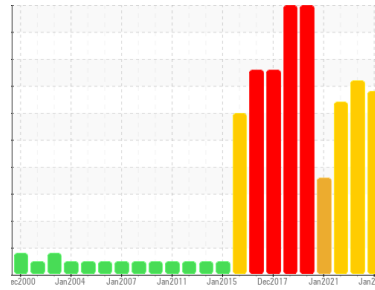




PROBLEM SUMMARY

Sample Rating Trend



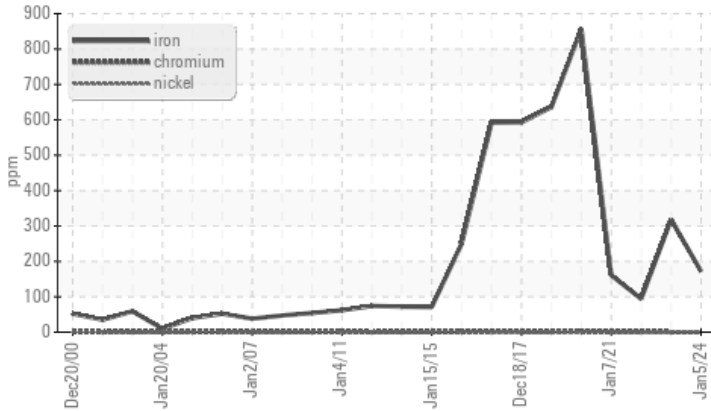
WEAR



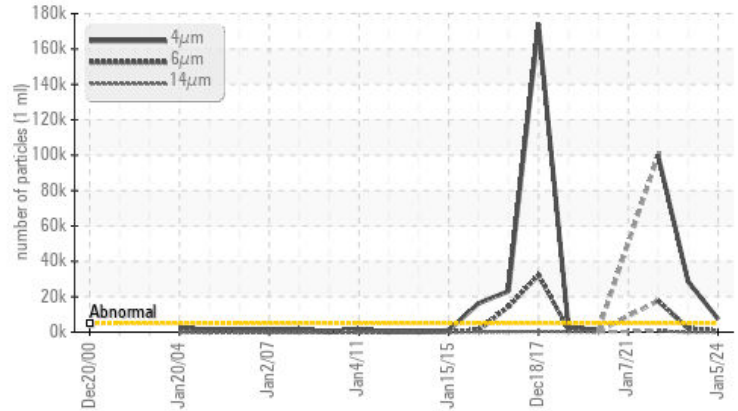
Machine Id
0050 Surface Grinder
 Component
Hydraulic System
 Fluid
MOBIL VACUOLINE OIL 1405 (25 GAL)

COMPONENT CONDITION SUMMARY

Ferrous Alloys



Particle Trend



RECOMMENDATION

We advise that you inspect for the source(s) of wear.
 We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | SEVERE | SEVERE | SEVERE |
|---------------|-----|-------------|-----|--------|--------|--------|
| Iron | ppm | ASTM D5185m | >20 | 172 | 318 | 94 |

Customer Id: THESYL
 Sample No.: WC0867570
 Lab Number: 06057339
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------------|--------|------|---------|---|
| Inspect Wear Source | --- | --- | ? | We advise that you inspect for the source(s) of wear. |
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |

HISTORICAL DIAGNOSIS

03 Jan 2023 Diag: Doug Bogart

WEAR



We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid.

[view report](#)



03 Jan 2022 Diag: Jonathan Hester

WATER



We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The iron level has decreased, but is still abnormal. Appearance is hazy. There is a high amount of particulates present in the oil. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid.

[view report](#)



07 Jan 2021 Diag: Jonathan Hester

WATER



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. The iron level is abnormal. Appearance is hazy. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

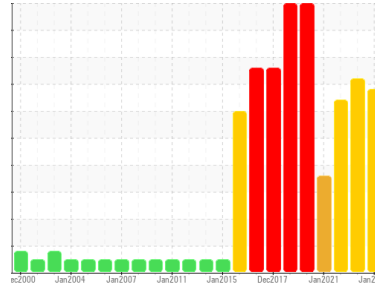
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
0050 Surface Grinder
 Component
Hydraulic System
 Fluid
MOBIL VACUOLINE OIL 1405 (25 GAL)

