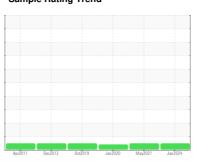


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



FES RECYCLED OIL NH3

Component

Refrigeration Compressor

USPI ALT-68 SC (--- GAL)

Recommendation

This is a baseline read-out on the submitted sample.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Apr2011	Dec2012 Oct2019	Jan 2020 May 2021	Jan2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005283	USP225651	USPM12538
Sample Date		Client Info		09 Jan 2024	29 May 2021	21 Jan 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	0	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	<1
Copper	ppm	ASTM D5185m	>8	<1	0	<1
Tin	ppm	ASTM D5185m	>4	0	0	<1
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	0	23	35
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	4	1	3
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm		>20	<1	0	0
Water	%	ASTM D6304		0.004	0.008	0.005
ppm Water	ppm	ASTM D6304	>100	41	83.1	53.0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	679	4967	34177
Particles >6μm		ASTM D7647	>2500	167	731	4974
Particles >14µm		ASTM D7647	>320	10	24	59
Particles >21µm		ASTM D7647	>80	2	5	8
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71μm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/10	19/17/12	▲ 22/19/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Acid Number (AN)

mg KOH/g ASTM D974 0.005

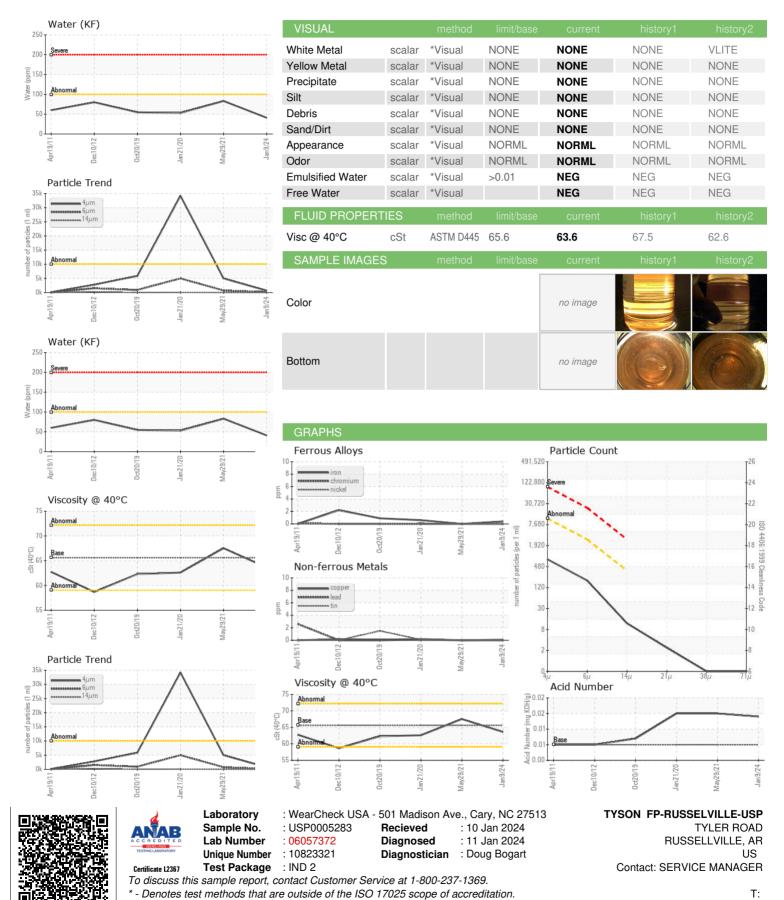
0.015

0.015

Contact/Location: SERVICE MANAGER - TYSRUSFP



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: