

OIL ANALYSIS REPORT

Sample Rating Trend





Gearbox Fluic **ROYAL PURPLE SYNFILM GT 68 (--- GAL)**

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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SAMPLE INFORM	ΜΑΠΟΝ	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0038819	RP0031586	RP0034260
Sample Date		Client Info		11 Jan 2024	04 Nov 2023	20 Jul 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0	0	0
Chromium	ppm	ASTM D5185m	>15	0	<1	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	2	<1
Lead	ppm	ASTM D5185m	>100	3	2	3
Copper	ppm	ASTM D5185m		<1	<1	2
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	19	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	90	39	48	12
Calcium	ppm	ASTM D5185m		0	2	0
Phosphorus	ppm	ASTM D5185m		0	36	0
Zinc	ppm	ASTM D5185m		1	6	2
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	2	<1
Sodium	ppm	ASTM D5185m		<1	<1	2
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304		0.011	0.015	0.004
ppm Water	ppm	ASTM D6304	>2000	111	159.4	47.8
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.25	0.24	0.20
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	🔺 MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	;	NEG	ERNEGSAUV	URNENGBOS
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