<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

PALEXTRA 44 Machine Id PALATEK 1806060002 - GRAND FORKS REGIONAL WATER TREATMENT Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

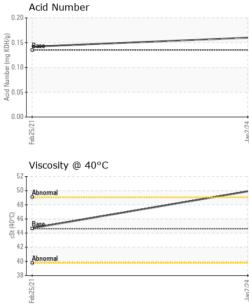
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Feb2021	Jan 2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06056807	UCS05212959	
Sample Date		Client Info		02 Jan 2024	25 Feb 2021	
Machine Age	hrs	Client Info		15328	4018	
Oil Age	hrs	Client Info		7000	4000	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	8	<1	
Tin	ppm	ASTM D5185m	>15	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	0.3	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.3	0	0	
Magnesium	ppm	ASTM D5185m	0.4	0	0	
Calcium	ppm	ASTM D5185m	0	0	0	
Phosphorus	ppm	ASTM D5185m	689	579	724	
Zinc	ppm	ASTM D5185m	0	8	0	
Sulfur	ppm	ASTM D5185m	1237	551	318	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	4	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	0	0	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.16	0.142	



OIL ANALYSIS REPORT

VISUAL



	White Metal		*) /! 1	NONE		NONE	
		scalar	*Visual	NONE	NONE	INDINE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Jan2/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Jar	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IFS	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	44.62	49.9	44.7	motoryz
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Jan2/24 +	Color					J	no image
	Bottom						no image
	6 nickel						
	Non-ferrous Metal	5		224 Jan224			
	Non-ferrous Metal	5		Jan224	Acid Number		
	Non-ferrous Metal	5			Base		

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