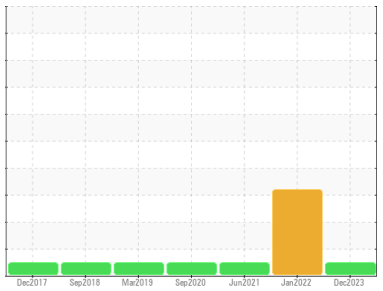
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
PO-4010
Machine Id
KAESER 1002 - JUKI AUTOMATION
Component
Compressor

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCP06058226**	UCP05453685	UCP05291355
Sample Date		Client Info		**14 Dec 2023**	21 Jan 2022	17 Jun 2021
Machine Age	hrs	Client Info		**21092**	15035	13464
Oil Age	hrs	Client Info		**3356**	5806	4000
Oil Changed		Client Info		**Not Changd**	N/A	Changed
Sample Status				**NORMAL**	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

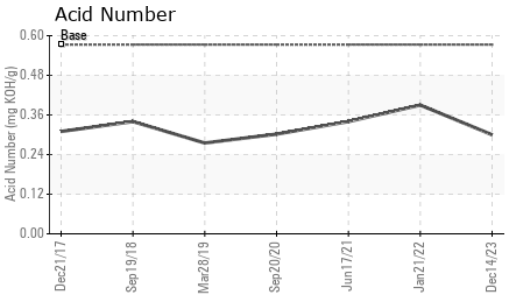
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**1**	15	8
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

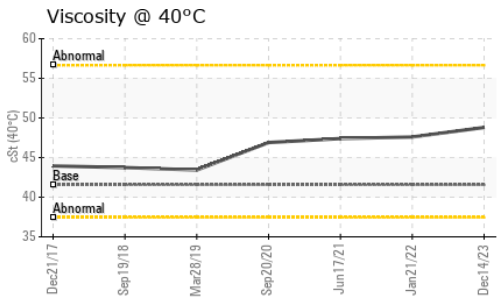
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	<1	<1
Barium	ppm	ASTM D5185m	0.4	**16**	<1	8
Molybdenum	ppm	ASTM D5185m	0.5	**0**	0	0
Manganese	ppm	ASTM D5185m	0.4	**0**	0	0
Magnesium	ppm	ASTM D5185m	0	**0**	0	0
Calcium	ppm	ASTM D5185m	0.3	**0**	0	0
Phosphorus	ppm	ASTM D5185m	1376	**641**	497	537
Zinc	ppm	ASTM D5185m	0	**29**	5	0
Sulfur	ppm	ASTM D5185m	320	**756**	3497	3047

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	3	2
Sodium	ppm	ASTM D5185m		**0**	0	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.573	**0.30**	0.39	0.340

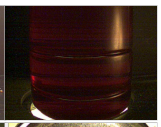
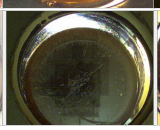
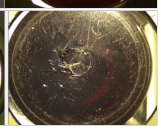
OIL ANALYSIS REPORT



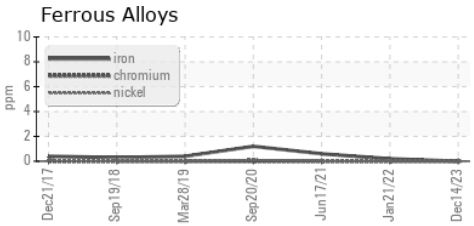


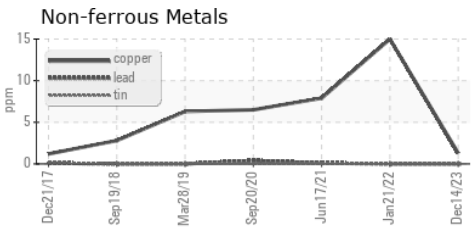
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	▲ 10.0	NEG

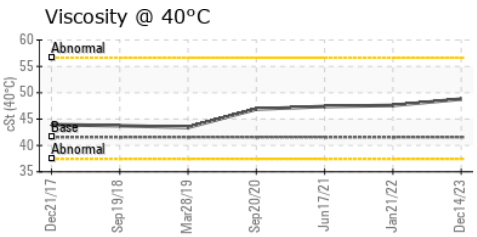
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	41.57	**48.8**	47.6	47.4

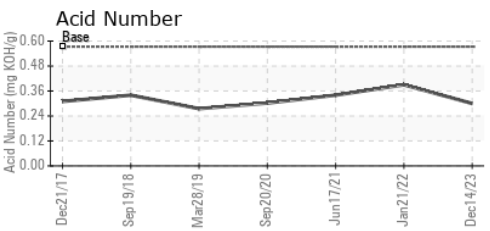
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCP06058226 **Recieved** : 11 Jan 2024
Lab Number : 06058226 **Diagnosed** : 14 Jan 2024
Unique Number : 10829608 **Diagnostician** : Don Baldridge
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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