# OIL ANALYSIS REPORT

Sample Rating Trend


ISO

Machine Id
**NH3**
Component
**Refrigeration Compressor**
Fluid
**CAMCO 717 HT (130 GAL)**

## DIAGNOSIS

**▲ Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**▲ Contamination**
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **USP0005258** | --- | --- |
| Sample Date | | Client Info | | **10 Jan 2024** | --- | --- |
| Machine Age | hrs | Client Info | | **0** | --- | --- |
| Oil Age | hrs | Client Info | | **0** | --- | --- |
| Oil Changed | | Client Info | | **N/A** | --- | --- |
| Sample Status | | | | **ATTENTION** | --- | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >8 | **<1** | --- | --- |
| Chromium | ppm | ASTM D5185m | >2 | **0** | --- | --- |
| Nickel | ppm | ASTM D5185m | | **0** | --- | --- |
| Titanium | ppm | ASTM D5185m | | **<1** | --- | --- |
| Silver | ppm | ASTM D5185m | >2 | **0** | --- | --- |
| Aluminum | ppm | ASTM D5185m | >3 | **0** | --- | --- |
| Lead | ppm | ASTM D5185m | >2 | **0** | --- | --- |
| Copper | ppm | ASTM D5185m | >8 | **<1** | --- | --- |
| Tin | ppm | ASTM D5185m | >4 | **<1** | --- | --- |
| Vanadium | ppm | ASTM D5185m | | **0** | --- | --- |
| Cadmium | ppm | ASTM D5185m | | **0** | --- | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | --- | --- |
| Barium | ppm | ASTM D5185m | | **0** | --- | --- |
| Molybdenum | ppm | ASTM D5185m | | **<1** | --- | --- |
| Manganese | ppm | ASTM D5185m | | **0** | --- | --- |
| Magnesium | ppm | ASTM D5185m | | **0** | --- | --- |
| Calcium | ppm | ASTM D5185m | | **0** | --- | --- |
| Phosphorus | ppm | ASTM D5185m | | **0** | --- | --- |
| Zinc | ppm | ASTM D5185m | | **0** | --- | --- |
| Sulfur | ppm | ASTM D5185m | | **0** | --- | --- |

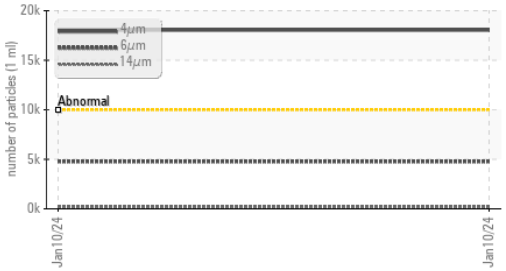
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **0** | --- | --- |
| Sodium | ppm | ASTM D5185m | | **0** | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | **1** | --- | --- |
| Water | % | ASTM D6304 | >0.01 | **0.002** | --- | --- |
| ppm Water | ppm | ASTM D6304 | >100 | **17** | --- | --- |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >10000 | ▲ **18045** | --- | --- |
| Particles >6µm | | ASTM D7647 | >2500 | ▲ **4779** | --- | --- |
| Particles >14µm | | ASTM D7647 | >320 | **194** | --- | --- |
| Particles >21µm | | ASTM D7647 | >80 | **31** | --- | --- |
| Particles >38µm | | ASTM D7647 | >20 | **0** | --- | --- |
| Particles >71µm | | ASTM D7647 | >4 | **0** | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | ▲ **21/19/15** | --- | --- |

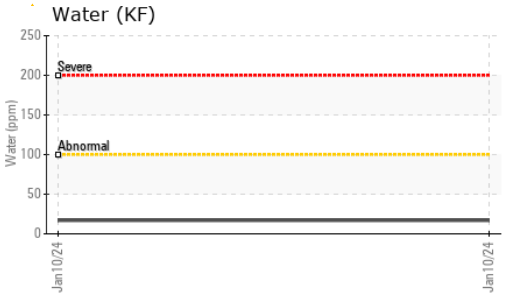
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D974 | 0.007 | **0.013** | --- | --- |