DIAGNOSIS

Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

The iron level has decreased, but is still severe.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0867570 | WC0767613 | WC0651808 |
| Sample Date | Client Info | | 05 Jan 2024 | 03 Jan 2023 | 03 Jan 2022 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | SEVERE | SEVERE | SEVERE |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.05 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | 172 | 318 | 94 |
| Chromium | ppm | ASTM D5185m >20 | 0 | 0 | <1 |
| Nickel | ppm | ASTM D5185m >20 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185m >20 | 2 | <1 | 2 |
| Lead | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m >20 | <1 | <1 | 1 |
| Tin | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Antimony | ppm | ASTM D5185m | --- | --- | <1 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | <1 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | 1 |
| Barium | ppm | ASTM D5185m | 146 | 182 | 50 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | <1 | 2 | <1 |
| Magnesium | ppm | ASTM D5185m | <1 | 1 | 1 |
| Calcium | ppm | ASTM D5185m | 2 | 4 | 16 |
| Phosphorus | ppm | ASTM D5185m | 527 | 481 | 285 |
| Zinc | ppm | ASTM D5185m | 0 | 5 | 31 |
| Sulfur | ppm | ASTM D5185m | 2681 | 3354 | 2954 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|-----------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | 2 | 1 | 2 |
| Sodium | ppm | ASTM D5185m | 0 | <1 | 1 |
| Potassium | ppm | ASTM D5185m >20 | 18 | 50 | 82 |

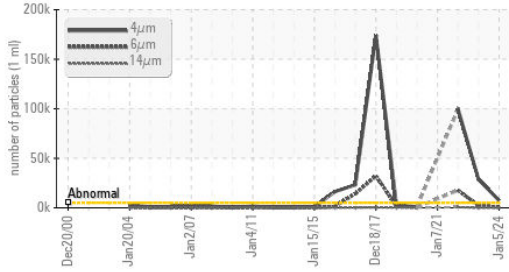
FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >5000 | 7417 | 28606 | 99753 |
| Particles >6µm | ASTM D7647 | >1300 | 606 | 2169 | 17719 |
| Particles >14µm | ASTM D7647 | >160 | 22 | 20 | 657 |
| Particles >21µm | ASTM D7647 | >40 | 5 | 6 | 58 |
| Particles >38µm | ASTM D7647 | >10 | 0 | 1 | 2 |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 20/16/12 | 22/18/11 | 24/21/17 |

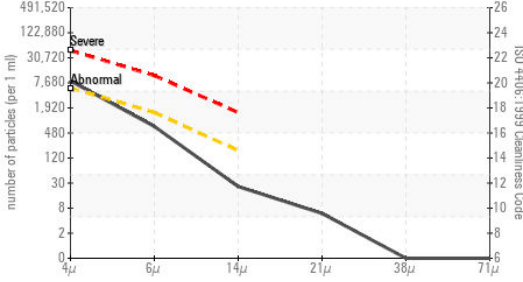


OIL ANALYSIS REPORT

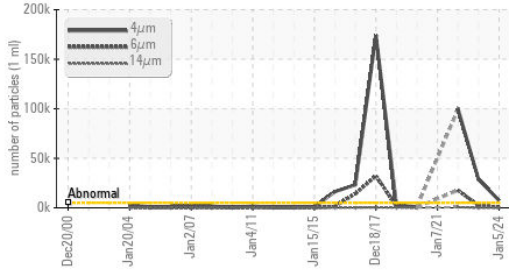
Particle Trend



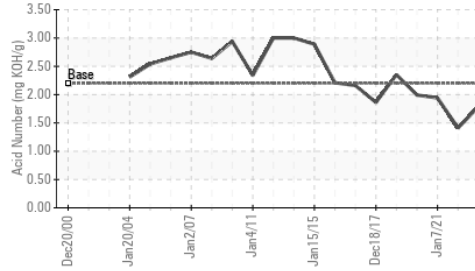
Particle Count



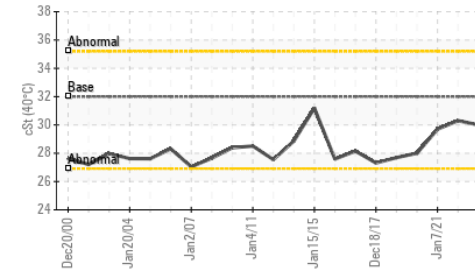
Particle Trend



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION

| method | limit/base | current | history1 | history2 | |
|------------------|---------------------|---------|----------|----------|-------|
| Acid Number (AN) | mg KOH/g ASTM D8045 | 2.2 | 2.22 | 1.79 | 1.411 |

