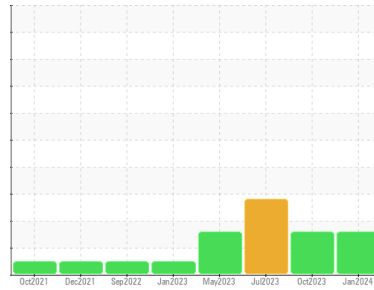




# OIL ANALYSIS REPORT

Sample Rating Trend



**DIRT**



Machine Id  
**L3 A (S/N N/A)**  
 Component  
**Vacuum Pump**  
 Fluid  
**USPI COMP CLEAN 100 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM30575</b>	USPM31029	USPM27739
Sample Date	Client Info	<b>10 Jan 2024</b>	15 Oct 2023	10 Jul 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>MARGINAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>6</b>	5	4
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>165</b>	156	158
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>0</b>	0	28

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>▲ 33</b>	▲ 35	▲ 30
Sodium	ppm	ASTM D5185m	<b>2</b>	4	2
Potassium	ppm	ASTM D5185m >20	<b>2</b>	1	2
Water	%	ASTM D6304 >.1	<b>0.016</b>	0.00	0.027
ppm Water	ppm	ASTM D6304 >1000	<b>168</b>	0.00	271.7

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>6634</b>	4488	▲ 12777
Particles >6µm	ASTM D7647 >2500	<b>2266</b>	1559	▲ 4040
Particles >14µm	ASTM D7647 >640	<b>82</b>	144	148
Particles >21µm	ASTM D7647 >160	<b>13</b>	35	22
Particles >38µm	ASTM D7647 >40	<b>2</b>	1	0
Particles >71µm	ASTM D7647 >10	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>20/18/14</b>	19/18/14	▲ 21/19/14

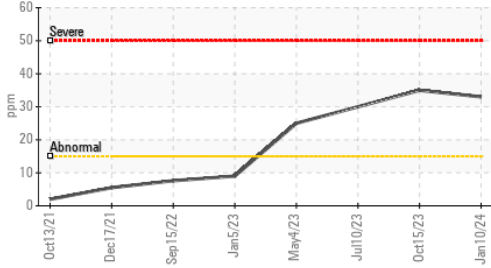
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.39</b>	0.38	0.32

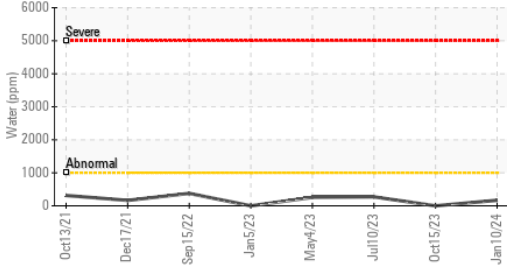


# OIL ANALYSIS REPORT

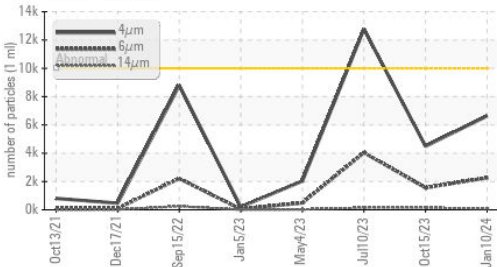
▲ Silicon (ppm)



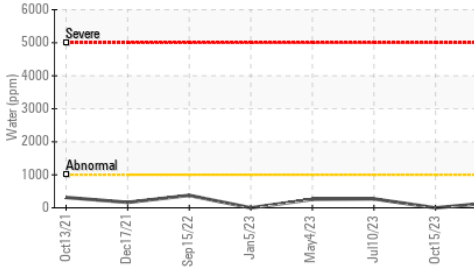
Water (KF)



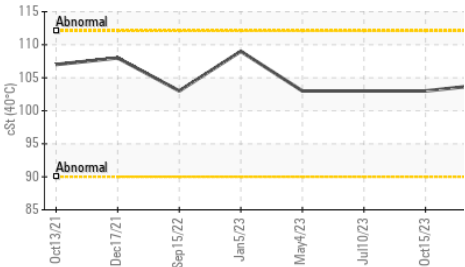
Particle Trend



Water (KF)



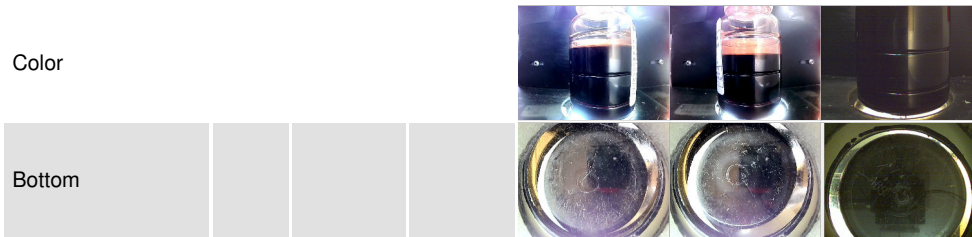
Viscosity @ 40°C



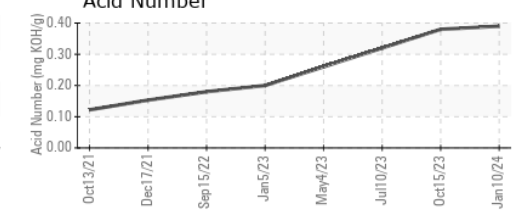
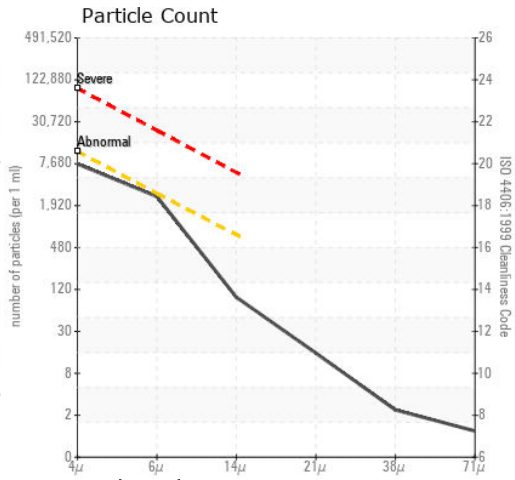
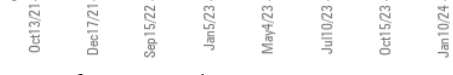
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	104	103	103

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM30575 **Received** : 11 Jan 2024  
**Lab Number** : 06058119 **Diagnosed** : 12 Jan 2024  
**Unique Number** : 10829501 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Kirksville - Plant 8333 USP**  
 2504 INDUSTRIAL RD  
 KIRKSVILLE, MO  
 US 63501  
 Contact: LARRY WISKIRCHEN  
 larry.wiskirchen@kraftfoods.com  
 T: (660)627-1031  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)