

OIL ANALYSIS REPORT

Sample Rating Trend



BU1002240061

Component Hydraulic System Fluid FM HYDRAULIC 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

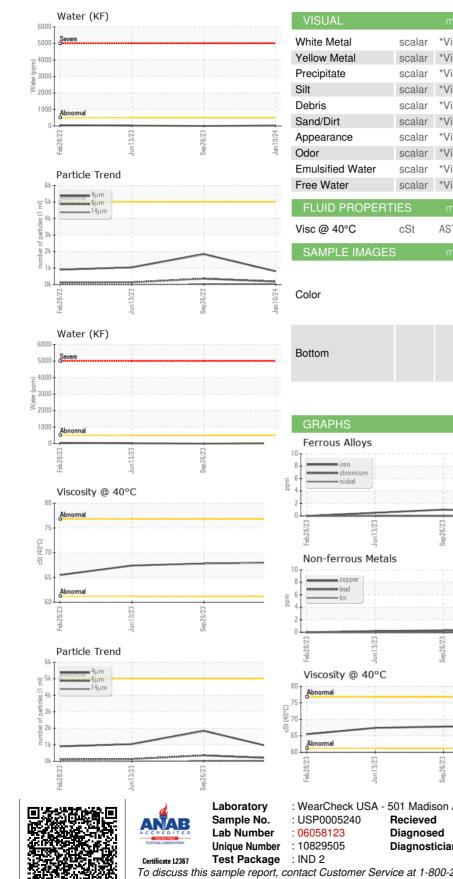
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

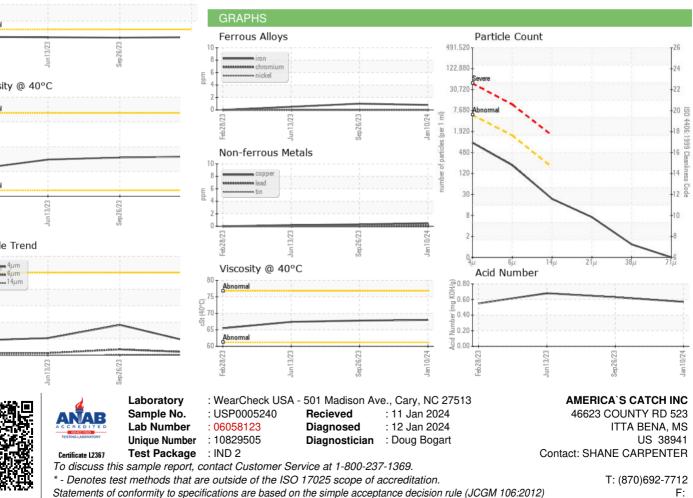
		Feb202	3 Jun2023	Sep2023 Ja	n2024	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005240	USP0001846	USP244536
Sample Date		Client Info		10 Jan 2024	26 Sep 2023	13 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	1	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	<1	<1
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		279	226	208
Zinc	ppm	ASTM D5185m		0	0	3
Sulfur	ppm	ASTM D5185m		119	144	132
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>0.05	0.002	0.00	0.003
ppm Water	ppm	ASTM D6304	>500	25	0.00	26.1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	804	1837	1039
Particles >6µm		ASTM D7647	>1300	183	356	137
Particles >14µm		ASTM D7647	>160	20	21	5
Particles >21µm		ASTM D7647	>40	6	6	1
Particles >38µm		ASTM D7647	>10	1	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/11	18/16/12	17/14/10
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.57	0.63	0.68



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NONE NONE *Visual NONE NONE NONE NONE NONE NONE *Visual *Visual NONE NONE NONE NONE scalar *Visual NONE NONE NONE NONE NONE *Visual NONE NONE NONE NONE *Visual NONE NONE NONE NORML NORML NORML NORML *Visua *Visual NORML NORML NORML NORML *Visual >0.05 NEG NEG NEG scalar *Visual NEG NEG NEG ASTM D445 68.0 67.8 67.4



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