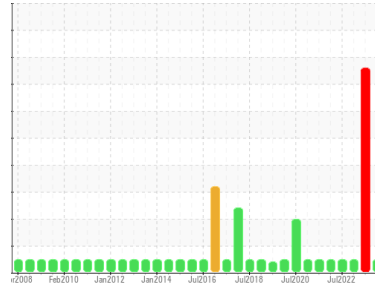




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
LFC-1030-CM-01-CM029 [1890868]
 Machine Id
EX13MT02-1030 - EXTRUDER DRIVE 13_2
 Component
Gearbox
 Fluid
LE 4220 (13 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0882118	WC0823788	WC0757561
Sample Date	Client Info		05 Jan 2024	13 Jul 2023	05 Jan 2023
Machine Age	days	Client Info	60	0	0
Oil Age	days	Client Info	60	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	SEVERE	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	161	75	69
Chromium	ppm	ASTM D5185m	>15	2	<1	<1
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	1	1	2
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		<1	<1	0
Calcium	ppm	ASTM D5185m		1	3	<1
Phosphorus	ppm	ASTM D5185m		230	411	437
Zinc	ppm	ASTM D5185m		10	6	19
Sulfur	ppm	ASTM D5185m		1656	1670	1585

CONTAMINANTS

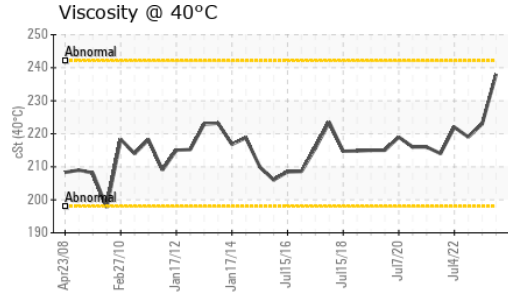
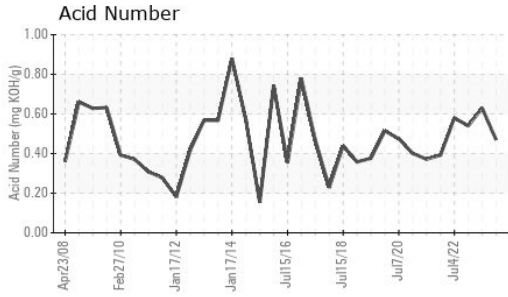
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	3	5	5
Sodium	ppm	ASTM D5185m		3	13	10
Potassium	ppm	ASTM D5185m	>20	1	2	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.47	0.63	0.54



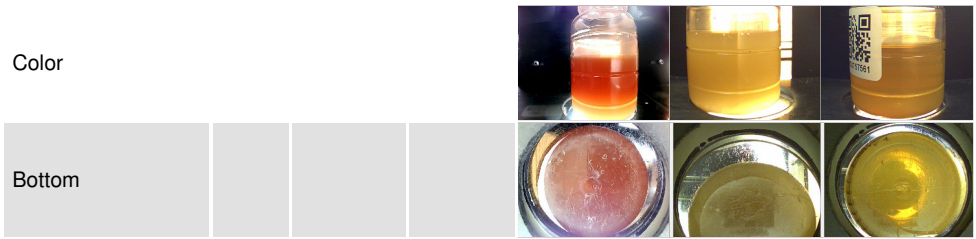
OIL ANALYSIS REPORT



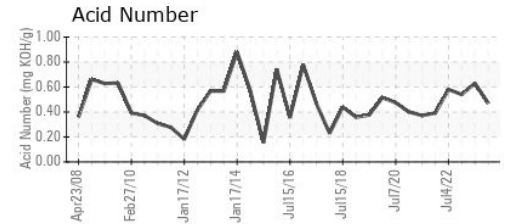
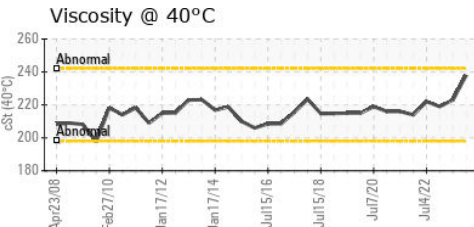
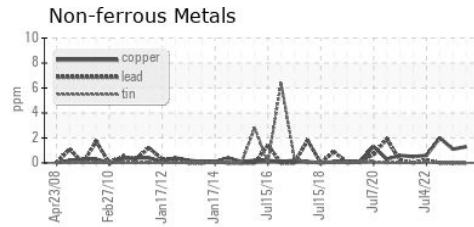
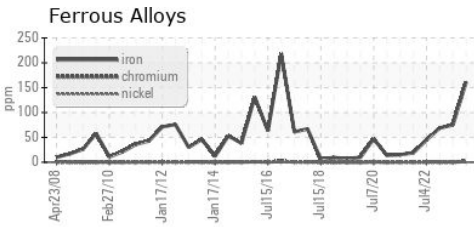
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	MODER	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	◆ 10.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	238	223	219

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0882118 **Recieved** : 10 Jan 2024
Lab Number : 06056844 **Diagnosed** : 11 Jan 2024
Unique Number : 10822793 **Diagnostician** : Angela Borella
Test Package : IND 2

LEPRINO FOODS - ALLENDALE
 4700 RICH STREET
 ALLENDALE, MI
 US 49401
 Contact: BILL FERRIER
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)