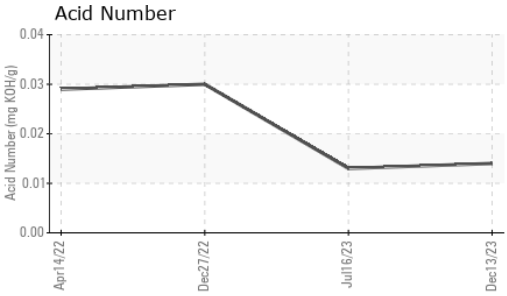
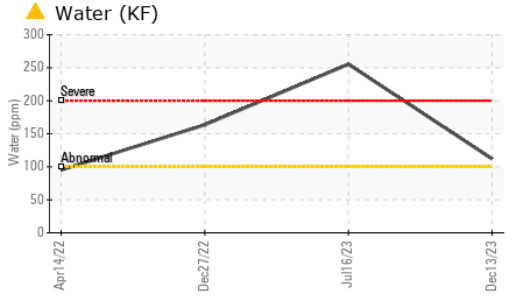
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	4	1
Sodium	ppm	ASTM D5185m	<b>0</b>	2	26
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	5
Water	%	ASTM D6304 >0.01	<b>▲ 0.011</b>	▲ 0.025	▲ 0.016
ppm Water	ppm	ASTM D6304 >100	<b>▲ 112</b>	▲ 255.3	▲ 163.5

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	<b>0.014</b>	0.013	0.03



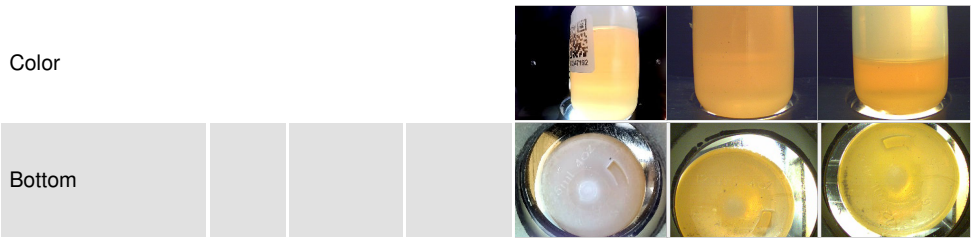
# OIL ANALYSIS REPORT



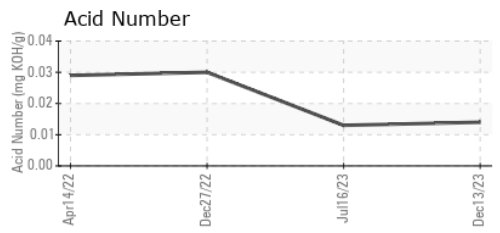
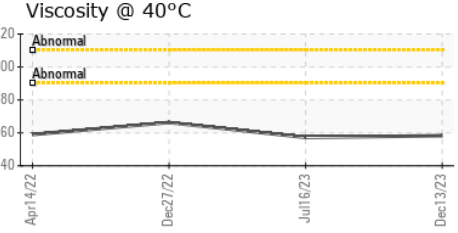
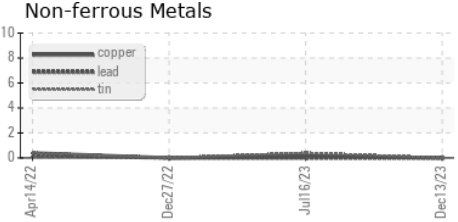
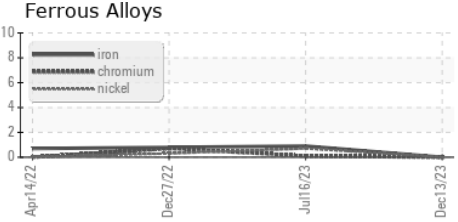
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>58.3</b>	57.21	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0847192 **Recieved** : 10 Jan 2024  
**Lab Number** : 06056788 **Diagnosed** : 11 Jan 2024  
**Unique Number** : 10822737 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**AAA ENERGY SERVICES**  
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 T: (207)883-1473  
 F: x:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)