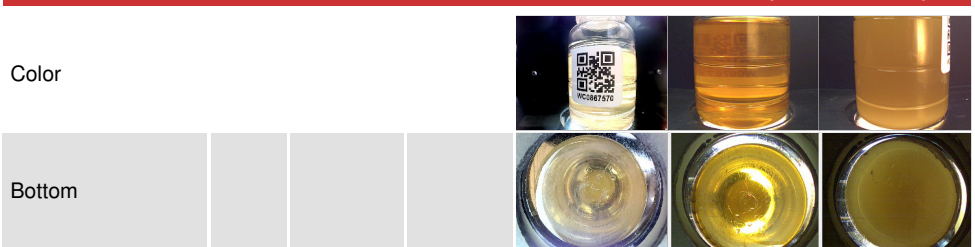
VISUAL

| method | limit/base | current | history1 | history2 |
|------------------|----------------|---------|----------|----------|
| White Metal | scalar *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar *Visual | NONE | NONE | NONE |
| Precipitate | scalar *Visual | NONE | NONE | NONE |
| Silt | scalar *Visual | NONE | NONE | NONE |
| Debris | scalar *Visual | NONE | NONE | VLITE |
| Sand/Dirt | scalar *Visual | NONE | NONE | NONE |
| Appearance | scalar *Visual | NORML | NORML | HAZY |
| Odor | scalar *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar *Visual | >0.05 | NEG | 0.2% |
| Free Water | scalar *Visual | NEG | NEG | NEG |

FLUID PROPERTIES

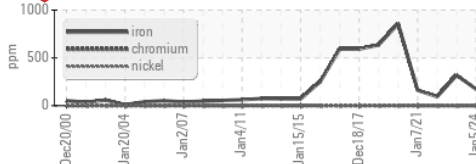
| method | limit/base | current | history1 | history2 | |
|-------------|---------------|---------|----------|----------|------|
| Visc @ 40°C | cSt ASTM D445 | 32 | 30.2 | 30.00 | 30.3 |

SAMPLE IMAGES

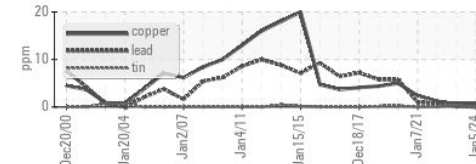


GRAPHS

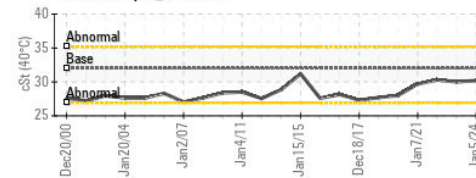
Ferrous Alloys



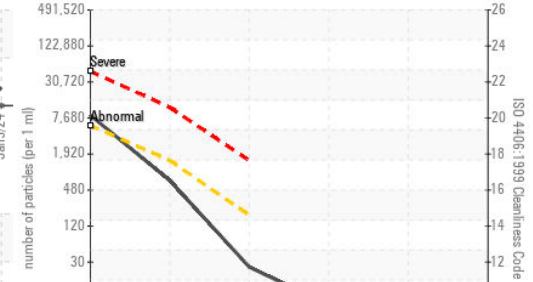
Non-ferrous Metals



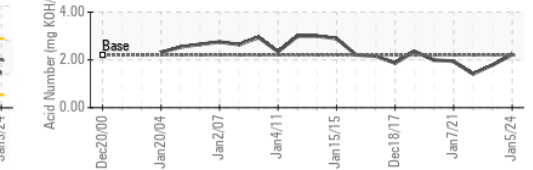
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0867570
 Lab Number : 06057339
 Unique Number : 10823288
 Test Package : IND 2

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 400 FRIENDSHIP RD
 SYLVANIA, GA
 US 30467
 Contact: RUSSELL ZIPPERER
 russell.zipperer@jtekt.com
 T: (912)564-7151
 F: (912)564-7244

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)