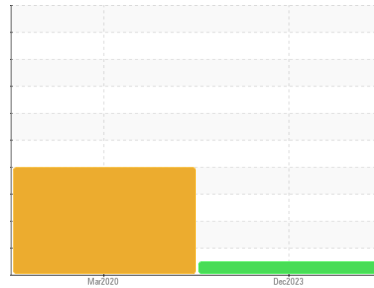




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CR-6604

Component
Left Swing Drive

Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0867404	WC0423070	---
Sample Date	Client Info			21 Dec 2023	03 Mar 2020	---
Machine Age	hrs	Client Info		14914	11985	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			Not Chngd	N/A	---
Sample Status				NORMAL	SEVERE	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	8	10	---
Chromium	ppm	ASTM D5185m	>10	0	<1	---
Nickel	ppm	ASTM D5185m	>10	<1	<1	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	2	0	---
Lead	ppm	ASTM D5185m	>50	0	<1	---
Copper	ppm	ASTM D5185m	>200	4	<1	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Antimony	ppm	ASTM D5185m	>5	---	5	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

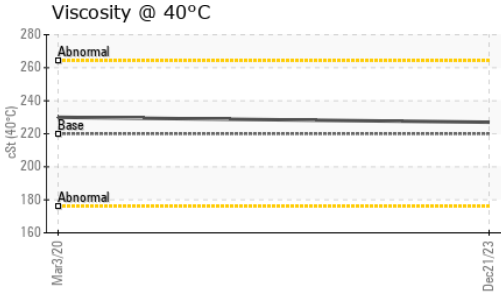
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	28	36	---
Barium	ppm	ASTM D5185m	15	0	0	---
Molybdenum	ppm	ASTM D5185m	15	0	<1	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	50	4	0	---
Calcium	ppm	ASTM D5185m	50	22	1	---
Phosphorus	ppm	ASTM D5185m	350	219	150	---
Zinc	ppm	ASTM D5185m	100	0	<1	---
Sulfur	ppm	ASTM D5185m	12500	636	625	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4	2	---
Sodium	ppm	ASTM D5185m		6	<1	---
Potassium	ppm	ASTM D5185m	>20	3	2	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	● 0.2%	---
Free Water	scalar	*Visual		NEG	---	---



OIL ANALYSIS REPORT

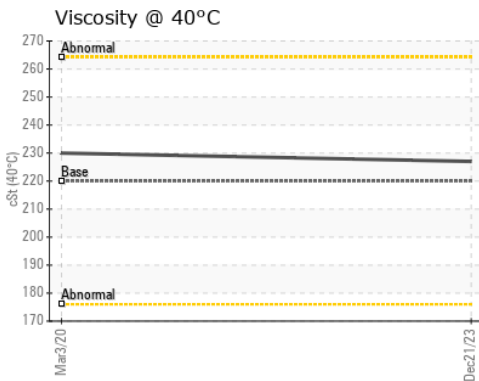
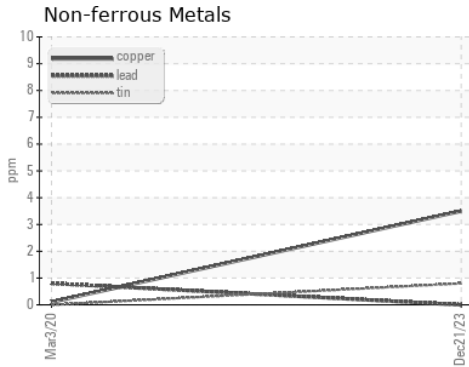
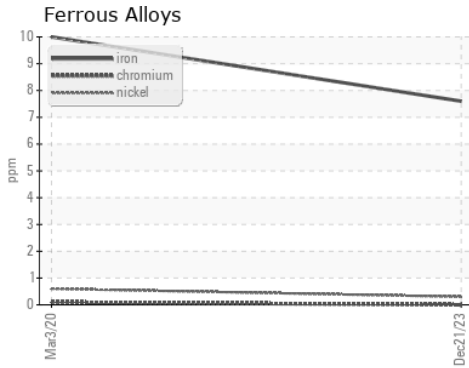


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	227	230	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0867404 **Received** : 10 Jan 2024
Lab Number : **06057518** **Diagnosed** : 12 Jan 2024
Unique Number : 10823467 **Diagnostician** : Sean Felton
Test Package : CONST

BUCKNER HEAVY LIFT
 4732 NC 54 EAST
 GRAHAM, NC
 US 27253-9215
 Contact: MICHAEL LAWSON
 michael@bucknercompanies.com
 T: (336)376-8888
 F: (336)376-4090

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)