# OIL ANALYSIS REPORT

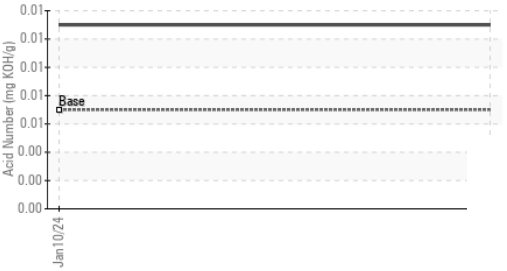
Particle Trend



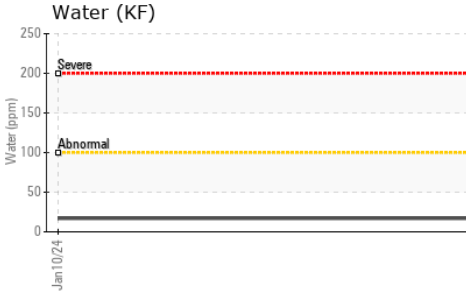

Water (KF)




Acid Number



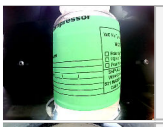

Water (KF)




Viscosity @ 40°C


| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | --- | --- |
| Silt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Debris | scalar | *Visual | NONE | **NONE** | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | --- | --- |
| Odor | scalar | *Visual | NORML | **NORML** | --- | --- |
| Emulsified Water | scalar | *Visual | >0.01 | **NEG** | --- | --- |
| Free Water | scalar | *Visual | | **NEG** | --- | --- |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 69 | **63.9** | --- | --- |

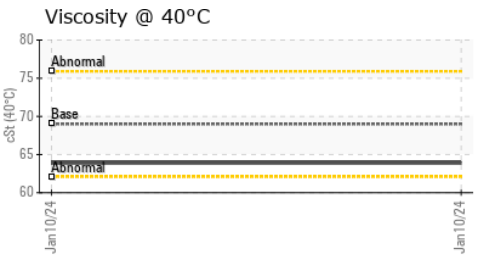
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | *no image* | *no image* |
| Bottom | | |  | *no image* | *no image* |

GRAPHS

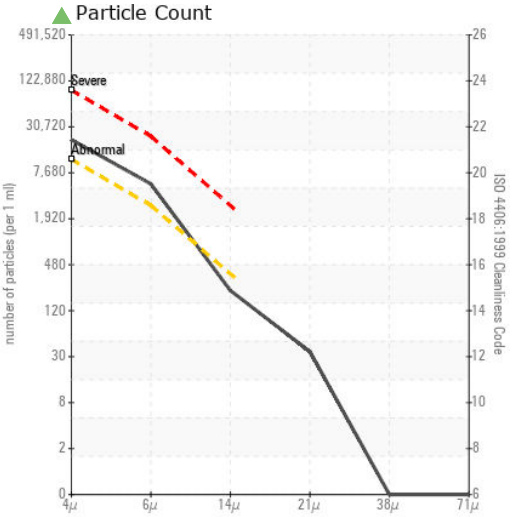
Ferrous Alloys


Non-ferrous Metals

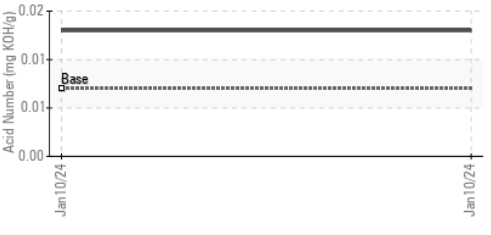

Viscosity @ 40°C




Particle Count




Acid Number




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : USP0005258
**Lab Number** : 06058146
**Unique Number** : 10829528
**Test Package** : IND 2

**Recieved** : 11 Jan 2024
**Diagnosed** : 12 Jan 2024
**Diagnostician** : Doug Bogart

Certificate L2367

**POET BIOREFINING - LAKE CRYSTAL**
19200 499TH AVE
LAKE CRYSTAL, MN
US 56055
Contact: Service Manager

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

T:
F: