

OIL ANALYSIS REPORT

Machine Id MH-HT-2 (S/N 00857-003-1-01-02) Component

Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

A Recommendation

Resample at the next service interval to monitor.

Wear

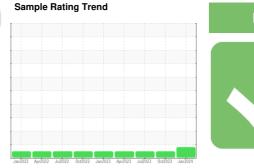
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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SAMPLE INFORM	TATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005252	USP0001080	USP248264
Sample Date		Client Info		08 Jan 2024	10 Oct 2023	11 Jul 2023
Machine Age	hrs	Client Info		7395	7392	5896
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	0	0
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	<1
Copper	ppm	ASTM D5185m	>8	<1	<1	0
Tin	ppm	ASTM D5185m	>4	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	2
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		0	<1	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>0.01	0.002	0.001	0.002
ppm Water	ppm	ASTM D6304		17	8.8	21.5
FLUID CLEANLIN		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		19360	545	134
Particles >6µm		ASTM D7647	>2500	▲ 4534	112	40
Particles >14µm		ASTM D7647	>320	35	8	4
Particles >21µm		ASTM D7647	>80	7	2	2
Particles >38µm		ASTM D7647 ASTM D7647	>20	1	0	0
Particles >71µm		ASTM D7647 ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>4 >/18/15	u ▲ 21/19/12	16/14/10	14/12/9
On Cleaniness		13U 4406 (C)	21/01/15	~ 21/19/12	10/14/10	14/12/9

Acid Number (AN)

FLUID DEGRADATION

mg KOH/g ASTM D974 0.005

Contact/Location: Service Manager - TYSJOSFRE

0.015

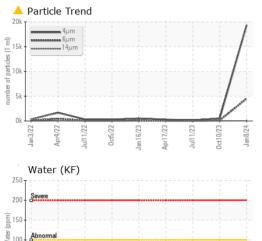
0.014

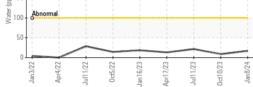
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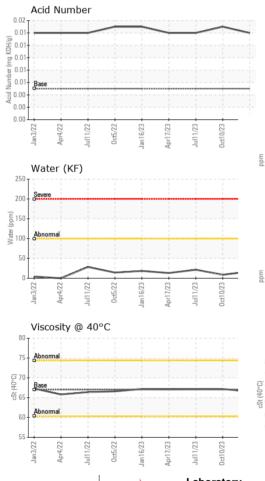
ISO



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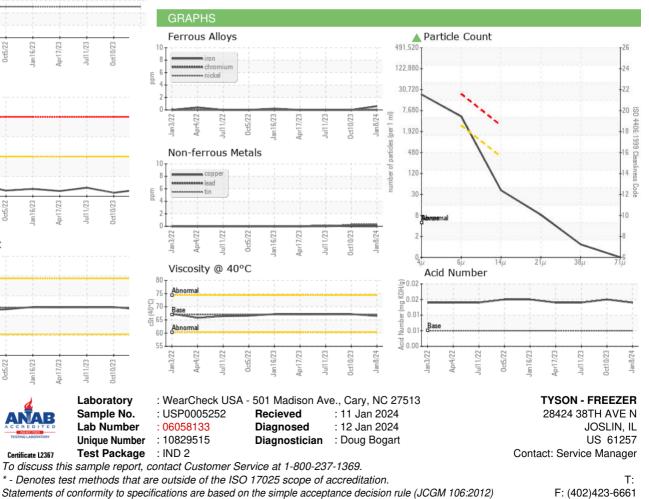






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	66.5	67.2	67.2
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						8) 17-2 567766 19776 19776 19
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Contact/Location: Service Manager - TYSJOSFRE